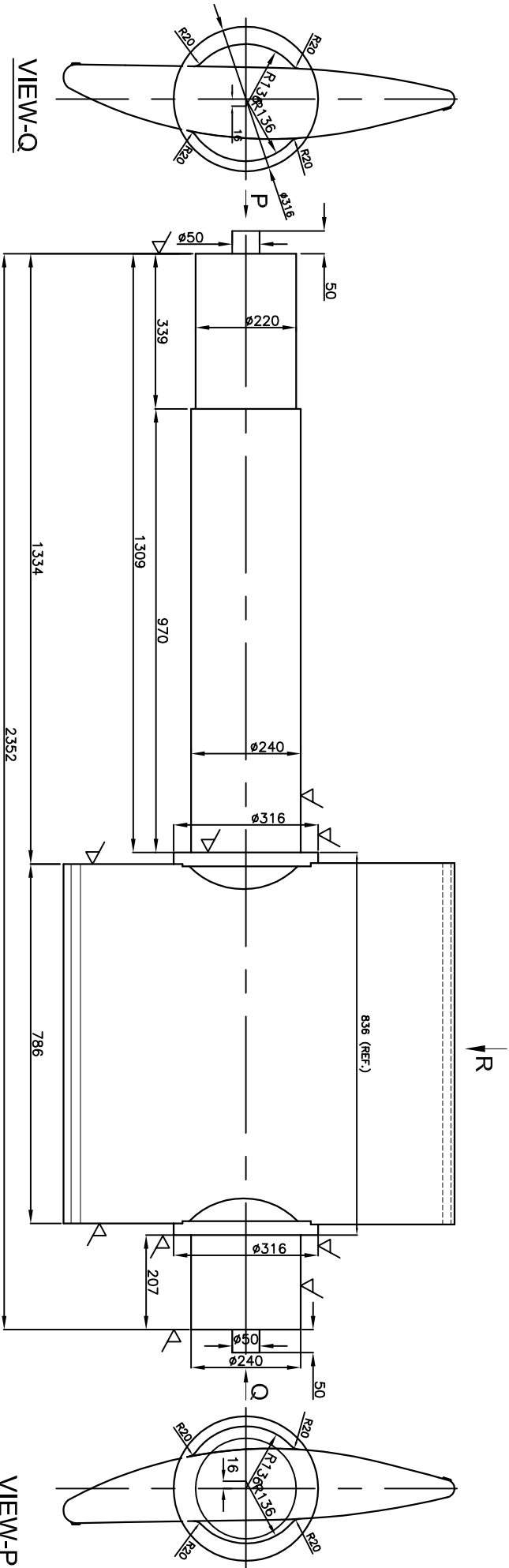




NOTE:-

1. CASTING TO BE ROUGH MACHINED TO ALL SURFACE MARKED  TO THE DRG. DIMENSIONS OF A SURFACE FINISH OF 12.5 MICRONS, WITHIN A TOLERANCE OF ON +2\0 MM, UNLESS OTHERWISE SPECIFIED.
2. THIS DRG. IS ISSUED FOR THE PURPOSE OF ROUGH MACHINING ONLY. FOR ALL OTHER DETAILS PLEASE REFER COMPONENT DRG. NO. 0-203-01-20207 REV 01
3. CASTING IS TO BE MACHINED BASED ON CENTRELINES PROVIDED BY MARKING GROUP AT FOUNDRY USING THE PROFILE TEMPLATE
4. WT OF CASTING BEFORE M/C: 1600 KGS
WT. OF CASTING AFTER M/C: 1300 KGS

REV	DATE	ALTERED	REV	DATE	ALTERED
ZONE		CHECKED	ZONE		CHECKED

		BHARAT HEAVY ELECTRICALS. LTD.	
DEPT. F.DY. TECH.		CENTRAL FOUNDRY FORGE PLANT	
TITLE		RAIPUR HARDWAR	
PROJECT AND CUSTOMER NAME		SCALE	
PALAMPU RANGAREDDY		N.T.S.	
BHEL BHOPAL		WEIGHT IN KGS	
TECHNOLOGY NO		DRAWING NO	
23532		0-203-01-20207/M	
SHEET NO.-1		NO. OF SHEETS-1	
DRN	NAME	SIGN	DATE
23/23532M	NAVEEN		24.7.10.20
WRO	NAME	SIGN	DATE
23/23532M	NAVEEN		24.7.10.20
CHD	NAME	SIGN	DATE
23/23532M	NAVEEN		24.7.10.20
APD	NAME	SIGN	DATE
23/23532M	NAVEEN		24.7.10.20