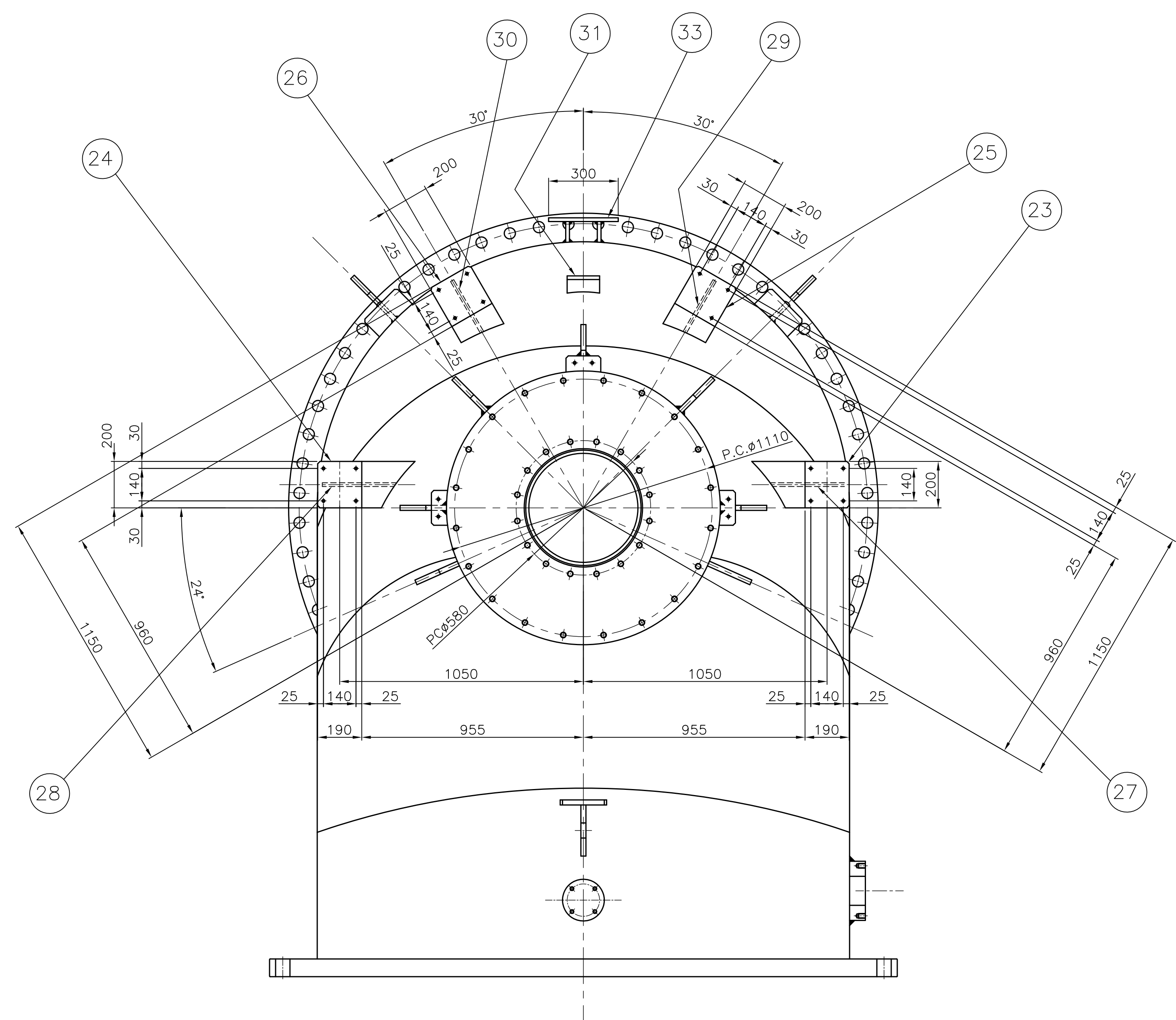
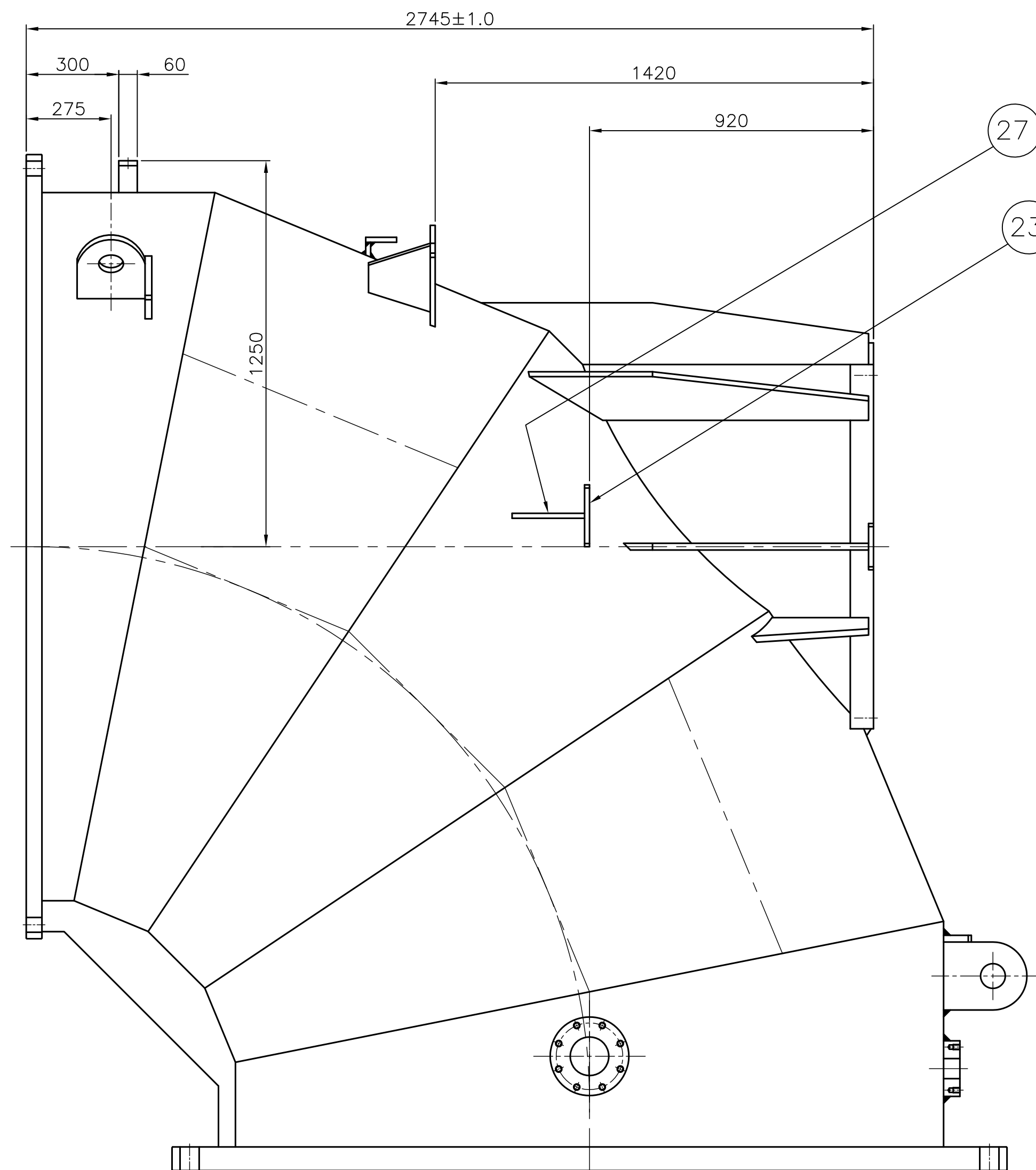
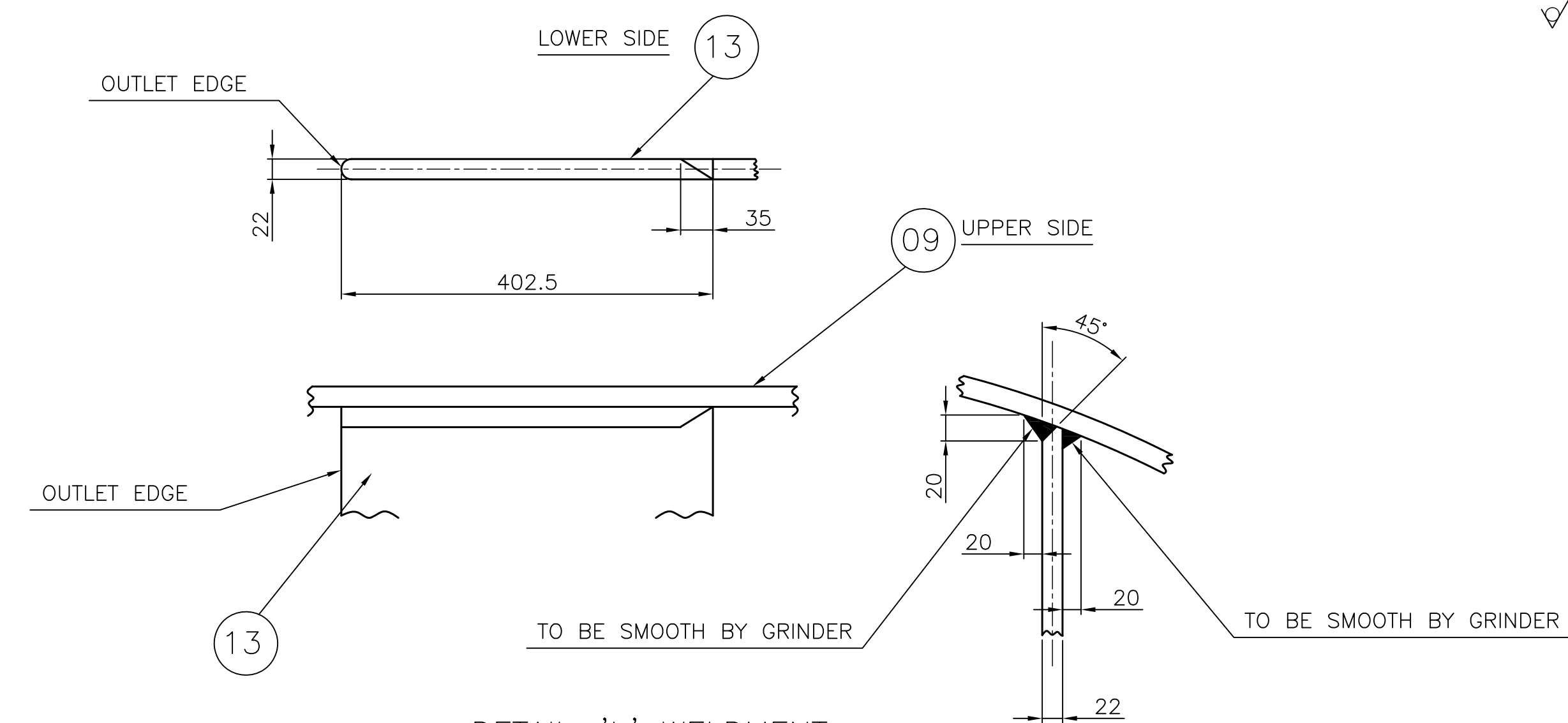




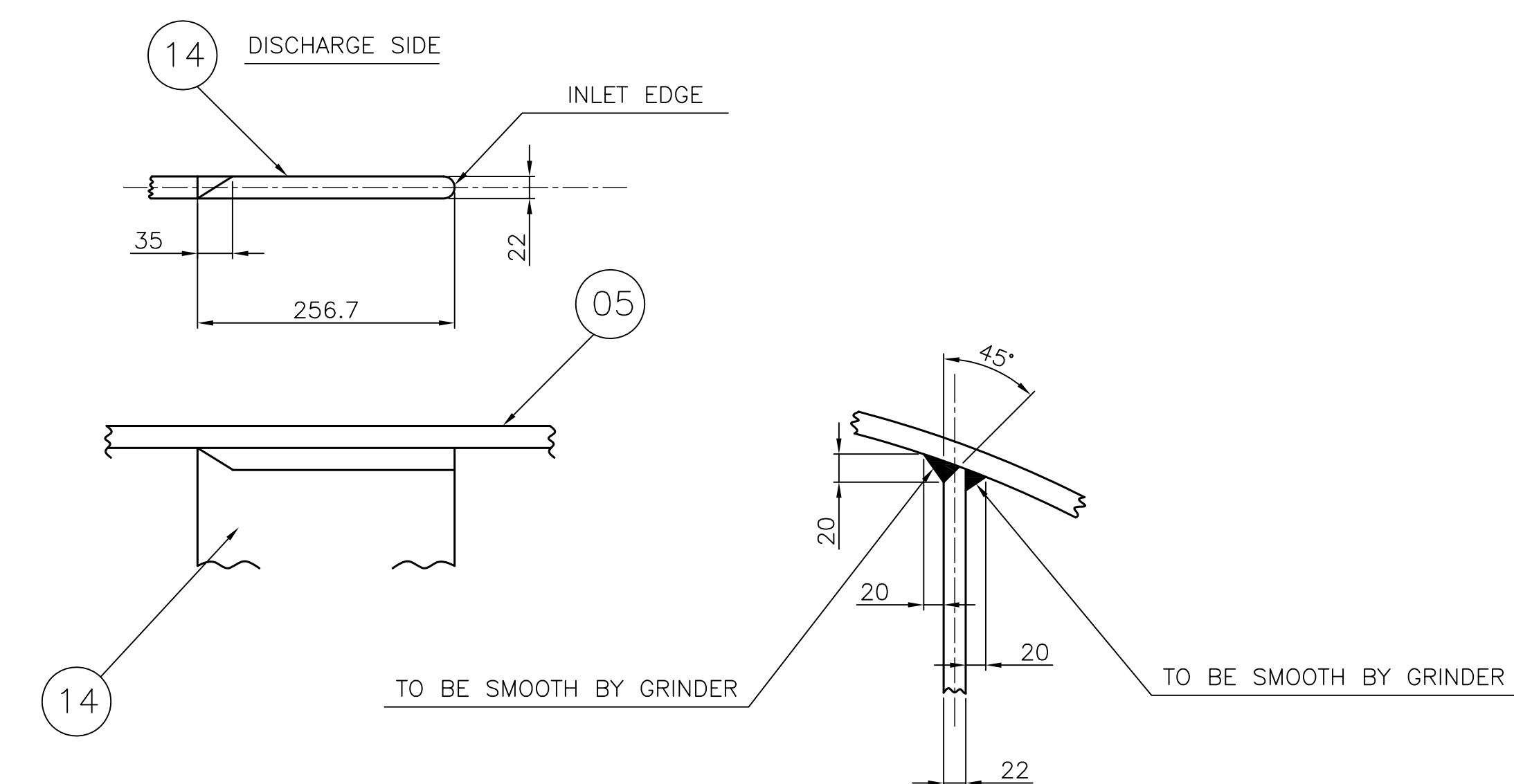
VIEW-'A'



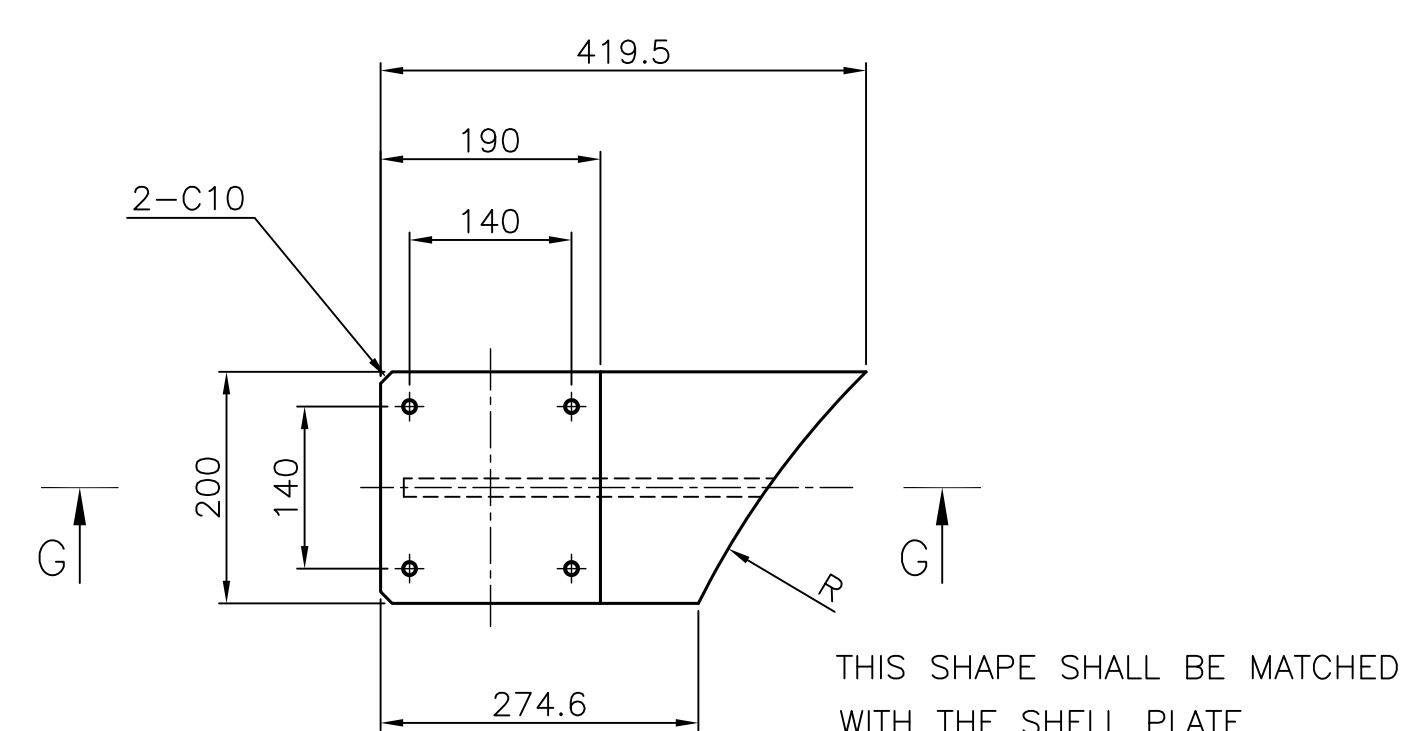
DIS.



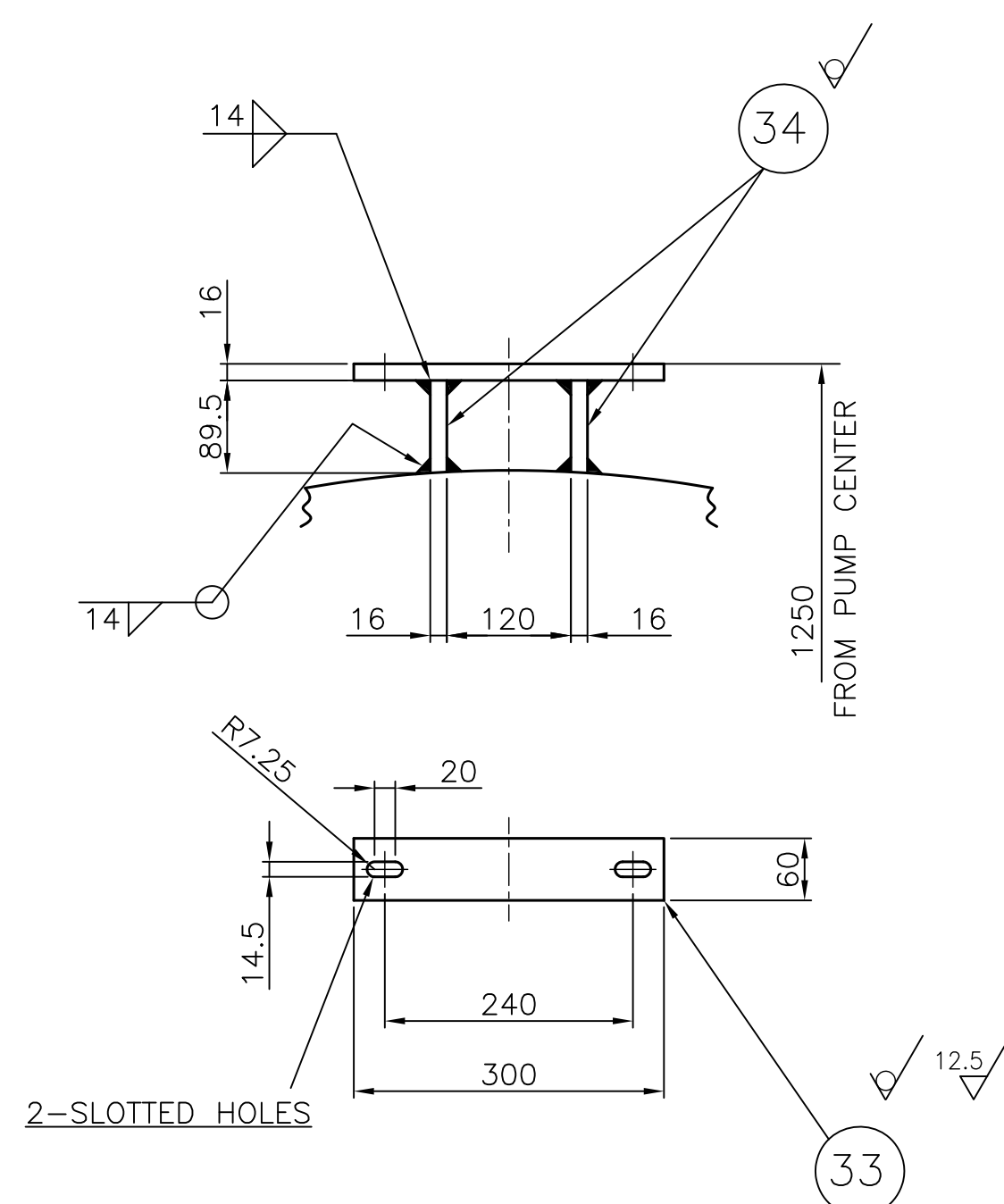
DETAIL—'b' WELDMENT



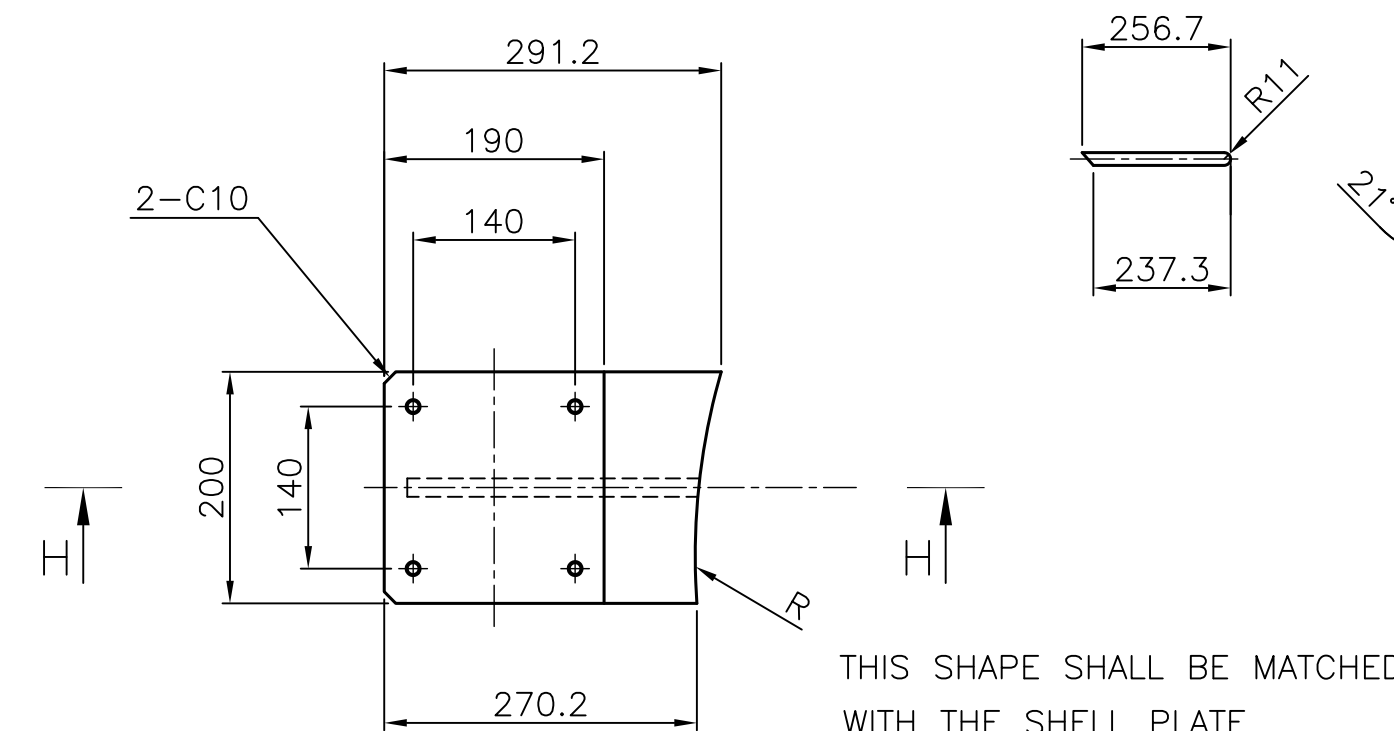
DETAIL-'a' WELDMENT



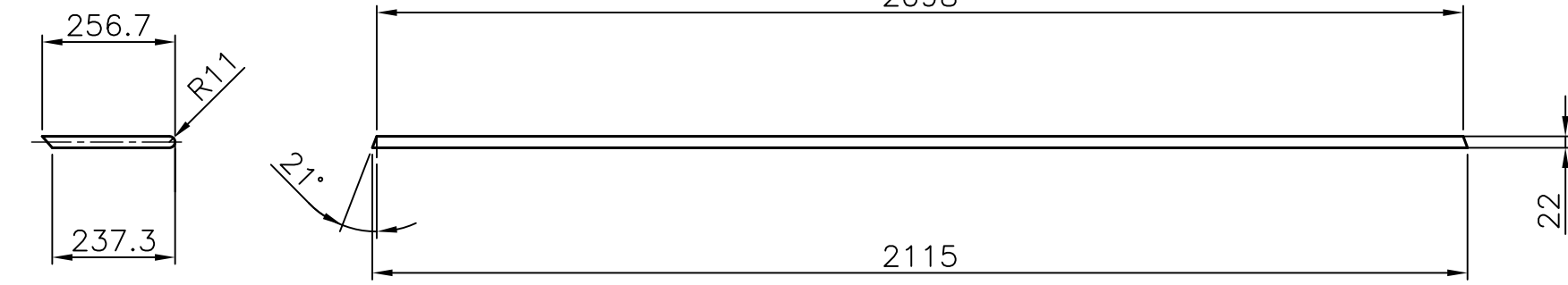
THIS SHAPE SHALL BE MATCHED
WITH THE SHELL PLATE



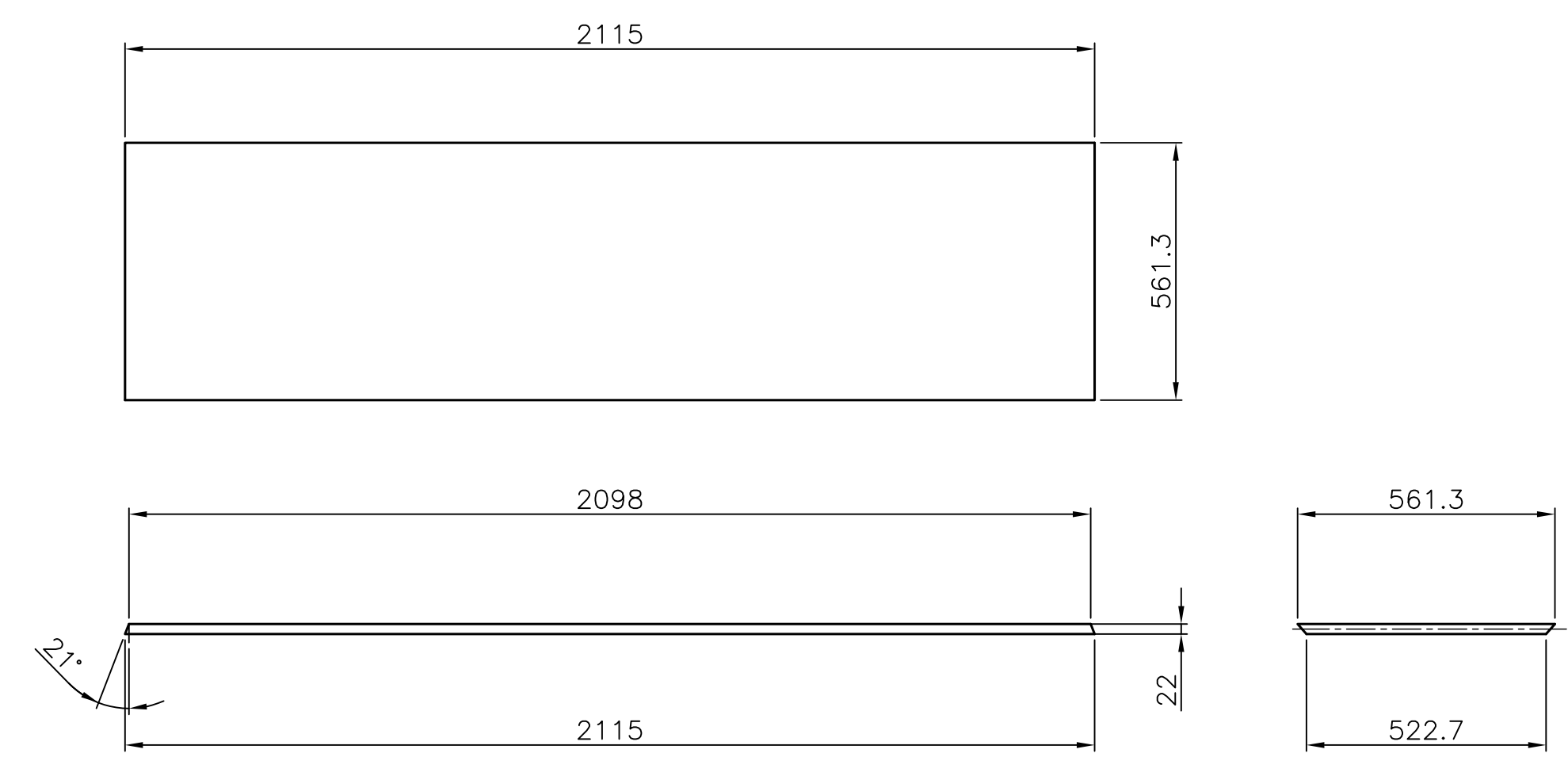
ITEM 33, 34 DETAILS



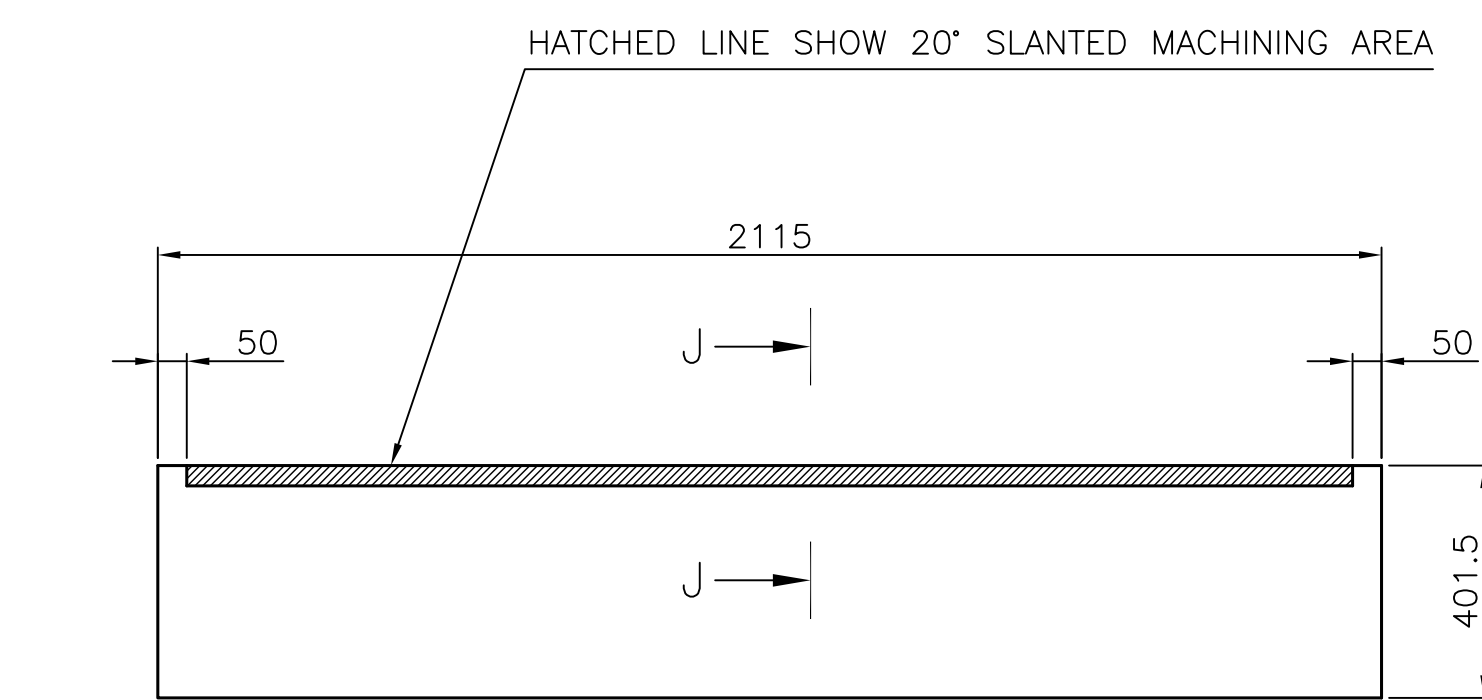
THIS SHAPE SHALL BE MATCHED
WITH THE SHELL PLATE



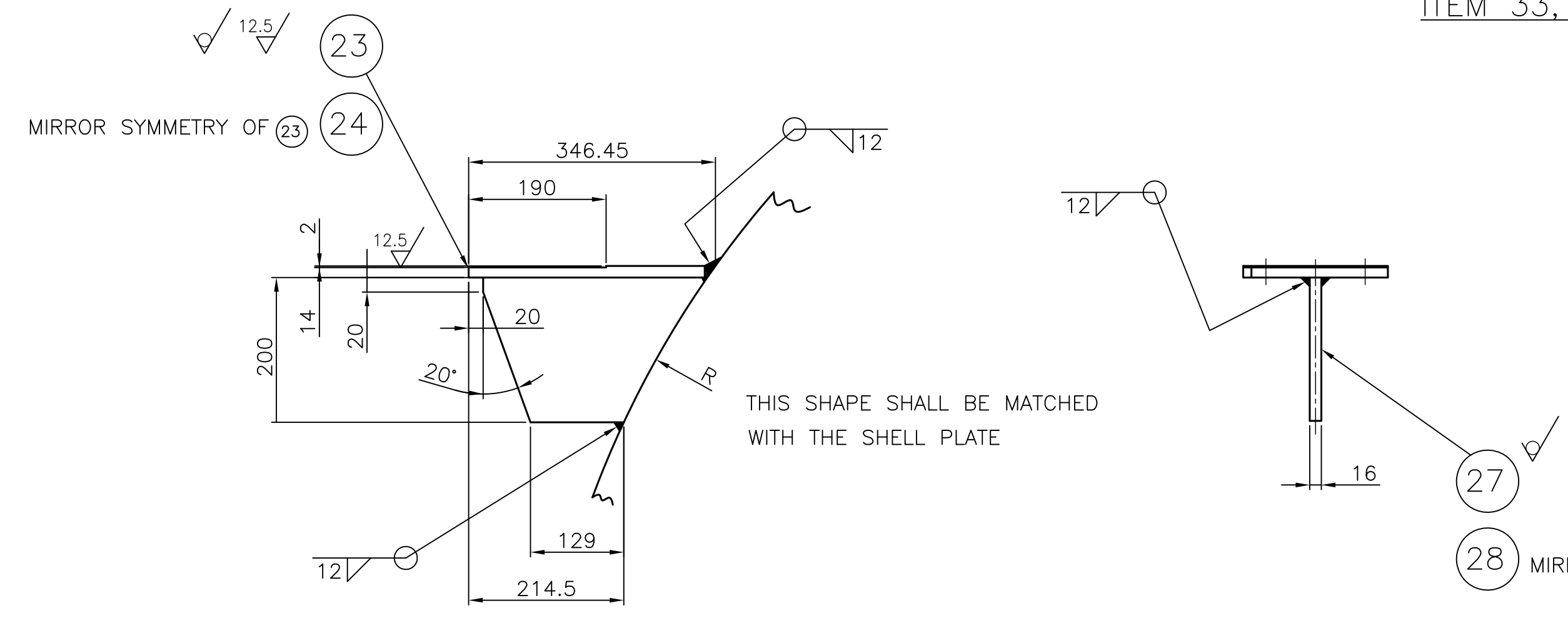
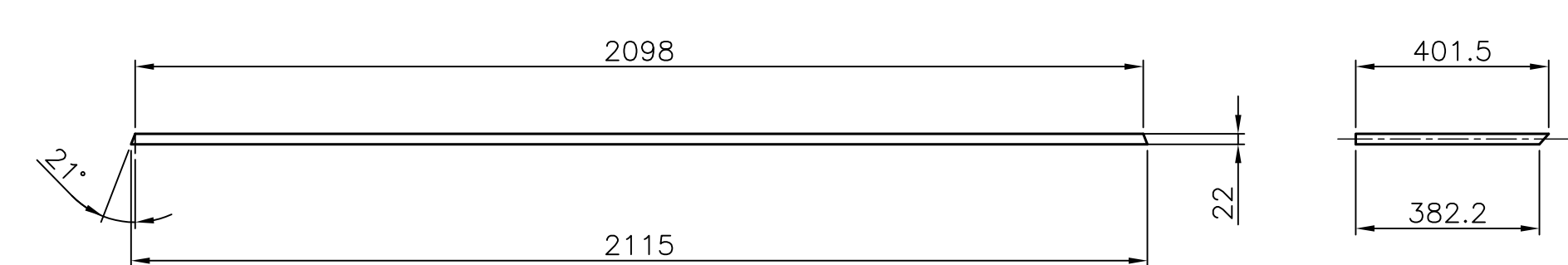
ITEM 14 DETAILS



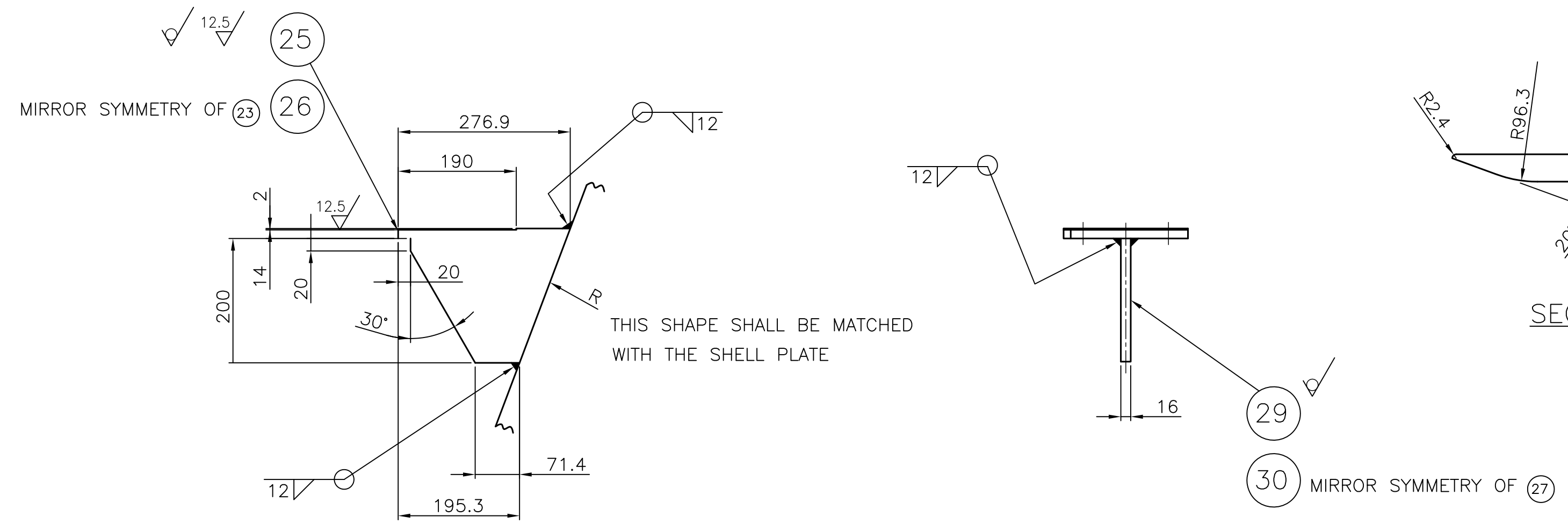
ITEM 12 DETAILS



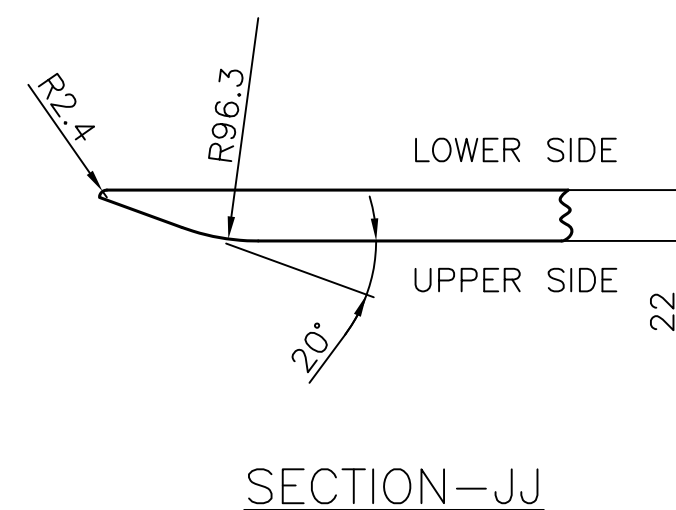
ITEM 13 DETAILS



SECTION-GG DETAILS



SECTION-HH DETAILS



SECTION—JJ

ITEM NO		DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
						MATERIAL SPECN.	QUANTITY	
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED... 1. REF. TO HYD230261 FOR UNS TOLERANCES. 2. CHAMFER M/CD SHARP EDGES 1 TO 2.1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP.				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT भारत हवी इंजिनरिंग लिमिटेड BHARAT HEAVY ENGINEERING LTD. HYDERABAD		90MM		
 				DEPT. PUMPS CODE 410		 SCALE NTS		WEIGHT (KG) 6990
5. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP.				TITLE DISCHARGE ELBOW		REF. TO ASSY DRG. NA		NO. OF VAR. NO. OF ITEMS NO. OF NAs
13.				15.		DRAWING NO. 0 182 47 1 4560 01		REV. 01
						SHEET NO. 03		NO OF SHEETS 03

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