

2	3	4	5	6	7	8
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INVENTORY NO.

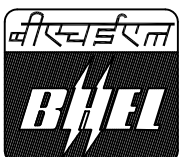


NOTE:—

REV.	DATE	ALTERED	
		CHECKED	APPD.
ZONE			

		2-71-281-0126	00	Ø 60 X 160	ASP 60	5.1	5.6
						1	
				RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.		MATERIAL SPECN.	QUANTITY	

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					10-31-11004			6/14	
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD						NAME	SIGN.	DATE	NO.OF VAR.
					DRN.	AB		20.6.14	
					CHD.	MRC		20.6.14	
					APPD.	MRC		20.6.14	
DEPT.		TRD		SCALE	WEIGHT(Kg)	REF. TO ASSY DRG. PROFILE DRG NO. 2-TR-0577		ITEM NO. NA	NO.OF ITEMS
CODE		207D		NTS	NA				
TITLE						DRAWING NO.			REV.
FIR-TREE FORM CUTTER						2-71-281-0126			00
ROUGHER (FORM- 14) BLADE						SHEET NO. 01		NO OF SHEETS 02	