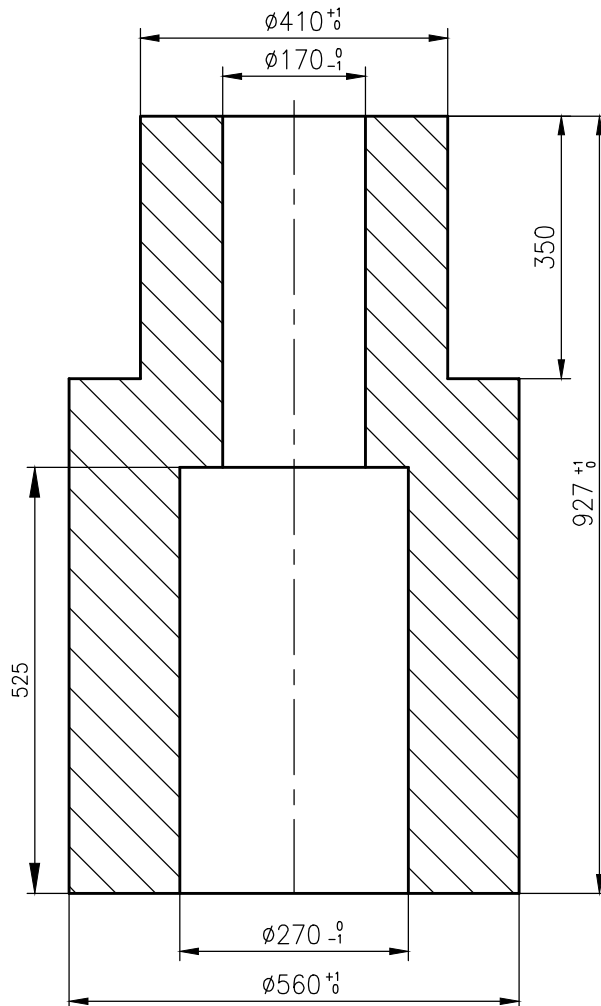


FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.

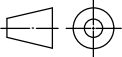
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED
		CHD & APPD

6.3/


NOTE

1. FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE QUALITY PROCEDURE.
2. CHAMFER ALL EDGES TO 1X45°

01	FORGED AND PROOF MACHINED		SA182 92 ATTEST	NORMALISED & TEMPERED		1171				
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
 365-122 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.					DRN	NAME M.C.K	SIGN M.C.K	DATE 12.12.2017	NO.OF VAR	
					CHD	M.S.VINOD	M.S.V	13.12.2017		
					APPD	M.S.VINOD	M.S.V	13.12.2017		
					REFERENCE INFORMATION AV140F MATERIAL CODE:920583580000					
DEPT VL			SCALE N.T.S	WEIGHT (KG). 1171	NO. OF ITEMS					
CODE 310			REFERENCE INFORMATION AV140F MATERIAL CODE:920583580000							
TITLE BODY FORGING				CARD CODE U 01	DRAWING NO. 4-V-6595-25567F					REV 00