
2

3

4

5

6

8

A

B

C

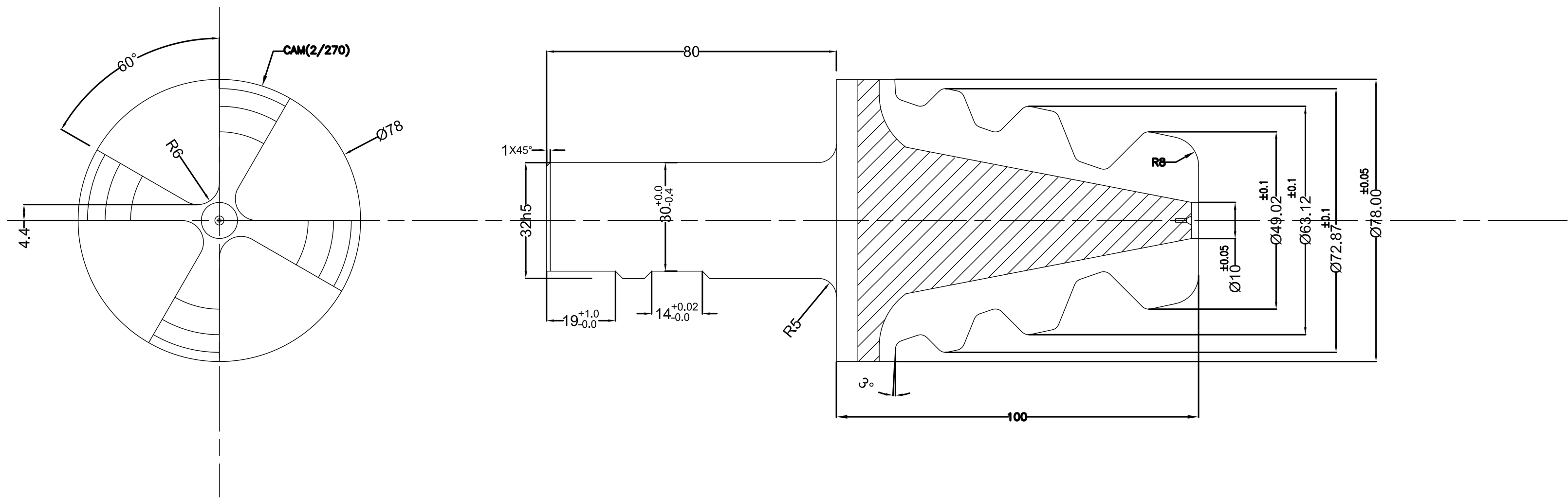
D

E

COMP. FILE NAME

REF.DRG.NO.

INVENTORY NO.



NOTE:—

MATERIAL : ASP 60
CUTTING PORTION TO BE HARDENED & TEMPERED
TO 65-67 HRC.
SHANK HARDNESS 40-45 HRC.
DIAMETER RUNOUT OF CUTTER : 0.02
SIDE FACE RUNOUT : 0.005
PROFILE TO BE CHECKED AGAINST 10:1 MAGNIFICATION
DRG. No. TRG: 1006
CUTTING PORTION TO BE ALTiN/TiAlN-COATED.
ALL UNDIMENSIONED RAIDUSES ARE 2.5±0.1mm.

REV.	DATE	ALTERED	
		CHECKED	APPD.
ZONE			

		2-71-281-0117			ASP:60	5.1	5.6
						1	
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.

2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.

3. INTERNAL M/CD CORNER RADII 1 TO 0.7.

4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

EDAS

INDIAN STANDARDS

TYPE OF PRODUCT

OR

NAME OF CUSTOMER/PROJECT

DRN.

CHD.

APPD.

NAME

AB

MRC

MRC

SIGN.

DATE

20.6.14

20.6.14

20.6.14

DEPT.

TRD

CODE

207 D

SCALE

6/14

WEIGHT(Kg)

6/14

REF. TO ASSY DRG.

PROFILE DRG. NO.

2-TR-0575

ITEM NO.

NA

NO.OF ITEMS

NA

TITLE

FIR-TREE FORM CUTTER

FINISHER (FORM- 17 A) BLADE

DRAWING NO.

2-71-281-0117

REV.

00

SHEET NO.

01

NO OF SHEETS

02