

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

INVENTORY NO. REF.DRG.NO. COMP. FILE NAME

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

2-71-281-0123

DRG.NO.

2

3

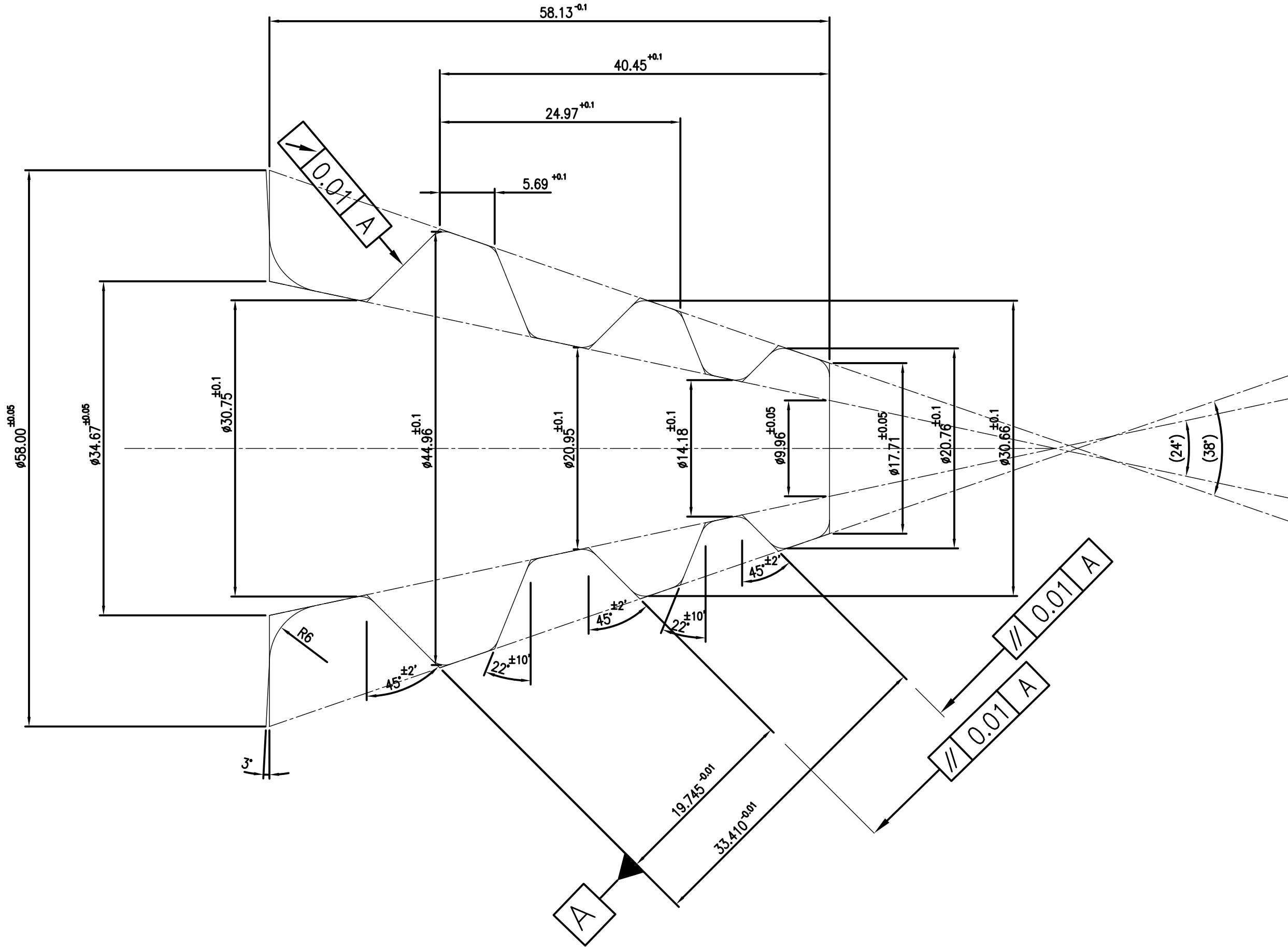
4

5

6

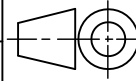
7

8



NOTE: ALL UNDIMENSIONED RADII ARE TO BE R2±0.1mm.

		2-71-281-0123	00				
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				10-31-11019		6/14		
1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.				 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD				NAME		SIGN.	DATE	NO.OF VAR.
								DRN. AB			20.6.14	
								CHD. MRC			20.6.14	
								APPD. MRC			20.6.14	
DEPT. TRD				SCALE NTS		WEIGHT(Kg) NA		REF. TO ASSY DRG. PROFILE DRG. NO. 2-TR-0577		ITEM NO. NA	NO.OF ITEMS NA	
CODE 207D												
TITLE FIR-TREE FORM CUTTER FINISHER (FORM- 14) ROTOR								DRAWING NO. 2-71-281-0123				REV. 00
								SHEET NO. 02		NO OF SHEETS 02		