

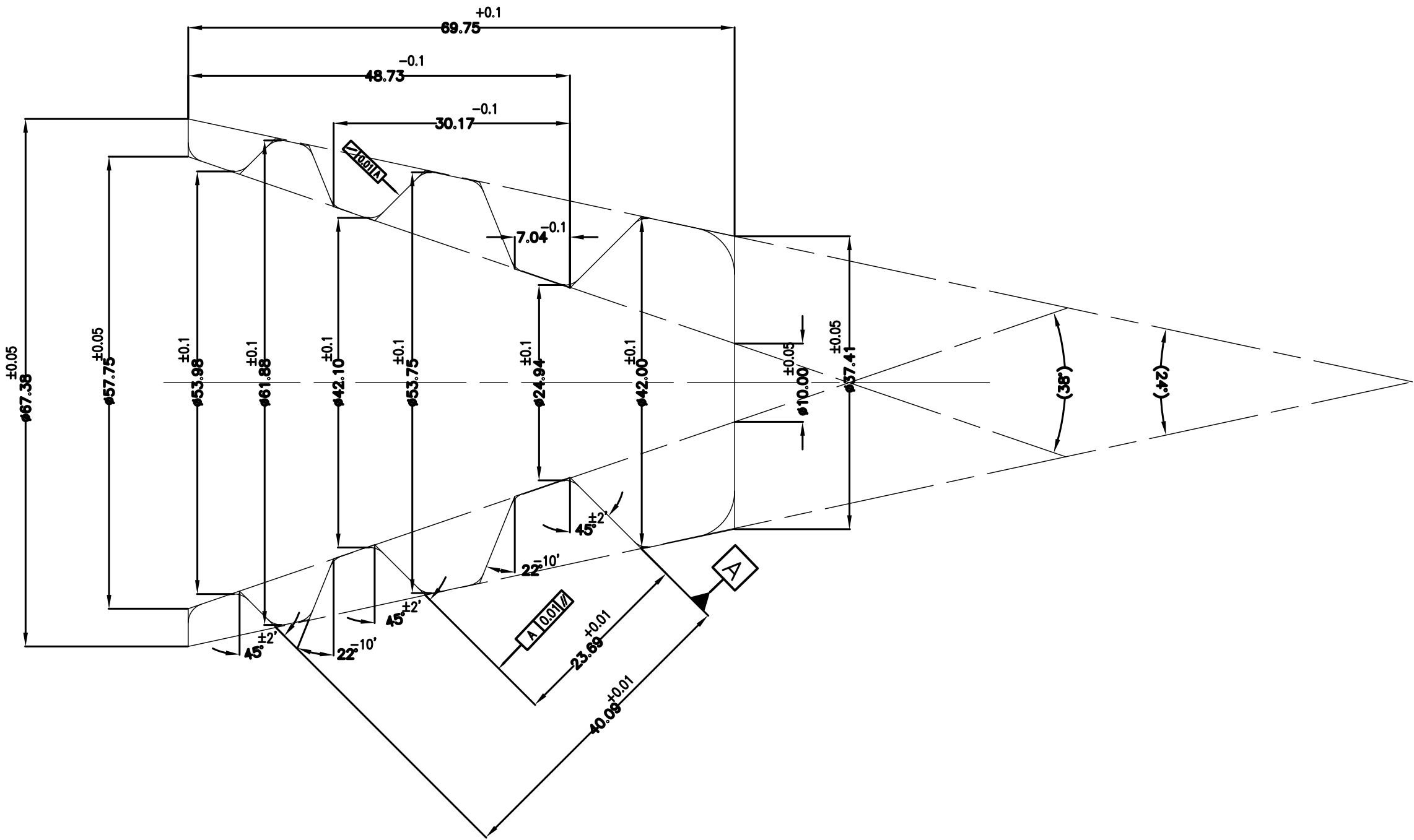
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INVENTORY NO. REF.DRG.NO. COMP. FILE NAME

FIRST ANGLE PROJECTION

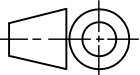
(ALL DIMENSIONS ARE IN mm)

2-71-281-0122 'ON'ORD



NOTE: 0.2mm UNDERSIDE PROFILE WITH COMPARED TO FINISHER PROFILE.
ALL UNDIMENSIONED RADII ARE 2.5±0.1mm.

		2-71-281-0122			ASP:60	5.1	5.6
						1	
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				10-31-11006		6/14			
1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.				 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD				NAME		SIGN.	DATE	NO.OF VAR.	
								DRN. AB			20.6.14		NA
								CHD. MRC			20.6.14		
								APPD. MRC			20.6.14		
DEPT. TRD				SCALE		WEIGHT(Kg)		REF. TO ASSY DRG. PROFILE DRG NO. 2-TR-0576		ITEM NO. NA	NO.OF ITEMS NA		
CODE 207D				NTS		NA							
TITLE FIR-TREE FORM CUTTER ROUGHER (FORM- 11) BLADE								DRAWING NO. 2-71-281-0122			REV. 00		
						SHEET NO. 02		NO OF SHEETS 02					