

दिनांक एवं इस्तेमाल SIGN & DATE



संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी. - हरिद्वार)

FF 05035 Rev

पृष्ठ का
Page 1 of 2

सुपरसेड्स
INVENTORY NO.

सामग्री सुची संख्या
को अभिलेखित करना

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स्वाध्याधिकार एवं गोपनीयता इस प्रयोग में दी गई सूचना भारत में ही इलेक्ट्रिकल की सम्पत्ति है इसका प्रयोग एवं अप्रयोग इस से किसी भी तरह प्रयोग, जो कि कंपनी के हित में अधिकतरक हो न किया जाए।

REFRACTORY POROUS PLUGS

1. GENERAL

This specification governs the quality requirements of Refractory Porous Plugs used for Argon bubbling.

2. APPLICATION

Porous plugs are fixed in the bottom lining of the pouring and VAD ladles for purging of argon gas.

3. TEST SAMPLES

As per IS - 1528

4. PROPERTIES

When tested in accordance with the relevant clauses of IS-1527 and IS - 1528 mentioned against each, the test sample shall show the following values :

4.1 CHEMICAL COMPOSITION

The material when analysed in accordance with IS-1527 shall conform to following composition :

Elements	Percent
Mgo	95 Min.

4.2 A Porosity (Volume %) 25-30

4.3 CCS (Kg/cm²) : 300 Min.

4.4 Gas permeability : (npm) : 400 Min.

इस्तेमाल एवं दिनांक	RMI			अनुवादक TRANSLATED BY		
	MPIC			मिलानेपकर्ता WORKED BY	SUNIL KUMAR	S-1
	CHAIRMAN CPSC			जांचकर्ता CHECKED BY		
संख्या JRY	सहमत विभाग AGREED DEPTT.	नाम NAME	दिनांक एवं हस्ताक्षर DATE & SIGNATURE	पर्यवेक्षणकर्ता SUPERVISED BY		

दिनांक एवं हस्ताक्षर SIGN & DATE		संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी - हार्डवयर) MASTER COPY PLANT PURCHASE SPECIFICATION (CFFP - HARDWAR)	FF 05035 Rev पृष्ठ का Page 2 of 2									
सामग्री सूची संख्या को SUPERSEDES INVENTORY NO.	5. Whenever specified, tests and inspection are to be conducted in presence of BHEL's representative. The supplier shall notify BHEL in advance about the readiness of the material for inspection and testing. BHEL reserves the right to test one or all properties of the material on surveillance basis at BHEL's works and final acceptance of material shall be based on these test results.											
COPYRIGHT AND CONFIDENTIAL The information on this documents is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	6. TEST CERTIFICATES Unless and otherwise stated, three copies of test certificates shall be supplied along with each consignment giving following information. One copy may be enclosed with despatch documents to facilities quick clearance of the material. FF 05035..... Class BHEL Order No. Manufacturer's Name Trade Mark, if any Batch/Lot No. Quantity supplied Test results of clause - 4											
स्वतंत्राधिकार एवं गोपनीयता इस प्रलेख में दी गई सूचना भारत हेवी इलेक्ट्रिकल्स की सम्पत्ति है इसका प्रत्यक्ष एवं अप्रत्यक्ष रूप से किसी भी तरह प्रयोग, जो कि कंपनी के हित में हानिकारक हो न किया जाए।	7. PACKING AND MARKING The material shall be suitably packed in straw bubbles / wooden crates to avoid damage during transit. Each consignment shall be legibly marked with following information : FF 05035..... BHEL Order No. Manufacturer's Name Batch/Lot No. Trade Mark if any Quantity supplied.											
दिनांक SIGN & DATE	<table border="1"> <tr> <td data-bbox="947 1896 1103 1958">निर्माणकर्ता WORKED BY</td> <td data-bbox="1103 1896 1260 1958"></td> <td data-bbox="1260 1896 1417 1958">SL</td> <td data-bbox="1417 1896 1547 1958"></td> </tr> <tr> <td data-bbox="947 1958 1103 2011">जांचकर्ता CHECKED BY</td> <td data-bbox="1103 1958 1260 2011"></td> <td data-bbox="1260 1958 1417 2011"></td> <td data-bbox="1417 1958 1547 2011"></td> </tr> </table>				निर्माणकर्ता WORKED BY		SL		जांचकर्ता CHECKED BY			
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