

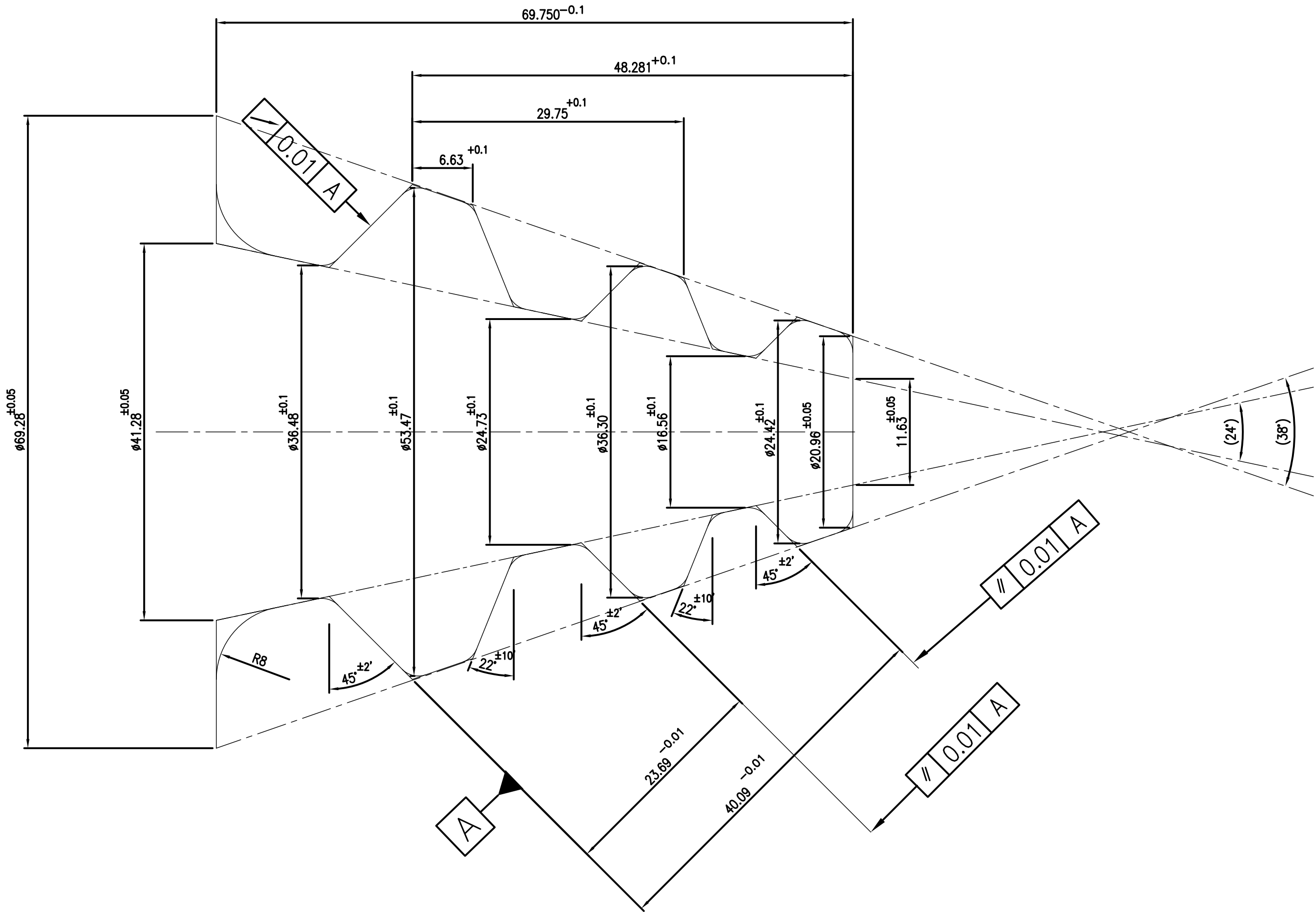
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INVENTORY NO. REF.DRG.NO. COMP. FILE NAME

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

2-71-281-0120 'ON'ORD



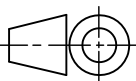
NOTE: 0.2mm UNDERSIDE PROFILE WITHE COMARED TO FINISHER PROFILE
ALL UNDIMENSIONED RADII ARE 2.5±0.1 mm.

REV.	DATE	ALTERED	
		CHECKED	APPD.
ZONE			

		2-71-281-0120	00	ASP:60		5.1	5.6
						1	
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				10-31-11021		6/14			
 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD					NAME	SIGN.	DATE	NO.OF VAR.	
				DRN.	AB		20.6.14		
				CHD.	MRC		20.6.14		NA
				APPD.	MRC		20.6.14		
DEPT. TRD			SCALE	WEIGHT(Kg)	REF. TO ASSY DRG. PROFILE DRG. NO. 2-TR-576		ITEM NO.	NO.OF ITEMS	
CODE 207D			NTS	NA			NA	NA	
TITLE <u>FIR-TREE FORM CUTTER</u> ROUGHER (FORM- 11) ROTOR					DRAWING NO. 2-71-281-0120			REV. 00	
					SHEET NO. 02		NO OF SHEETS 02		