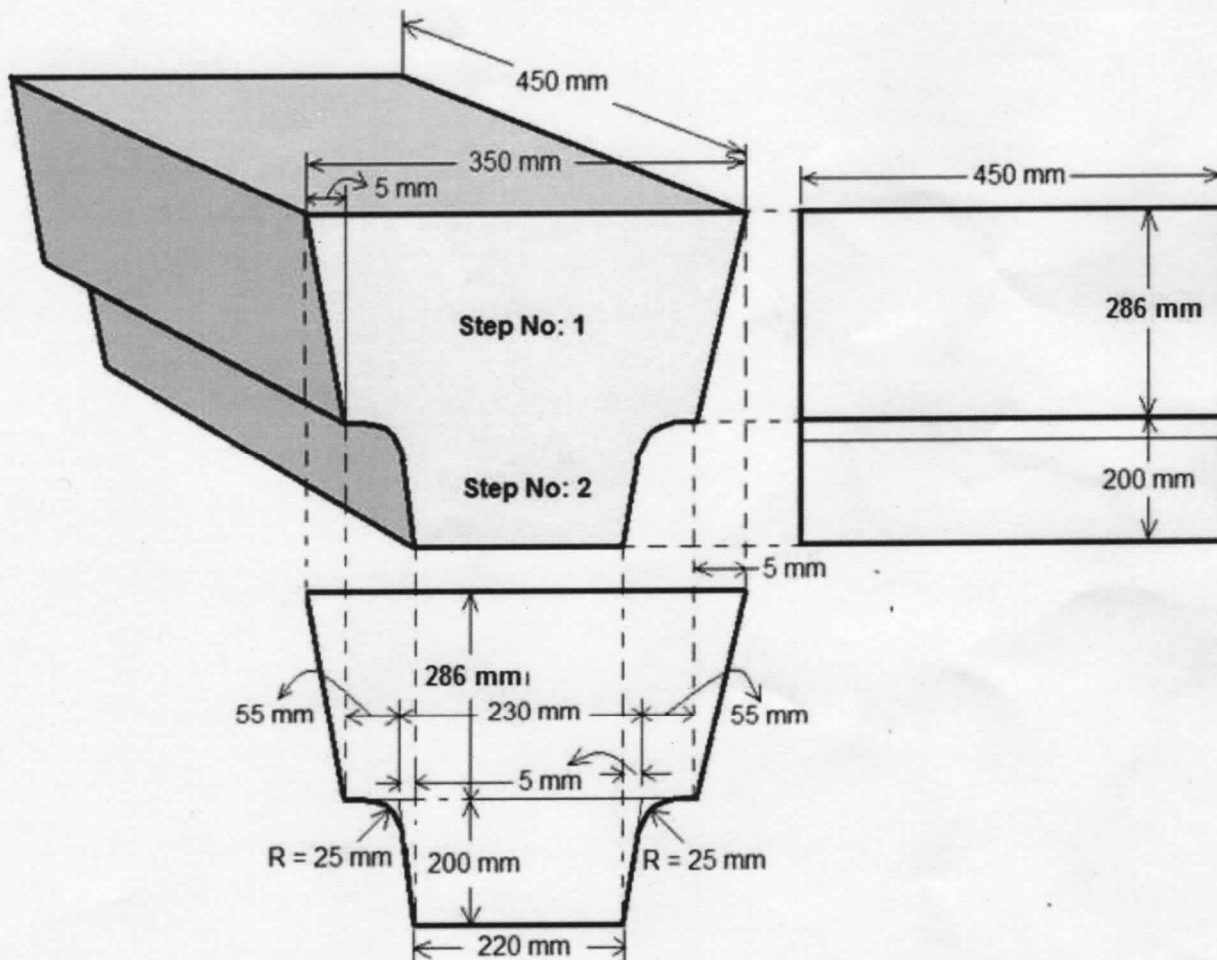


Annexure – 1

Nominal dimensions and weight of 500 kg GX13CrMoCoVNbNB9-2-1 (CB2) steel step casting

Steel Density, Kg/m ³ =			7750 (Minimum) to 8050 (Maximum)			
Steel Density (avg.), Kg/m ³ =			7900			
Step No.	Length, mm	Width, mm	Height, mm	Tapper allowance in width, mm	Volume, mm ³	Weight, Kg (Avg.)
1	450	350	286	5	44401500	344.11
2	450	230	200	5	20250000	156.94
Net Weight, kg =						501.05

Net Weight tolerance: ± 20 kg



Drawing of 500 kg GX13CrMoCoVNbNB9-2-1 (CB2) Steel step casting

Handwritten signature
30.09.19