

		TECHNOLOGICAL PROCESS NOT FOR PROCESS SHEET PRINT		Production Order	Date
Plant: P002		Equipment No:		101903852	08.12.2020
Type	WBS Element	Customer			Part No
	P-1023105200-13501	THERMAX LIMITED			13501068
Drawing No.-Var	E.Rev.	T.Rev	Material No.	Name Of The Part	
41350132826	01	02	41350132826-00	GUIDE BAR	
Pos.No	BOM Qty	Ord Qty	MU	St.	Nt.Wt.
0006	12.000	12.000	EA	IS02	24.700
GUIDE BAR					MDCC
					YES

BOM Details

Pos.No	IC	Material Code	P.No	Remarks			
Matl.Spec	SPK	Qty	MU	Size 1	Size 2	Size 3	Formula Key
0001	R	AA1011819180	13501069				
AA10119		366.660	KG	68.000	1,590.000	0.000	F1
						12.000	ST12
Material Description : PLATE 36 IS2062 GRE250(FE410W) QLTY-B				Reservation : 0013640180	Item : 0001	Picklist:1000597518	

Operation Details

Opr No	W.C.	Plant	Ctl. ky	Prep Time	Time/ PC(M)	Time/ PC(L)	Total Time	QC Signature
PRT Cat	PRT No.			PRT Description				
Sub Operation Text								
0090	OA4977	P010	ZP99	40.000	280.000	280.000	3,400.000	
Rough and finish machine the width to dimn. 61.5. Chamfer the edges 5X45° On 1590 length. Finish machine both faces to thk 32.								
0110	CG9421	P002	ZP99	10.000	0.000	20.000	250.000	
Straighten the guide bars and debur.								
0140	AC4821	P001	ZP99	40.000	35.000	35.000	460.000	
Mill the ends maintaining length 1580 Drill 1X ø14 for M16 to depth 23 chamfer and tap M16 to depth 20.								
0160	CG9421	P002	ZP99	0.000	0.000	10.000	120.000	
Debur the sharp edges and tapped hole.								

Chkd. By	Dt.	ECR/ Rev No	Dt.	Pro.Plnr	Rate Fixr / Tool Plnr	Pg no	No.of Pgs
GRK	13.01.2021	00		DMJS	KSR	1	1