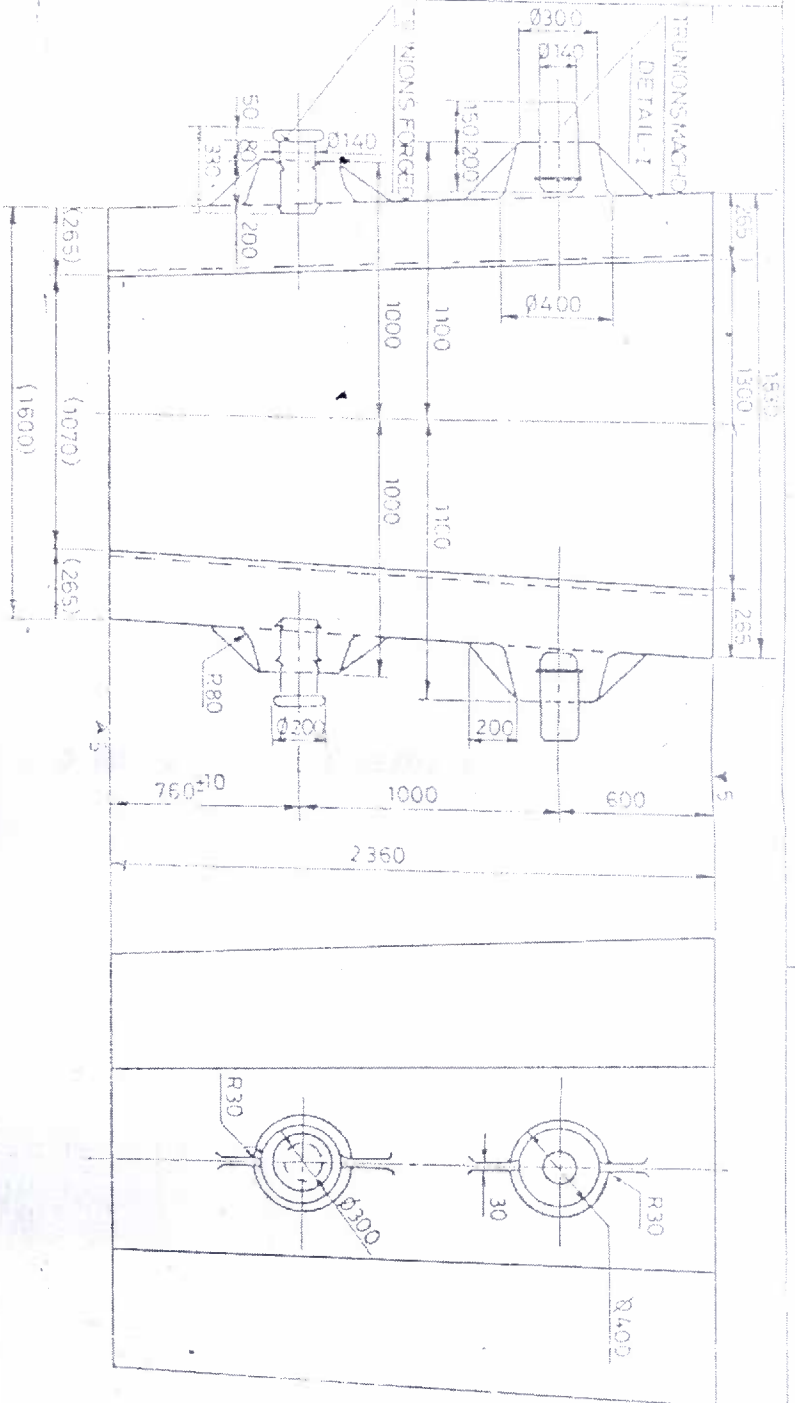
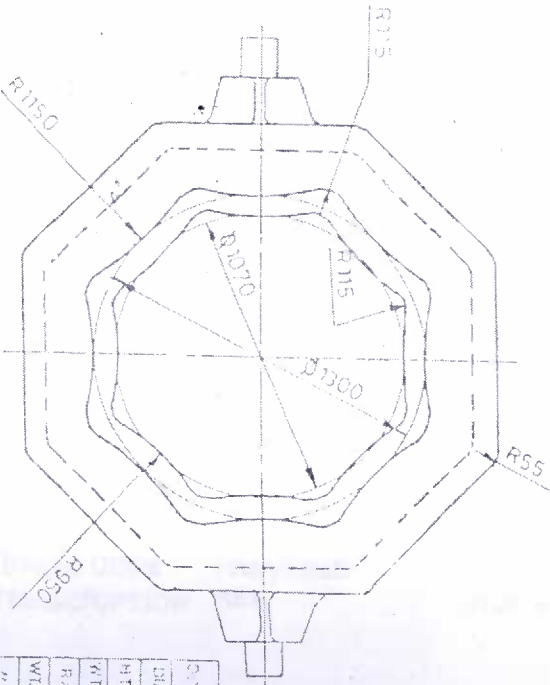


DETAIL-1
 SCALE 1:10

INCLINATION 45.4 mm P. METER

TOTAL WT = 22.0T APPROX.



DIMENSIONS	MIN.	MAX.	INGOT
LENGTH OF MOLD	1000	1100	
HT. OF BODY	1000	1200	
WT. OF INGOT TONNE	1000	1200	
RATIO H/D	1.33	1.67	
WT. OF BOTTOM TONNE	1.20		
" " " " TOP TONNE	2.50		
TOTAL WT. TONNES	35.10	23.66	
TOTAL HT. (DIAGONAL)	2360		



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P. HARDWAR.

1200⁸R
 INGOT MOULD

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DNG.	DATE	CHKD.	DRWING NO.	NO. OF SHEET
F.E.		1:20	22.0T	23231008/4	23.10.84	AEED (B)	02-147	01
Dimensions to be Controlled within Limits as Shown								
Machining Tolerance + 0.25 mm Unless Otherwise Specified								
Spown, Non Machining Tolerance								
SHEET NO. 01								
NO. OF SHEET 01								