
2

3

4

5

6

7

3

A

B

C

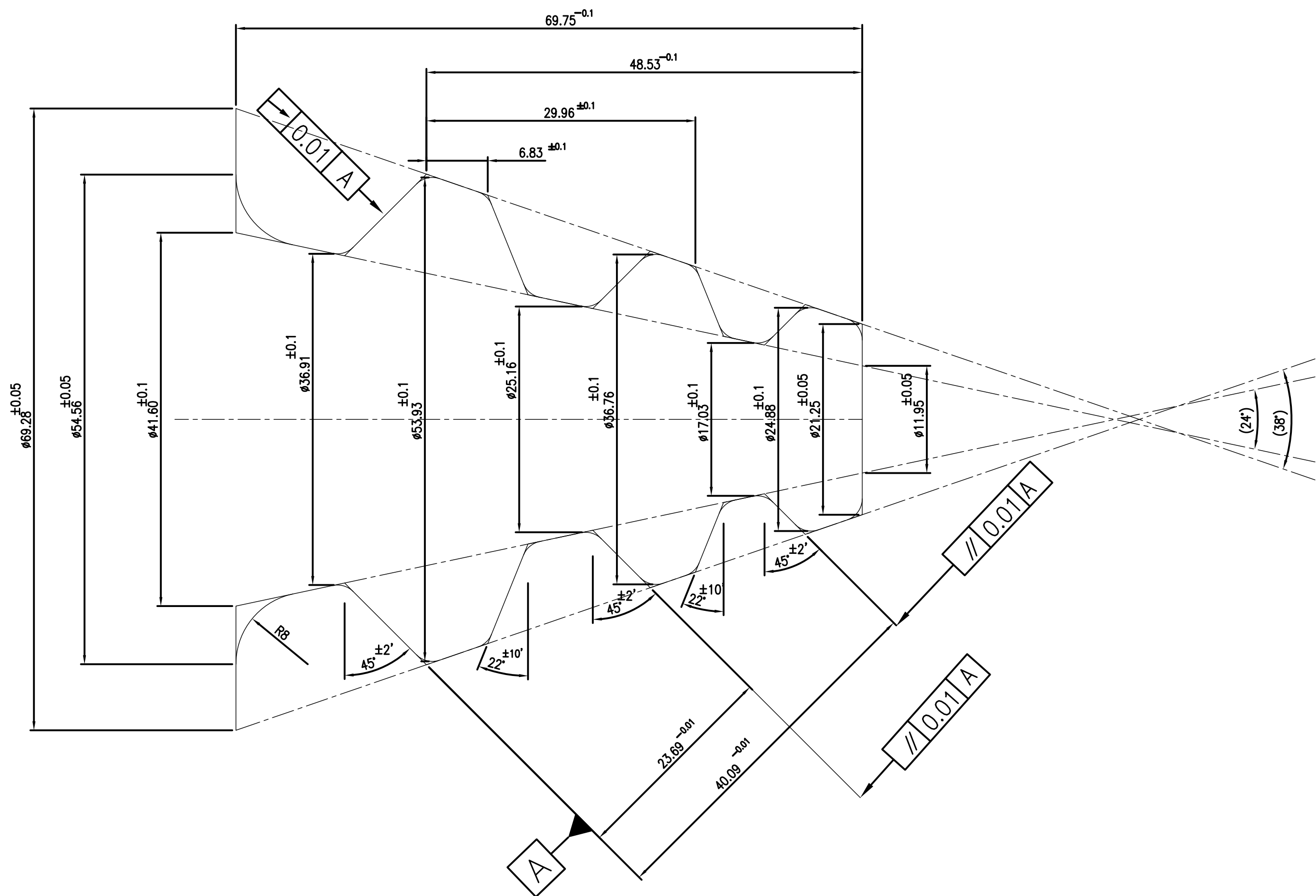
D

F

COMP. FILE NAME

REF.DRG.NO.

INVENTORY NO.



NOTE: ALL UNDIMENSIONED RADII ARE 2.5 ± 0.1 mm.

		2-71-281-0119			ASP:60	5.1	5.6
						1	
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY
EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				10-31-11022			6/14	
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD					NAME	SIGN.	DATE	NO. OF VAR.
				DRN.	AB		20.6.14	
				CHD.	MRC		20.6.14	
				APPD.	MRC		20.6.14	NA
DEPT.	TRD		SCALE	WEIGHT(Kg)	REF. TO ASSY DRG. PROFILE DRG. NO.		ITEM NO.	NO. OF ITEMS
CODE	207D		NTS	NA	2-TR-576		NA	NA
TITLE <u>FIR-TREE FORM CUTTER</u> FINISHER (FORM- 11) ROTOR					DRAWING NO. 2-71-281-0119			REV. 00
					SHEET NO. 02		NO OF SHEETS 02	