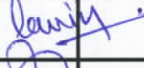


दिनांक एवं हस्ताक्षर SIGN & DATE		संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी. - हरिद्वार)		FF06033 Rev 07																																																																	
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सामग्री सूची संख्या को अधिकृत करता	1. General This specification governs the technical requirement of Grinding Wheels for use in fettling of Steel Castings.																																																																				
COPYRIGHT AND CONFIDENTIAL The information on this documents is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company	2. Application The grinding wheel shall be used after fitting/mounting on portable pneumatic grinders (CPT or equivalents) and/or Swing frame Grinder for large surface grinding in dry process. The cutting wheel mentioned at serial no 4.5 is meant for cutting fire clay refractory hollowares.																																																																				
	3. Compliance with National Standard This specification is related to IS:2324 –1985 Reaffirmed 1995 For dimensions and shape IS:3300 –1980 Reaffirmed 1996 IS:8915 –1978 Reaffirmed 1993 Tolerance as per IS:13596 Safety requirements as per IS:1991																																																																				
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सामग्री सूची संख्या को अधिकृतित करता	SUPERSEDES INVENTORY NO.	9. Test Certificates: 9.1 Unless otherwise stated one original and three copies of original manufacturer's test certificates shall be supplied along with each consignment giving following information. In order to facilitate quick clearance of material, the supplier shall ensure to send a copy of test certificate along with despatch document. 9.2 Suppliers other than the original manufacturer shall ensure providing original manufacturer's test certificates with linkage to trader's invoice stating the batch No/lot No., etc. of the supply. 9.3 The test certificates should have at least the following details : BHEL PO No. Grinding Wheel Details Manufacturer's Name/ Trade marking if any Date of Expiry				
COPYRIGHT AND CONFIDENTIAL The information on this documents is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company		10. Packing The grinding wheels shall be suitably packed to avoid any damage in transit and storage. The packing is to be of the original manufacturer's. The packing should bear the details such as supplier's name and trade mark, if any; Name of product, Date of manufacturing, Shelf life, Batch No.				
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SUPERSEDES INVENTORY NO.	RECORD OF CHANGES					
सामग्री सूची	REV CODE	NATURE OF CHANGES	DOCU. NO.	SHEET NO.	SIGN	DATE
COPYRIGHT AND CONFIDENTIAL The information on this documents is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	02	1. Specification prepared in new format. 2. Specification number sequence updated. 3. Grades for Grindwell Norton Ltd. updated. 4. Details of Depressed Centre Wheel and Mounted Point Wheel introduced.		Whole Doc. Do Page 1&2 Page 2		06/08/2004
	03	Equivalent grades for M/s SAK Abrasives introduced. Tolerance on $\phi 63$ wheel introduced. Purpose of $\phi 400$ wheel mentioned Spindle dia for mounted point wheel revised.		Page 1-2 Cl. 4.1/2 Page 1 Cl. 4.4/3 page 2 Cl. 4.6 page 2		10/2/06
	04	Grades for Depressed centre wheel for M/s Carborundum added		Cl. 4.4 Page 2		21.3.07
	05	Grades of Refractory cutting wheel revised		Cl. 4.4 Page 2		14.5.07
	06	Clause 9 & 10 modified		Cl. 9 & 10		17.8.09
	07	Grades for M/s Apidor added. Grades of M/s Sak Abrasive removed.		4.0		10/1/2014
	DISTRIBUTION OF PRINTS					
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