
2

3

4

5

6

3

A

B

C

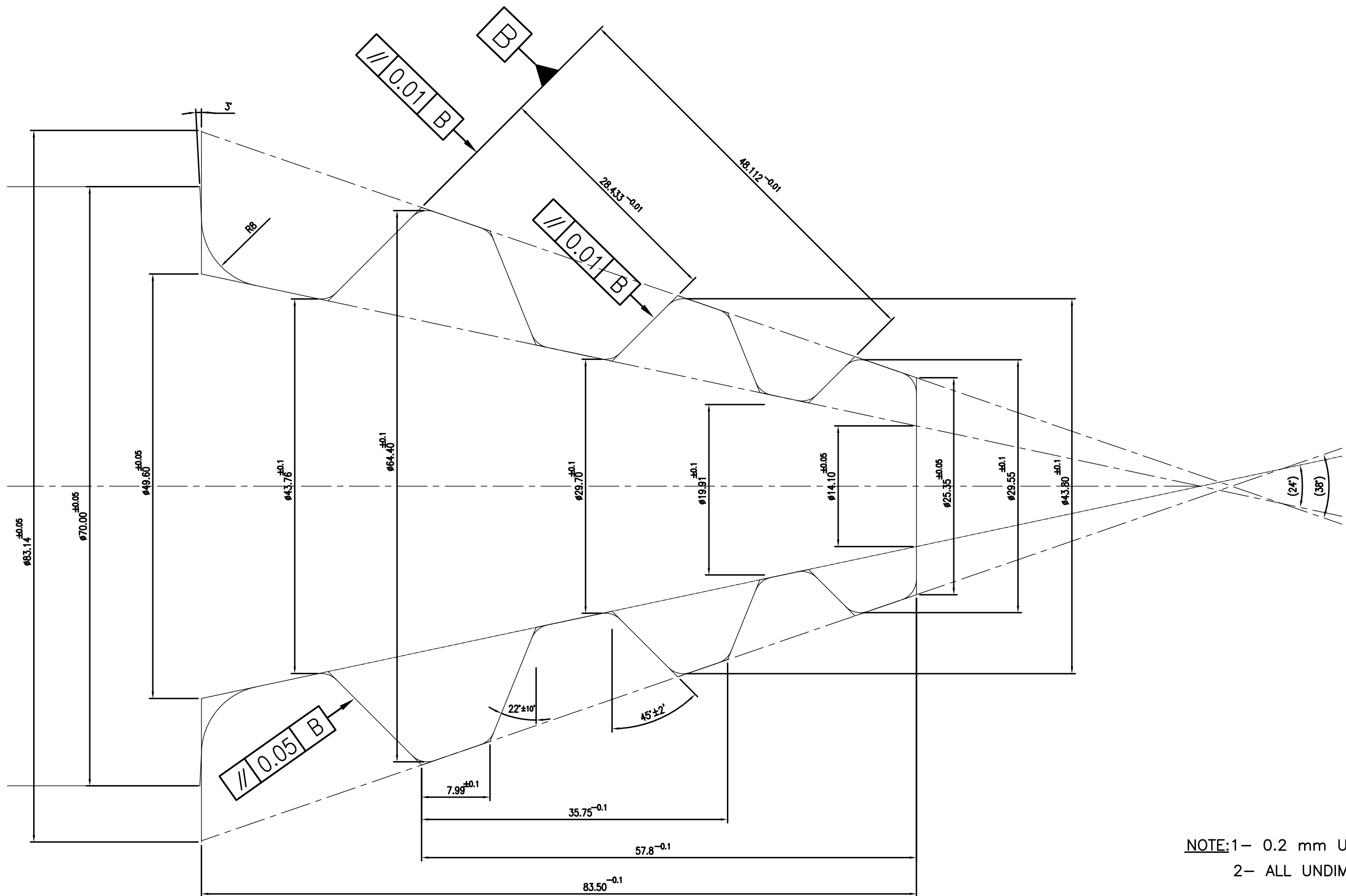
D

E

COMP. FILE NAME

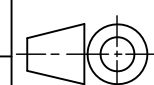
REF.DRG.NO.

INVENTORY NO.



NOTE:1- 0.2 mm UNDERSIDE PROFILE COMPARED TO FINISHER PROFILE.
2- ALL UNDIMENSIONED RADII ARE 2 ± 0.1 mm

		2-71-281-0116	00		ASP:60	5.1	5.6
						1	
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED... 1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		10-31-11024		6/14			
	 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD			NAME	SIGN.	DATE	NO.OF VAR.	
			DRN.	AB		20.6.14		
			CHD.	AB		20.6.14		
			APPD.	MRC		20.6.14	NA	
	DEPT. TRD			SCALE	WEIGHT(Kg)	REF. TO ASSY DRG. PROFILE DRG. NO. 2-TR-0575	ITEM NO. NA	NO.OF ITEMS NA
	CODE 207D			NTS	NA			
TITLE		FIR-TREE FORM CUTTER ROUGHER (FORM- 17 A) ROTOR			DRAWING NO. 2-71-281-0116		REV. 00	
					SHEET NO. 02	NO OF SHEETS 02		

REV.	DATE	ALTERED	
		CHECKED	APPD.
ZONE			