

	BHARAT HEAVY ELECTRICALS LIMITED TRANSMISSION PROJECTS ENGINEERING MANAGEMENT									
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	TYPE OF DOC.	TECHNICAL SPECIFICATION					NAME	VSG	SS	AG
	TITLE 1.1 kV Fire Survival Cables					SIGN	-SD-	-SD-	-SD-	
						DATE	28-01-20	28-01-20	28-01-20	
						GROUP	TBEM	W.O. No		
	CUSTOMER	TAMILNADU GENERATION & DISTRIBUTION CORPORATION LTD								
	PROJECTS	2 x 660 MW UDANGUDI SUPERCRITICAL STAGE-1								
	CONTENTS									
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	Rev No.	Date	Altered	Checked	Approved	REVISION DETAILS				
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					Copies	01	-	-	-	

SECTION 1

SCOPE, SPECIFIC TECHNICAL REQUIREMENTS AND QUANTITIES

1.0 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of 1.1kV **Fire Survival** Control & Power Cables. This section covers the specific technical requirements of the cables.

In case of any conflict between the technical details mentioned in this section and the remaining sections of this document, then Section-1 shall prevail and is to be considered as binding requirement.

- 1.1 The equipment is required for the following Project.

Name of customer : TAMILNADU GENERATION & DISTRIBUTION CORPORATION LTD

Name of the Project : 2 x 660 MW UDANGUDI SUPERCRITICAL STAGE-1

Name of the consultant: TATA CONSULTING ENGINEERS LIMITED, BANGALORE

Refer Section – 2: Equipment Specification.
 Section – 3: Project Details and General Specifications.
 Section – 4: Checklist

2.0 SPECIFIC TECHNICAL PARTICULARS

2.1 **Fire Survival control & power cable**

S. No	Parameters	Fire Survival control & power cable
1.	Voltage grade of cable	1100 Volts
2.	Material of conductor	Stranded, Tinned annealed High conductivity copper of class 2, conforming to IS: 8130
3.	Conductor insulation	Heat resistant Elastomer compound , type IE2, conforming to IS: 9968(part1), IS-6380
4.	Inner sheath	Heat resistant, oil resistant, flame retardant (HOFR) Elastomer compound , Extruded type SE-3
5.	Armour	Galvanized steel round/formed wire armour for twin and multicore cables. Non-magnetic hard drawn aluminum single round/formed wire conforming to H4 of IS-8130 latest for single core cables
6.	Overall sheathing	Heat resistant, oil resistant, flame retardant (HOFR) Elastomer compound, extruded type SE-3

3.0 BILL OF QUANTITY:

The cable type, size and length requirement shall be as per tables below. ***However, the length of each cable type procured may be subject to a change of +/- 30% before placement of order. Quantity variation on the total ordered quantity shall be +/- 20% at contract stage.***

The standard drum length for control cables shall not be less than 1000 metres & for power cables it shall not be less than 500m. The length per drum shall be subjected to a maximum tolerance of +/- 5% of the standard drum length. ***Some of the cable type might not be ordered at all at contract stage.***

The Employer shall have the option of rejecting cable drums with shorter lengths. For each size, the variance of total quantity, adding all the supplied drum lengths, from the ordered quantity, shall not exceed +/- 2%.

3.1 Fire survival Power Cables:

S. No.	Description	Unit	Udangudi S/s
1.	1C x150 Sq. mm EPR/Cu FS Power cable	M	1500
2.	10C x2.5 Sq. mm EPR/Cu FS Control cable	M	1000

4.0 DEVIATIONS:

The bidder shall list all the deviation from the specification separately. Offers without specific deviation will be deemed to be totally in compliance with the specification and NO DEVIATION on any account will be entertained at a later date.

5.0 TESTS:

Tests shall be carried out as per **Section-II**.

6.0 TECHNICAL REQUIREMENT OF CABLES

6.1 Sub-Qualifying Requirements for LT Fire Survival Control and Power Cables:

Bidder should have manufactured and supplied as on date of bid opening of the following:

- a. At least 100 meter of EPR insulated, 1.1 kV grade Fire Survival cables in one single contract.

Bidder to submit the filled provenances data sheets (attached as Annexure to Section 4: CHECKLIST) along with offer.

7.0 QUALITY PLAN

The contractor shall carry out contract works in accordance with sound quality management principles which shall include such as controls which are necessary to ensure full compliance to all requirements of the specification & applicable international standards. These quality management requirements shall apply to all activities during design, procurement, manufacturing, inspection, testing, packaging, shipping, inland transportation, storage. Bidder shall submit detailed Quality Plan for BHEL / customer's approval.

SECTION-2

SECTION - 3.24: CABLES

1.0.0 INTENT OF SPECIFICATION

This section covers the requirements of cables.

2.0.0 SCOPE OF WORK

The scope of work shall include supply, installation, testing and commissioning of the following:

- a) 19/33 kV grade XLPE insulated armoured FRLS power cables
- b) 11/11 kV grade XLPE insulated armoured FRLS power cables
- c) 6.6/6.6 kV grade XLPE insulated armoured FRLS cables
- d) 1.1 kV grade XLPE insulated armoured FRLS cables
- e) 1.1 kV grade XLPE insulated armoured FRLS control cables
- f) Trailing cables
- g) Shielded cables
- h) Telephone cables
- i) Fiber optic cables

3.0.0 CODES AND STANDARDS

The equipment to be furnished under this specification shall be in accordance with the applicable section of the latest edition (including amendments) of the following Indian Standards (IS), IEC publications and other codes except where modified and / or supplemented by this specification.

- | | |
|---------------------|--|
| a) IS: 3975 | Mild steel wires formed wires and tapes for armouring of cables. |
| b) IS: 4905 | Methods for random sampling. |
| c) IS: 5831 | PVC insulation and sheath of electric cables. |
| d) IS: 7098 Part-I | Cross-linked polyethylene insulated PVC sheathed cables (LV) |
| e) IS: 7098 Part-II | Cross-linked polyethylene insulated PVC sheathed cables (HV) |
| f) IS: 8130 | Conductors for insulated electric cables and flexible cords. |
| g) IS: 10418 | Drums for electric cables. |
| h) IS: 10810 | Methods of tests for cables. |
| i) IS: 3961 | Recommended current ratings for cables |

4.0.0 TECHNICAL REQUIREMENTS

4.1.0 Power cables shall be provided for the following systems:

- 33 kV earthed system having phase fault current and earth fault current of 25 kA.
- 11 kV unearthed system having phase fault current of 50 kA and earth fault current of 300 A.
- 6.6 kV unearthed system having phase fault current of 31.5 kA and earth fault current of 300 A.
- 415 V earthed system having phase fault current and earth fault current of 65/50 kA.
- 220 V DC unearthed system having fault current of not less than 25 kA.

4.2.0 Power cables shall be sized to withstand the system fault current for the fault clearing time indicated below:

- Breaker operated Motor feeders and transformer feeders: 0.16 second.
 - Breaker operated outgoing feeders: 0.5 second.
 - Tie between two switchgear: 0.5 second.
 - Incomers: 1 second.
-

- 4.3.0 Power cables shall be sized to satisfy the following Criteria:
- To withstand specified system short circuit current for the specified fault clearing time.
 - To carry full load current under applicable installation conditions considering Site ambient temperature & site installation (Grouping) conditions based on Manufacturer's recommendation.
 - To limit the voltage drop under steady state/transient state conditions to permissible values.
- 4.4.0 Cables shall be armoured type only.
- 4.5.0 Power cables shall be XLPE insulated. Control cables shall be PVC / XLPE insulated.
- 4.6.0 PVC insulation shall be suitable for continuous conductor temperature of 70°C and short circuit conductor temperature of 160°C. XLPE insulation shall be suitable for continuous conductor temperature of 90 °C and short circuit conductor temperature of 250 °C.
- 4.7.0 Cables for 33 kV system shall be rated for 19/33 kV earthed grade, cables for 11 kV system shall be rated for 11/11 kV unearthed grade and Cables for 6.6 kV system shall be rated for 6.6/6.6 kV unearthed grade. Cables for 415/230 V AC and 220 V DC shall be rated for 1.1 kV grade.
- 4.8.0 To minimize the damage that can be caused by a fire, conductors installed in electrical cable tray systems shall have jackets which have non-propagating, and self-extinguishing flame retardant, low smoke (FRLS) characteristics. Outer sheath shall be of PVC black in colour. These cables shall meet the following test requirements.
- Oxygen index of minimum 29 when tested as per IS 10810 Part-58
 - Temperature index of minimum 250°C when tested as per IS 10810 Part-64
 - Acid gas emission of maximum 20% when tested as per IS 10810 Part-59 Average light transmission of 40% minimum when tested as per IS 10810 Part-63 (average smoke density is maximum 60%)
 - Flame test requirements as per IS 10810 Parts-53 and 62
 - Flame retardant test requirements as per IS 10810 Part-61
- 4.9.0 For power cables, copper conductor shall be used for current rating of up to 10 A. For higher current rating, conductor can be aluminium/copper. Minimum size of copper conductor shall be 2.5 sq.mm and aluminium conductor shall be 6 sq.mm.
- 4.10.0 Conductor of control cables shall have plain annealed copper. The minimum size of control cable shall be of 1.5 sq.mm. For CT circuit minimum size shall be 2.5 sq.mm copper. Control cables shall have 20% spare cores.
- 4.11.0 Current transformers leads shall be checked for the lead burden vis-a-vis the current transformer VA capacity and knee point voltage. Minimum 2.5 sq.mm copper cables shall be used for connection of CT to load. In case 2.5 sq.mm size impose unacceptably high burden on CTs, 4 sq.mm copper shall be used. Voltage transformer leads shall be checked for voltage drop which shall be limited to within 1% for all cases other than tariff metering. For tariff metering the voltage drop shall be limited to 0.2%. In case the voltage drop with 2.5 sq.mm copper conductor exceeds this value, higher conductor sizes shall be used.
- 4.12.0 Power cables shall carry the full load current of the circuit continuously under site conditions considering the various derating factors like thermal resistivity of soil, ambient air/ground temperature, grouping, method of laying, etc.
- 4.13.0 Design ambient air temperature and ground temperature shall be considered at 50°C and 40°C respectively for cable sizing.
- 4.14.0 For 11 kV & 6.6 kV cables, screen of each core shall be sized to withstand 300 A for 1 sec. For 33 kV cables, screen of each core shall be sized to withstand system earth fault current for 0.16 sec.
-

- 4.15.0 For HT motors the voltage drop in the cable, during motor starting condition, shall be limited to 10% and during full load running condition, shall be limited to 2.5% of the rated voltage. However, the voltage drop from transformer secondary to motor terminals during full load running of motors shall be limited to 5% of rated voltage
- 4.16.0 For LT motors the voltage drop in the cable, during motor starting condition, shall be limited to 15% and during full load running condition, shall be limited to 3% of the rated voltage. However, the voltage drop from transformer secondary to motor terminals during full load running of motors shall be limited to 6% of rated voltage.
- 4.17.0 Cables for the following systems shall be fire survival type.
- DC emergency lube oil pumps
 - DC seal oil pump
 - DC emergency lighting cables for main building.
 - Batteries to chargers and DC distribution boards
 - Turbine lub oil pumps
 - Jacking oil pumps
 - Emergency turbine trip by push button in control room
 - Inter trip cables between Boiler master fuel trip and turbine trip relays
 - Inter trip cables between Generator trip relays and turbine trip relays/400 kV circuit breaker/generator field breaker/UT breakers
- 4.18.0 Method of curing for HT XLPE insulation shall be **gas/steam curing**.
- 4.19.0 Conductor screen and insulation screen shall both be of extruded semi-conducting compound and shall be applied with XLPE insulation in one operation through triple extrusion.
- 4.20.0 For armoured cables, armouring shall be of aluminium for single core cables. For multicore armoured cables, armouring shall be of galvanised steel.
- 4.21.0 All the cables shall be protected against rodent and termite attack. Necessary chemicals shall be added into the PVC compound of the outer sheath. The sheath shall be resistant to water, UV radiation, fungus, etc.
- 4.22.0 Multi-core cable color coding shall be as follows:
- Red, yellow, blue, black and gray for five core cables
 - Outer sheath shall be of black in colour.
 - For more than 5 cores, core identification shall be by alpha numerical numbering system at an interval of one meter.
- 4.23.0 Three core 19/33 kV earthed grade, 11/11 kV unearthed grade, 6.6/6.6 kV unearthed grade cables shall constitute the following:
- Circular stranded and compacted aluminium conductor
 - Extruded semi conducting compound as conductor screen
 - Extruded XLPE insulation
 - Extruded semi conducting compound as insulation screen
 - Copper tape as metallic screen for each core
 - Extruded PVC inner sheath
 - Galvanised steel formed wire/strip
 - Extruded FRLS PVC outer sheath
- 4.24.0 Single core 19/33 kV earthed grade, 11/11 kV unearthed grade, 6.6/6.6 kV unearthed grade cables shall constitute the following:
- Circular stranded and compacted aluminium conductor
 - Extruded Semi conducting compound as conductor screen
 - Extruded XLPE insulation
 - Extruded Semi conducting compound as insulation screen
 - Copper tape as metallic screen
 - Hard drawn aluminium wire armour
 - Extruded FRLS PVC outer sheath
-

- 4.25.0 Multicore 1.1 kV earthed grade cables shall constitute the following:
- Circular / shaped, stranded aluminium conductor (compacted for >10 sq.mm)
 - Extruded XLPE insulation
 - Extruded PVC inner sheath
 - Galvanised steel formed wire/strip
 - Extruded FRLS PVC outer sheath

- 4.26.0 Single core 1.1 kV earthed grade cables shall constitute the following:
- Circular stranded and compacted aluminium conductor
 - Extruded XLPE insulation
 - Hard drawn aluminium wire armour
 - Extruded FRLS PVC outer sheath

4.27.0 Trailing power and control cables for mobile equipment shall constitute the following:

Unearthed grade HT power cables, earthed grade LV power cables and control cables shall be flexible trailing with annealed tinned copper conductor, EPR insulated, EPR inner sheathed, CSP outer sheathed. For HT cables, insulation screen shall be provided. Cables shall conform to applicable IS/IEC standard requirements.

4.28.0 Fire survival cables

Fire survival cable shall be of copper conductor and comply with IEC-60331 (withstanding 750 degree C temperature for 3 hours). Also the halogen acid contents in outer sheath shall not be more than 2% when tested as per IEC-60754 and the smoke density in percent light absorption shall not exceed 20% when tested as per ASTM-D-2843. 1.1 kV earthed grade fire survival cables shall constitute the following:

- Circular/shaped stranded and compacted annealed copper conductor
- Elastomeric materials (XLPE, EPR, SR, or LSOH) insulated
- Glass mica tapped
- Extruded FRLS compound or LSOH material as inner sheath
- Galvanised steel formed wire/strip
- Extruded FRLS compound or LSOH material as inner sheath

- 4.29.0 Multicore 1.1 kV earthed grade control cables shall constitute the following as per IS:1554-1 / 7098-1:

- Multi stranded annealed copper conductor
- Extruded PVC / XLPE insulation
- Extruded PVC inner sheath
- Galvanised steel formed wire/strip
- Extruded FRLS PVC outer sheath

- 4.30.0 Multi pair 1.1 kV earthed grade, overall screened signal cables shall constitute the following as per BS EN 50288-7:

- Multi stranded annealed copper conductor
- Extruded PVC insulation
- Twisted pair
- Overall polyester taped, Al-mylar screened with ATC drain wire
- Extruded PVC inner sheath
- Galvanised steel formed wire/strip
- Extruded FRLS PVC outer sheath

- 4.31.0 Multi pair 1.1 kV earthed grade, individual and overall screened signal cables shall constitute the following as per BS EN 50288-7:

- Multi stranded annealed copper conductor
 - Extruded PVC insulation
 - Twisted pair
-

- Individual polyester taped, Al-mylar screened with ATC drain wire
- Overall polyester taped, Al-mylar screened with ATC drain wire
- Extruded PVC inner sheath
- Galvanised steel formed wire/strip
- Extruded FRLS PVC outer sheath

4.32.0 **Cable drums**

Cables shall be supplied in non-returnable wooden or steel drums of heavy construction. All ferrous parts shall be treated with suitable rust protective finish or coating to avoid rusting during transit and storage. All wooden parts shall be manufactured from durable quality wood duly seasoned and treated with copper nepthenates or zinc nepthenates for preserving the wood. The surface of the drum and the outer most cable layer shall be covered with waterproof layer. Both the ends of the cables shall be properly sealed with heat shrinkable PVC/rubber caps, secured by 'U' nails so as to eliminate ingress of water during transportation, storage and erection. Wood preservative anti-termite treatment shall be applied to the entire drum. Wooden drums shall comply with IS 10418.

4.33.0 **Cable identification system**

- In addition to manufacturer's identification on cables as per IS, following marking shall also be embossed/printed on the outer sheath at an interval of one metre throughout the length of cables.
 - BIS mark
 - Manufacturer's name and or trade mark.
 - Year of manufacture
 - Cable code
 - Type of cable and voltage class.
 - Nominal cross section area of conductor and no.of cores.
 - Progressive sequential length making.
- Cables shall be marked as having FRLS outer sheath at every 5 meters.
- The embossing/printing shall be progressive, automatic, in line and marking shall be legible and indelible.
- Multi-core cable color coding shall be as follows:
 - Red, yellow and blue for three core cables
 - Outer sheath shall be of black in colour.
 - For more than 5 cores, core identification shall be by alpha numerical numbering system at an interval of one meter.
 - For multi pair cables, each pair shall be coloured and numbered.

5.0.0 **TESTS**

Cables offered shall be type tested and proven type. Routine tests shall be carried out on 100% drums. Type tests, special tests and acceptance tests shall be carried out on 1 drum selected on random basis, out of every 10 or less number of drums of each type and size of cable of each lot. Size shall mean area of cross section in sq.mm read in conjunction with the number of cores. Type shall mean type of insulation, sheath, volt grade FRLS/FS etc.

5.1.0 **Type Test**

- Tests on conductor
-

- i) Annealing Test (for copper)
 - ii) Tensile test (for aluminium)
 - iii) Wrapping test (for aluminium)
 - iv) Resistance test
- b) Tests for armour wires/strips
- c) Tests for thickness of insulation and sheath
- d) Physical tests for insulation
 - i) Tensile strength and elongation at break
 - ii) Ageing in air oven
 - iii) Shrinkage test
 - iv) Hot test
 - v) Water absorption (gravimetric)
- e) Physical test for outer sheath
 - i) Tensile strength and elongation at break
 - ii) Ageing in air oven
 - iii) Shrinkage test
 - iv) Hot deformation
 - v) Heat shock test
 - vi) Loss of mass test in air oven
 - vii) Thermal heat stability test (as per IS : 5831)
 - viii) Bleeding and blooming test
- f) Anti-termite and anti-rodent test (on outer sheath).
- g) Partial discharge test
- h) Bending test
- i) Dielectric power factor test
 - i) As a function of voltage
 - ii) As a function of temperature
- j) Insulation resistance (volume resistivity) test
- k) Heating cycle test
- l) Impulse withstand test
- m) High voltage test
- n) Flammability test
- o) Cold impact test

5.2.0 Acceptance Test

- a) Annealing test (for copper)
- b) Tensile test (for aluminium)
- c) Wrapping test (for aluminium)
- d) Conductor resistance test
- e) Test for thickness of insulation and sheath
- f) Hot set test for insulation
- g) Tensile strength and elongation at break test for insulation and outer sheath
- h) Partial discharge test (for screened cables)
- i) High voltage test
- j) Insulation resistance (volume resistivity) test

5.3.0 Routine Test

- a) Conductor resistance test
 - b) Partial discharge test
-

- c) High voltage test

5.4.0 **Special Test**

- a) Oxygen index test as per IS 10810 Part-58
- b) Temperature index test as per IS 10810 Part-64
- c) Acid gas generation test as per IS 10810 Part-59
- d) Smoke generation test as per IS 10810 Part-63
- e) Flammability tests as per IS 10810 Parts-53 and 62
- f) Flame retardant test as per IS 10810 Part-61

5.5.0 **Site Test**

The following minimum tests/ checks shall be conducted at site. Any other tests/ checks as per the manufacturer's recommendation shall also be carried out.

- a) Insulation resistance test
- b) High voltage test

6.0.0 **DRAWINGS & DOCUMENTS**

The following drawings and documents shall be submitted for approval during detail engineering stage.

- Design basis report
- Cable sizing calculation
- General arrangement drawings
- Technical data sheet
- Test reports
- Catalogues
- Sub-vendor list
- Manufacturing quality plan
- Field quality plan

SECTION 3

PROJECT DETAILS AND GENERAL SPECIFICATIONS

3.0 GENERAL

This section stipulates the General Technical Requirements under the contract and will form an integral part of the Technical Specification.

The provisions under this section are intended to supplement general requirements for the materials, equipment and services covered under other sections and are not exclusive. However in case of conflict between the requirements specified in this section and requirements specified under other sections, the requirements specified under respective sections shall hold good.

3.1 SITE INFORMATION

SL.NO.	DESCRIPTION	
3.1	PROJECT INFORMATION	
	a) Customer	Tamil Nadu Generation and Distribution Corporation (TANGEDCO)
	b) Project	400kV GIS at 2 x 660 MW Udangudi STPP (Stage-I)
	c) Project location	
	i) Country	India
	ii) State	Tamil Nadu
	iii) Administrative district	Thoothukudi
	iv) Next Big cities to site	Thoothukudi (approx.. 45 kms from site)
	v) Road access	East Coast Road- State high way (176)
	vi) Nearest Railway Station	Thiruchendur (approx.. 12 kms from site)
	vii) Nearest Airport	Vaigai (approx.. 60 kms from site)
	viii) Nearest Harbour	Tuticorin (approx.. 45 kms from site)
3.2	SITE CONDITIONS	
3.2.1	Ambient Air Temp.	

	a) Maximum dry bulb temp. (max.) °C	41 ⁰ C
	b) Minimum dry bulb temp. (min.) °C	17 ⁰ C
	Design ambient temperature	50 ⁰ C
3.2.2	Relative humidity	
	Mean Maximum humidity (Summer)	84 %
	Mean Minimum humidity (Summer)	62 %
	Maximum humidity (Monsoon)	97%
	Minimum humidity (Monsoon)	45%
3.2.3	Rain fall	
	Annual rainfall (Maximum)	718.2 mm
	Annual rainfall (Minimum)	384.1 mm
	Twenty four (24) Hour max	138.2 mm
3.2.4	High Flood Level	
	High Flood Level for site	RL 2.450 m
3.2.5	Wind	
	Mean Wind Speed (max)	39 m/sec (As per IS: 875)
	Wind direction	North, North east, North west, East
3.3	Seismic intensity	
	Seismic Intensity	As per IS:1893 Latest
	Zone	II

3.2 INSTRUCTION TO BIDDERS

The bidders shall submit the technical requirements, data and information as per the technical data sheets, provided in Section-4.

The bidders shall furnish catalogues, engineering data, technical information, design documents, drawings etc fully in conformity with the technical specification.

It is recognized that the Manufacturer may have standardized on the use of certain components, materials, processes or procedures different than those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice will also be considered provided such proposals meet the specified designs, standard and performance requirements and are acceptable to the Purchaser. Unless brought out clearly, the Bidder shall be deemed to conform to this specification scrupulously.

3.3 STANDARDS

The works covered by the specification shall be designed, engineered, manufactured, built, tested and commissioned in accordance with the Acts, Rules, Laws and Regulations of India.

The equipment to be furnished under this specification shall conform to latest issue (with all amendments) of specified standards.

In addition to meeting the specific requirement called for in Sections 1 and 2 of the Technical Specification, the equipment shall also conform to the general requirement of the applicable standards, which shall form an integral part of the specification.

The Bidder shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to complement each other.

When the specific requirements stipulated in the specifications exceed or differ from those required by the applicable standards, the stipulation of the specification shall take precedence.

Other internationally accepted standards, which ensure equivalent or better performance than that specified in the standards referred, shall also be accepted. The bidder shall submit copies of such standards.

In case governing standard for the equipment is different from IS or IEC, the salient points of difference shall be clearly brought out in the offer along with English language version of standard or relevant extract of the same. The equipment conforming to standards other than IS/IEC shall be subject to Purchaser's / owner's approval.

The bidder shall clearly indicate in his bid the specific standards in accordance with which the works will be carried out.

3.4 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

All equipment shall also perform satisfactorily under various other electrical, electro mechanical and meteorological conditions of the site of installation. All equipment shall be able to withstand all external and internal mechanical, thermal and electro mechanical forces due to various factors like wind load, temperature variation, ice & snow, (wherever applicable) short circuit etc for the equipment.

3.5 ENGINEERING DATA

3.5.1 Drawings

The Supplier shall necessarily submit all the drawings/ documents unless anything is waived. The Supplier shall submit drawings/ design documents/ data/ test reports/manuals as may be required for the approval of the purchaser. All drawings submitted by the Manufacturer including those submitted at the time of bid shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, the external connections, fixing arrangement required. The dimensions required for installation and interconnections with other equipment and materials, clearances and spaces required for installation and interconnections between various portions of equipment and any other information specifically requested in the specifications.

Each drawing submitted by the Manufacturer shall be clearly marked with the name of the Purchaser, the unit designation, the specifications title, the specification number and the name of the Project. If standard catalogue pages are submitted, the applicable items shall be indicated therein. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in metric units.

Further work by the Manufacturer shall be in strict accordance with these drawings and no deviation shall be permitted without the written approval of the Purchaser, if so required.

The review of these data by the Owner will cover only general conformance of the data to the specifications and documents, interfaces with the equipment provided under the specifications, external connections and of the dimensions which might affect substation layout. Owner may not indicate a thorough review of all dimensions, quantities and details of the equipment, material, any devices or items indicated or the accuracy of the information submitted. This review and /or approval by the Owner shall not be considered by the Manufacturer, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Manufacturer's risk. The Manufacturer may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Purchaser. Approval of Manufacturer's drawing or work by the Purchaser shall not relieve the manufacturer of any of his responsibilities and liabilities under the Contract.

All engineering data submitted by the Manufacturer after final process including review and approval by the Owner shall form part of the Contract Document and the entire works performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the Owner in Writing.

The title block of drawings shall contain the following information incorporated in all contract drawings

Title block for project:

1. Customer : Tamil Nadu Generation and Distribution Corporation (TANGEDCO)
2. Consultant : DESEIN PRIVATE LIMITED, DESEIN HOUSE, NEW DELHI
3. Project : 400kV GIS at 2 x 660 MW Udangudi STPP (Stage-I)
4. Contract No./LOA No. : Lr.No.CE/Proj.II/SE/C/UTPP/EE/E/LOI/D.179/2017, dt.07.12.2017
5. Main Contractor : Bharat Heavy Electricals Limited
6. BHEL Order No. & Date :

3.5.2 Documentation

Document Distribution Schedule - After Placement of Order:

S. No.	Stage	No. of copies	
i)	Submission of Data sheets Datasheet, drawings, documents, write-ups, calculation, test reports, Preliminary	13	As per agreed schedule
ii)	Resubmission of above, if required	13	As per agreed schedule
iii)	Final approved documents	13	As per agreed schedule
iv)	Instruction manuals for erection and O&M	6	As per agreed schedule
v)	As built drawings including O &M manual -Hard copy -Soft copy in CD/Pendrive	13 6	As per agreed schedule

NOTES:

- a) The manufacturer may note that all re-submissions must incorporate all comments given in the prior submission by the Purchaser. Adequate justification for not incorporating the same must be submitted, failing which the submitted documents may be returned.

3.5.3 Format of Documentation

- a) All engineering documents and drawings shall be of international "A" series sizes, that is, A0, A1, A2, A3 and A4.
- b) Two set of CD/ pendrive containing all the drawings in Auto CAD shall also be supplied in addition to hard copies. Soft copy of all documents shall be supplied in a CD/pendrive in PDF format.
- c) Grouped documents shall be provided by size A4, with the inclusion of bigger size drawings which, however, have to be folded as Size A4.

3.5.4 Instruction manuals and operating manuals

The Supplier shall provide Instruction & Maintenance Manuals for each part of the Plant and Equipment included in the Works and Operating Manuals for each Station.

The Instruction Manuals and Operating Manuals shall be arranged in an organized library adequately cross referenced to facilitate issuing clauses of the manuals as required by the work i.e. erection instructions shall be required before operating & maintenance instructions.

All Manuals provided by the Supplier shall be fully detailed and specifically prepared for the Works and equipment provided. General manuals not specifically required for the work shall not be acceptable.

The instruction manuals shall at least contain:

- a) A general description of all components
- b) Storage instructions
- c) Erection instructions
- d) Pre-commissioning Instruction:
- e) Material and part list.
- f) Design clearances and settings
- g) Complete sets of drawings as finally issued
- h) Operating Instructions:
- i) Routine and Preventive Maintenance instructions with material requirement for each site
- j) Preventive Maintenance Schedule.
- k) Replacement instruction for all equipment

The operation manuals shall at least contain:

- a) Operator oriented functional descriptions of the equipment.
- b) Operator oriented description of the protection and control systems
- c) Description of the equipment auxiliary systems
- d) Fault finding and diagnostic tools
- e) User software interface tools for modification/augmentation etc.

Notes:

The supplier may please note that all resubmissions must incorporate all comments given in the earlier submission by the Owner/Purchaser or adequate justification for not incorporating the same must be submitted failing which the submission of documents is likely to be returned.

If after the commissioning and initial operation of the substation, the instruction manuals require any modifications/ additions/changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the Supplier to the Owner/Purchaser.

The Supplier shall furnish to the Owner/Purchaser, catalogues of spare parts also.

3.6 QUALITY ASSURANCE PROGRAMME

This section contains general requirements for inspection of material, parts, equipment and workmanship during manufacture, assembling to demonstrate compliance with specification, codes and standards to ensure overall reliability of product operation and performance.

The Owner and/or authorized Representatives shall, at any time, be allowed free and ready access to the Contractor's premises and those of his suppliers as well as to the site installation and the Contractor has to make the items available for the purpose of inspection of the specified equipment components and obtaining information as to the progress of the work. Failure on the part of the Owner, at this or any other time, to discover or reject materials or work which do not meet specified requirements shall not be deemed an acceptance thereof nor a waiver of defects therein.

The approval of the Owner shall not prejudice the right to reject equipment if it does not give complete satisfaction in service.

To ensure that the equipment and services under the scope of this Contract, whether manufactured or performed within the Manufacturer's Works or at his Sub-manufacturer's premises or at the Purchaser's site or at any other place of Work, are in accordance with the specifications, the Manufacturer shall adopt a suitable quality assurance programme to control such activities at all points, as necessary.

Before manufacture commences and not later than 45 days after award of contract, the Contractor shall submit an outline of his proposed inspection program, which shall include all major stages during manufacturing. The inspection and test program shall include for the various items the designation No., name of equipment, part of equipment, the kind of test, test standard, company which carries out the test, place, date and witnesses by the Contractor, third party or Owner's Representative. The detailed manufacturer's quality assurance plan shall be subject to approval after award of contract.

The Owner will return a copy of the Contractor's proposed inspection program indicating those inspection stages for which notification is required. Notification shall be by Fax or email in a format to be agreed and shall be sent prior to the intended test. If the Owner intends to be represented at the test he will provide at least 24 hours' notice and if his representative does not attend on the notified date, an alternative date has to be informed by the Owner.

A quality assurance programme of the manufacturer shall generally cover the following:

- (a) Manufacturer's organisation structure for the management and implementation of the proposed quality assurance programme;
- (b) Documentation control system;
- (c) Qualification data of bidder's key personnel;
- (d) The procedure for purchases of materials, parts components and selection of sub-Manufacturer's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.
- (e) System for shop manufacturing and site erection controls including process controls and fabrication and assembly control;
- (f) Control of non-conforming items and system for corrective actions;
- (g) Inspection and test procedure both for manufacture and field activities;
- (h) Control of calibration and testing of measuring instruments and field activities;
- (i) System for indication and appraisal of inspection status;
- (j) System for quality audits;
- (k) System for authorising release of manufactured product to the Purchaser
- (l) System for maintenance of records;
- (m) System for handling storage and delivery; and
- (n) A quality plan detailing out the specific quality control measures and Procedures adopted for controlling the quality characteristics relevant to each item of equipment furnished and/or services rendered. The Purchaser or his duly authorised representative reserves the right to carry out quality audit and quality surveillance of the system and Procedure of the Manufacturer/his vendors quality management and control activities.

3.7 Quality Assurance Documents

The Manufacturer shall be required to submit all Quality Assurance Documents as stipulated in the quality plan at the time of purchaser's inspection of equipment/material.

3.8 TYPE TESTING, INSPECTION, TESTING & INSPECTION CERTIFICATE

All equipment being supplied shall conform to type tests and shall be subject to routine and acceptance tests in accordance with requirements stipulated under respective sections. Purchaser reserves the right to witness any or all the tests. The

Manufacturer shall intimate the Purchaser the detailed programme about the tests at least three (3) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies. The Manufacturer shall also submit type test procedure for approval of the Purchaser.

In the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes (including substitution of components) or due to non-compliance with the requirement stipulated in the technical specification or any/all additional type tests not carried out, Such test shall be conducted fresh without any additional cost implication to the Purchaser.

The price of conducting all tests and additional type tests is deemed to be included in Bid price. In case any bidder indicates that he shall not carry out a particular test, his offer shall be considered incomplete and shall be liable to be rejected.

Inspection may be made at any stage of manufacture, dispatch or at site at the option of the Purchaser and the equipment if found unsatisfactory due to bad workmanship or quality, material is liable to be rejected.

The Purchaser or Inspector shall, within fifteen (15) days from the date of inspection as defined herein, give notice in writing to the Manufacturer, of any objection to any drawings and all or any equipment and workmanship which in his opinion is not in accordance with the Contract. The Manufacturer shall give due consideration to such objections and shall either make the modifications that may be necessary to meet the said objections or shall confirm in writing to the Purchaser/ inspector giving reasons therein, that no modifications are necessary to comply with the Contract.

When the factory tests have been completed at the Manufacturer's works, the Purchaser/inspector shall issue a certificate to this effect within fifteen (15) days after completion of tests but if the tests are not witnessed by the Purchaser/inspector, the certificate shall be issued within fifteen (15) days of receipt of the Manufacturer's Test certificate by the Engineer/ Inspector. Failure of the Purchaser/inspector to issue such a certificate shall not prevent the Manufacturer from proceeding with the Works. The completion of these tests or the issue of the certificate shall not bind the Purchaser to accept the equipment should it, on further tests/ after erection, be found not to comply with the Contract. The equipment shall be dispatched to site only after approval of test reports and issuance of MICC by the Purchaser.

In all cases where the Contract provides for tests whether at the premises or at the works of the Manufacturer or of any Sub-Contractor, the Manufacturer except where otherwise specified shall provide free of charge such items as labour, materials, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Purchaser /Inspector or his authorised representative to carry out effectively such tests of the equipment in accordance with the Contract and shall give

facilities to the Purchaser Inspector or to his authorised representative to accomplish testing.

The inspection by Purchaser and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Manufacturer in respect of the agreed quality assurance programme forming a part of the Contract.

The Purchaser reserves the right for getting any field tests not specified in respective sections of the technical specification conducted on the completely assembled equipment at site. The testing equipment for these tests shall be provided by the Purchaser.

3.9 MATERIALS AND WORKMANSHIP

Equipment materials and components shall be new, of high grade and good quality and be to the latest engineering practice. The material and workmanship throughout shall be in accordance with the purpose for which they are intended. Each component shall be designed to be consistent with its duty.

All the information concerning materials or components to be used in manufacturing, machinery, equipment, materials and components supplied, installed or used shall be submitted for approval. Without such approval the supplier shall run risk of subsequent rejection. The cost as well as time delay associated with such rejection shall be borne by the supplier.

3.10 COLOUR SCHEME

The Supplier shall propose a colour scheme for the equipment for the approval of the Employer. The decision of the Employer shall be final. However, the finishing colour shall be RAL 7035 for all Control panels/ MCC/ Switchgear panels. The scheme shall include:

- Finishing colour of Indoor equipment
- Finishing colour of Outdoor equipment
- Finishing colour of various auxiliary system equipment including piping
- Finishing colour of various building items.
- Finishing colour of all cubicles.

All steel structures, plates etc shall be painted with non-corrosive paint on a suitable primer. The galvanised structures in the switchyard shall not be painted. However galvanised structures in other areas may require painting for aesthetic reasons.

3.11 PACKING AND STORAGE

Packing specification shall be submitted for BHEL/customer approval after award of contract.

All the equipment shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at site till the time of erection. On request of the purchaser, the manufacturer shall also submit packing details/associated drawing for any equipment/ material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The manufacturer shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, wharf age and other such charges claimed by the transporters, railways etc shall be to the account of the manufacturer. Purchaser takes no responsibility of the availability of the wagons.

All coated surfaces shall be protected against abrasions, impact, discoloration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device.

Supplier shall ensure that equipment shall be properly packed, blocked, padded, coated and protected so that it is not damaged due to possible mishandling. Storage requirements shall be clearly defined by the supplier. Packing shall be such that if required, long time storage (at least 1 year) at site should not deteriorate the performance of the equipment.

3.12 NAME PLATE

Name plates which are to be firmly fixed on all the equipment, buildings and structures shall be provided. For equipment of small size, these are to be fixed on the piping or structure adjacent to the equipment. The contents of nameplate are to include the designation and principal parameters of the equipment.

The nameplate within the field shall be made of a high temperature - resistant metallic sheets, with designation permanently engraved on them. Indoor installed equipments (e.g., panels, cabinets, switchgear, etc.) shall also be labelled by appropriate name plate.

The form, size, base colour and colour of contents of the name plates and prompting plates will be agreed between the Contractor and the Owner. It shall be possible for these to be readily seen by the operator. The designation of warning tags shall be different from that of other tags.

The Equipment identification shall be finalized by vendor in consultation with BHEL/TANGEDCO and should be included in name plates.

3.13 CLAMPS & CONNECTORS

- i) All power clamps and connectors shall conform to IS: 5561, and/or IEC standard and shall be made of materials listed below:

a)	For connecting ACSR conductors	Aluminium alloy casting, conforming to designation A6 of IS: 617 and shall be tested for all tests as per IS:617
b)	For connecting equipment terminals made of copper with ACSR conductors	Bimetallic connectors made from aluminium alloy casting, conforming to designation A6 of IS 617 with 2 mm thick Bimetallic liner and shall be tested as per IS: 617.
c)	For connecting G.I. Shield wire	Galvanised mild steel
d).1	Bolts, nuts & Plain washers.	Electro galvanised for sizes below M12, for others hot dip galvanised
d).2	Spring washers for items 'a' to 'c'	Electro-galvanised mild steel suitable for at least service condition-3 as per IS: 1573

- ii) Equipment shall be supplied with the necessary terminals and connectors, as required by the ultimate design for the particular installation. The conductor terminations of equipment shall be either expansion, sliding or rigid type. The requirements regarding external corona and RIV as specified for any equipment shall include its terminal fittings and the equipment shall be factory tested with the connectors in position. In case the connector is not available then equivalent connector may be used. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of Work.
- iii) Where copper to aluminium connections are required, bi-metallic clamps shall be used, which have been properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current t shall be furnished to the Employer.
- iv) Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified are also included in the scope of Work.
- v) No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner of minimum 2mm thickness shall be cast integral with aluminium body for Bi-metallic clamps. When copper alloy is not cast integral with aluminium body, a bimetallic washer or strip shall be used to meet the functional requirement.
- vi) All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.

- vii) Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of IPS Aluminium tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.
- viii) Clamp shall be designed to carry the same current as the conductor and the temperature rise shall be equal or less than that of the conductor at the specified ambient temperature. The rated current for which the clamp/connector is designed with respect to the specified reference ambient temperature, shall also be indelibly marked on each component of the clamp/connector, except on the hardware.
- ix) All current carrying parts shall be designed and manufactured to have minimum contact resistance.

x) TESTS

The following is the list of type tests.

- a) Temperature rise test (maximum temperature rise allowed is 35deg C over 50 deg C ambient)
- b) Short time current test
- c) Dry corona and RIV test as per annexure-A
- d) Resistance test and tensile test

3.14 GALVANIZING

Galvanizing works shall conform in all respect to B.S. 729, B.S. 3083 and B.S.C.P. 2008 and to DIN 50976 whatever requires the higher quality and shall be performed by the hot dip process, unless otherwise specified. It is essential that details of steel members and assemblies which are to be hot-dip galvanized should be designed in accordance with B.S 4479.

Vent-holes and drain-holes should be provided to avoid high internal pressures and air-locks during immersion, which may cause explosions, and to ensure that molten zinc is not retained in pockets during withdrawal.

Careful cleaning of welds is necessary before welded assemblies are dipped. The welds and the surrounding metal should be cleaned separately, preferably be blast-cleaning, because the usual preliminary pickling cannot be relied on to remove the welding slag.

All defects of the steel surface including cracks, surface laminations, laps and folds shall be removed in accordance with B.S. 4360. All drilling, cutting, welding, forming and final fabrication of unit members and assemblies shall be completed, where feasible, before the structures are galvanized. The surface of the steelwork to be galvanized shall be free from paint, oil, grease and similar contaminants in

accordance with DIN 55928, part 4 and DIN 50976. The weight of zinc coating per unit area has to be noted in the manufacturing documents in accordance with DIN 50976.

The minimum average coating weight shall be as specified in Table 1 of B.S. 729 or Table 2, DIN 50976, whatever requires higher quality.

Structural steel items shall be initially grit-blasted to B.S. 4232, second quality, (Sa 21/2) or by pickling in a bath and the minimum average coating weight on steel sections 5 mm thick and over shall be 610 g/m² (DFT = 85μ).

On removal from the galvanizing bath, the resultant coating shall be smooth, continuous, free from gross surface imperfections such as bare spots, lumps, blisters and inclusions of flux, ash or dross.

Galvanized contact surfaces to be joined by high-tensile friction-grip bolts shall be roughened before assembly so that the required slip factor (defined in B.S. 3294, part 1 and B.S. 4604,

part 1) is achieved. Care shall be taken to ensure that the roughening is confined to the area of the mating faces.

Bolts, nuts and washers, including general grade high-tensile friction grip bolts (referred to in B.S. 3139, and B.S.4395 part 1) shall be hot dip galvanized and subsequently centrifuged (according to B.S. 729). Nuts shall be tapped up to 0.4 mm oversize after galvanizing and the threads oiled to permit the nuts to be finger-turned on the bolt for the full depth of the nut. No lubricant, applied to the projecting threads of galvanized high-tensile friction-grip bolt after the bolt has been inserted through the steelwork, must be allowed to come into contact with the mating faces of the steelwork,. A local remelting of the galvanized parts to achieve the nuts to be finger turned on the bolt is possible in accordance with DIN 50976.

Protected slings must be used for offloading and erection. Galvanized work which is to be stored at the works or on site shall be stacked so as to provide adequate ventilation to all surfaces to avoid wet storage staining (white rust).

Small areas of the galvanized coating damaged in any way shall be restored in accordance with DIN 55928, part A and DIN 50976 by:

- Cleaning the area of any weld slag rust and other impurities and by thorough wire brushing to give a metallic clean surface.
- Application of suitable number of coats of zinc-rich paint containing more than 90 % w/w of zinc in dried film. The dry film thickness shall exceed at least 50 % the thickness of the desired galvanization. In case of application of a low melting point zinc alloy repair rod, the rods shall be in accordance with DIN1707, the thickness of the alloy shall be at least as of the desired galvanization.

The restored area is not to exceed 1 % of the galvanized surface. Surface restoration of parts in contact with drinking water is not allowed and the quality of the galvanization is to be in accordance with DIN 2444.

After fixing, bolt heads, washers and nuts shall receive two coats of zinc-rich paint.

Connections between galvanized surfaces and copper, copper alloy or aluminum surfaces shall be protected by suitable preferably hydrophobe tape wrappings to the owner's approval.

3.15 DEGREE OF PROTECTION

The enclosures of the control cabinets, Junction boxes and Marshalling boxes, panels etc. to be installed as detailed here under:

The minimum requirements for panels are as follows:

- Installed out door: IP- 55
- Installed indoors in air-conditioned area: IP-32
- Installed in covered area: IP-52
- Installed indoors in non air-conditioned area where possibility of entry of water is limited: IP-41.
- For LT Switchgear (AC & DC distribution Boards): IP-52.

The degree of protection shall be in accordance with IS:13947 (Part-I) / IEC-947 (Part-I) / IS 12063 / IEC 529. Type test report for degree of protection test, on each type of the box shall be submitted for approval

SECTION 4

CHECK LIST FOR INFORMATION TO BE FURNISHED WITH OFFER RETURN

THIS CHECKLIST AS PART OF THE OFFER DULY SIGNED

The offer may not be considered if the following information and this Checklist are not enclosed with the Offer.

BHEL ENQUIRY. NO:

BIDDER: OFFER REFERENCE:

A) TECHNICAL PARAMETERS-

S. No.	Parameters	Data	YES/NO	Remarks in case reply NO
1.	Applicable Standards	Latest IS -1554 9part-1), 5831, 8130,3975, 7098,ASTM-D2863, IEC60754,IEC60332, IS3961, IS 10418,SS4241475,IEEE-383		
2.	Rated Voltage	1100V Grade		
3.	Construction feature for Fire Survival Power & Control cable			
3.1	Material of Conductor for FS cables	Stranded, Tinned annealed High conductivity copper of class 2, conforming to IS: 8130		
3.2	Conductor Insulation	Heat resistant Elastomer compound , type IE2, conforming to IS: 9968(part1), IS-6380		
3.3	Inner sheath	Heat resistant, oil resistant, flame retardant (HOFR) Elastomer compound , Extruded type SE-3		
3.4	Armour	Galvanised steel round/formed wire armour for twin and multicore cables. Non-magnetic hard drawn aluminium single round/formed wire conforming to H4 of IS-8130 latest for single core cables		
3.5	Overall sheathing	Heat resistant, oil resistant, flame retardant (HOFR) Elastomer compound, extruded type SE-3		
4.	HOFR CHARACTERISTICS			
a.	Oxygen index	≥30 (as per ASTMD 2863)		
b.	Temperature index	≥350 deg C (as per ASTMD-2863)		
c.	Acid gas generation	≤2 % by weight (as per IEC-60754-1)		

d.	Smoke density rating	≤20% (as per ASTM-2843)		
e.	Water absorption test	IS 10810-28		
f.	Flammability Test			
i)	Flammability Test for single cable	As per IEC-60332 Part-1		
ii)	Flammability Test for bunched cable	As per IEC-60332 Part-3 CAT-B		
iii)	Flammability Test for complete cable	As per IEEE-60383		
iv)	Swedish Chimney test	As per SEN-SS-424-1475-F3		
v)	Fire Survival test	As per IEC-60331-11 for min 3 Hrs at 950° C		
5.	i) Minimum Oxygen index for outer sheath	29		
	ii) Minimum Temperature index for outer sheath	250° C		
	iii) Acid gas generation	Max 20% by weight		
	iv) Smoke density rating	Max 60%		
6.	Tolerance on overall diameter	+/-2mm		
7.	Chemicals added to outer sheath to protect from rodent vermin and termite attack	Yes		
8.	Drum length shall be 1000m for cables with conductor cross section area less than 300 Sq. mm	Yes		
9.	Core Identification / markings	Yes		
10.	Tolerance on total quantity	+/-2 %		
11.	Minimum bending radius for multicore cables	12 X D		

B) TYPE TESTS

i) Test Shall be carried out as per **Section-II** (YES)

c)

S. No.	Description	Confirmation of Supplier
	Bidder to confirm that all drawings/ data sheets/ QP/ valid type test reports / all relevant information shall be submitted to BHEL for organizing approval of ultimate customer.	

Date:

Signature of the authorized representative of Bidder

Company Seal

ANNEXURE- A**TECHNICAL PRE QUALIFICATION REQUIREMENT (PQR)**Name of Item: - **LT POWER & CONTROL FS CABLES**

PQR Sr. No	PQR Description	Supporting Document to be attached
01	Sub-Qualifying Requirements for LT Fire Survival power and Control Cables: Bidder should have manufactured and supplied as on date of bid opening of the following: a) At least 100 meter of EPR insulated, 1.1kV grade Fire Survival cables in one single contract.	a). PO Copy b). Inspection/ dispatch clearance c). LR details