

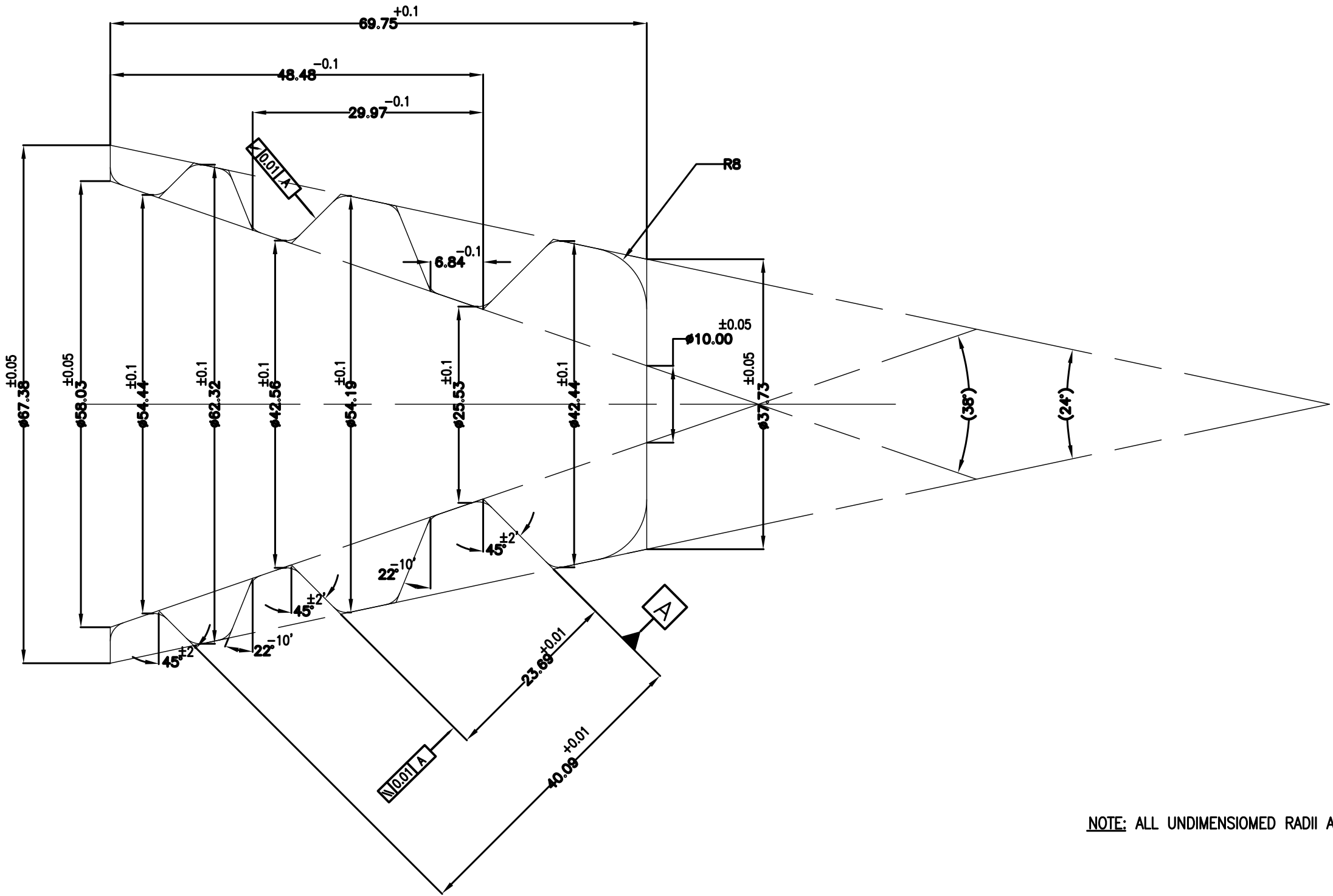
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INVENTORY NO. REF.DRG.NO. COMP. FILE NAME

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

2-71-281-0121 'ON'ORD



NOTE: ALL UNDIMENSIONED RADII ARE 2.5±0.1 mm.

|         |             |               |             |                                                               |                 |          |           |
|---------|-------------|---------------|-------------|---------------------------------------------------------------|-----------------|----------|-----------|
|         |             | 2-71-281-0121 |             |                                                               | ASP:60          | 5.1      | 5.6       |
|         |             |               |             |                                                               |                 | 1        |           |
|         |             |               |             | RAW MATERIAL SIZE OR<br>CASTING DRG.NO. OR<br>FORGING DRG.NO. | MATERIAL CODE   | NET WT.  | GROSS WT. |
| ITEM NO | DESCRIPTION | DRAWING NO.   | VAR.<br>NO. |                                                               | MATERIAL SPECN. | QUANTITY |           |

|                                                                                                                                                                           |  |  |  |                                                    |  |  |  |      |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|----------------------------------------------------|--|--|--|------|--|
| THE FOLLOWING CONDITIONS APPLY<br>EXCEPT OTHERWISE STATED...                                                                                                              |  |  |  | TYPE OF PRODUCT<br>OR<br>NAME OF CUSTOMER/PROJECT  |  |  |  | 6/14 |  |
| 1. REF.TO HY0230261 FOR UNSPECIFIED<br>TOLERANCES.                                                                                                                        |  |  |  | 10-31-11007                                        |  |  |  |      |  |
| 2. CHAMFER M/CD SHARP EDGE<br>1.2 TO 1.0 AT 45°.                                                                                                                          |  |  |  | BHARAT HEAVY ELECTRICALS LTD.<br>HYDERABAD         |  |  |  |      |  |
| 3. INTERNAL M/CD CORNER RADII<br>1 TO 0.7.                                                                                                                                |  |  |  | DEPT. TRD                                          |  |  |  |      |  |
| 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN<br>SHALL BE TAKEN FROM THE SURFACE ROUGHNESS<br>SHOWN OUT SIDE BACK SLASHES GIVEN AT THE<br>TOP MOST RIGHT CORNER OF THE DRG. |  |  |  | CODE 207D                                          |  |  |  |      |  |
|                                                                                                                                                                           |  |  |  | SCALE NTS                                          |  |  |  |      |  |
|                                                                                                                                                                           |  |  |  | WEIGHT(Kg) NA                                      |  |  |  |      |  |
|                                                                                                                                                                           |  |  |  | REF. TO ASSY DRG.<br>PROFILE DRG. NO.<br>2-TR-0576 |  |  |  |      |  |
|                                                                                                                                                                           |  |  |  | DRAWING NO.<br>2-71-281-0121                       |  |  |  |      |  |
|                                                                                                                                                                           |  |  |  | FINISHER (FORM- 11 ) BLADE                         |  |  |  |      |  |
|                                                                                                                                                                           |  |  |  | SHEET NO. 02                                       |  |  |  |      |  |
|                                                                                                                                                                           |  |  |  | NO OF SHEETS 02                                    |  |  |  |      |  |