BHARATH HEAVY ELECTRICAL LIMITED RAMACHANDRAPURAM HYDRABAD-502032 ANDHRA PRADESH, INDIA		Phonos: 040-23182514 Fax : 040-23020085 E-MAIL : tenderbox@bhelhyd.co.in	ENQUIRY PURCHASE DEPARTMENT

SUPPLIER CODE: Name & Address	Enquiry No.	Enq. Date	No. of. Items	DUE DATE OF QUOTATION
SUPPLIER COPY	P8A1M16919	28-Dec-2013	001	18-Jan-2014

Enq. l.No	Indent (MPR) No.	Material Code	Drawing No. Description& Specification	Unit	Quantity	Delivery Schedule
						Date
01	1200016919/10	CG2010906020	PORTABLE PIPE BEVELING MACHINE	Nos.	1.00	07.03.2014

Remarks:
1. THIS ENQUIRY IS IN TWO PART BID SYSTEM.
2. GCC & ITB ARE ENCLOSED.
3. IF TECHNICAL BID CONTAIN PRICES, THE SAME WILL BE REJECTED.
4. THE CHECKLIST DULY FILLED & SIGNED WITH STAMP SHOULD BE SENT ALONG WITH TECHNICAL BID.
5. YOU CAN SEND YOUR OFFER THROUGH E-MAIL ALSO TO tenderbox@bhelhyd.co.in OR THROUGH COURIAR TO MANAGER/PUR-COORDN BHEL, R.C.PURAM, HYD-502 032 SUPERSCRIBING ON THE COVERS THE ENQUIRY NO. & DUE DATE.
6. AS PER SPECIFICATION IS ENCLOSED.

TEST CERTIFICATE REQ: NO
GUARANTEE RAQ: YES
SAMPLE REQ: NO

For and on-behalf of
Bharat Heavy Electrica50.00ls Limited

K. SREENU 28/12/13
PUR. OFFCER/CMM

FORM NO. TDF-001 *BHEL* HYDERABAD-32	TECHNOL GY DEVELOPMENT MATERIAL INDENT	INDE . NO. : TD - 906 D A T E : 07 -12-2013 BUDGET CODE: FC852			SHEET NO. : 01 NO. OF SHEETS :01		
					DELIVERY		APPROX.
SL NO	DESCRIPTION	SPECIFICATION	MATL CODE	MU	QTY	MON	YR	VALUE IN Rs. LAKHS
1.	PORTABLE PIPE BEVELING MACHINE	Technical specification enclosed. NOTE: 1. The Portable pipe beveling machine is required in GT piping Assembly Shop 2. List of probable suppliers is enclosed. 3. Funds required will be met from Technology Development budget from the year 2013-14. (Finance code : FC 852) 4. The SAP PR No. 1200016919 dated :07-12-2013	CG2010906020	EA	01	03	2014	1.42

REQUIRED BY:

B.KIRAN RAJ
Engineer/GT Piping Assly

INDENTED BY:

B. RAMAKRISHNA
Sr.DGM / TD - TC

APPROVED BY:

R. SRINIVASAN
AGM / TECH (TC), TR, TE, TD & NBS

BHARAT HEAVY ELECTRICALS LIMITED
Heavy Power Equipment Plant, Ramachandrapuram,
Hyderabad - 502 032. INDIA.
Purchase Dept. : 040 - 23182514
E-mail: asailoo@bhelhyd.co.in :

Date : _____
Due Date _____
Supplier _____
Date : _____

TENDER DOCUMENTS TO BE FILLED BY THE SUPPLIER FOR SUPPLY OF PORTABLE PIPE BEVELING MACHINE - 1 No

ADDRESS OF THE SUPPLIER :
TELEPHONE NOS.:
E-MAIL ADDRESS :

Sl.No.	Description for BHEL Requirement.				Offered	Deviations	Remarks
	The Portable pipe beveling machine is required in GT Piping Assembly shop						
1.0	Model :			Vendor to specify			
2.0	Range of ID:		51 to 203 mm	Vendor to note			
3.0	Maximum wall thickness :	:	20mm	Vendor to note			
4.0	Pipe Material:	:	Carbon and stainless steel	Vendor to note			
5.0	Locking range:	:		Vendor to specify			
6.0	Operations that are to be carried out with this equipment :	:	Beveling/facing	Vendor to conform			
7.0	The equipment shall be operated with top quality High Torque Electric motor			Vendor to conform			
7.1	Motor Rating:		2 HP	Vendor to conform			
7.2	Torque (Nm):		240 Nm	Vendor to note & conform			
8.0	Feed stroke (mm)			Vendor to specify			
9.0	Head Stock speed (RPM) :			Vendor to specify			
10.0	Angle to be made:		35-40 deg	Vendor to note			

11.0	The equipment shall be supplied along with all the required jaws,mandels to bevel/face the pipe size range as specified in clause no 2 and all the jaws,mandrels that are to be supplied shall be self centering type.		Vendor to conform			
12.0	Weight of the equipment:		Vendor to specify			
13.0	Input Supply :		Vendor to mention			
14.0	Standard Tools: Two sets of tools that are required to carry out external beveling, internal beveling and facing as per clause 9 are to be supplied and the cost should be included in main equipment cost		Vendor to conform			
15.0	The particulars such as tool material,tool geometry and other details has to be provided along with the offer.		Vendor to conform			
16.0	Three sets of operating instructions and maintenance manuals shall be furnished along with the Portable Pipe Beveling Machine.		Vendor to conform			
17.0	The Portable Pipe Beveling Machine shall be guaranted for satisfactory performance for atleast one year from the date of commissioning at BHEL.		Vendor to conform			
18.0	The quotation shall be submitted with point to point answers for every point.		Vendor to note			
19.0	Delivery Period.		Vendor to specify			

B.RAMAKRISHNA
Sr.DGM TD/TC

B.KIRAN RAJ
Engineer/GT Piping Assly

B.KOTYA
Sr. Manager M&S TCGT