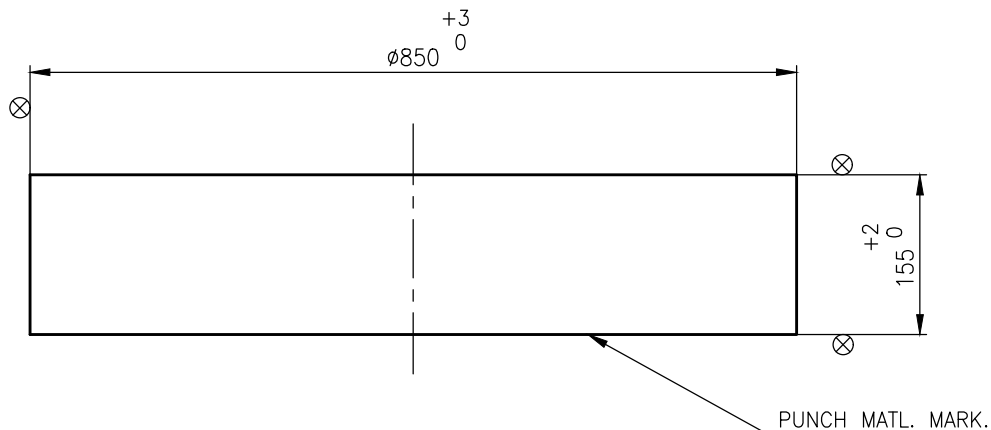


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

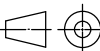
ALL DIMENSIONS ARE IN MILLIMETRES.
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED	M.SRINIVASAN	REV	DATE	ALTERED	T.SANGEETHA
01	02.11.09	CHD & APPD	M.RAJAKUMAR	02	02.05.17	CHD & APPD	SSK & KRS
DRAWING Nos. 4.V.3315.26687P AND 4.V.3316.26687P INCLUDED.				SL.No. 04 INCLUDED.			



NOTE

01. FORGING SHALL BE PROOF MACHINED TO THE DIMENSIONS INDICATED.
02. CHAMFER THE SHARP CORNERS TO 1 X 45°
03. ⊗ INDICATES THE SURFACES WHICH ARE TO BE MACHINED FURTHER.
04. FORGING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE QUALITY PROCEDURE.

04	PROOF MACHINED FORGING	92 201 877	SA182 F92-ATTEST	NORMALISED & TEMPERED	—	690.5	—	4.V.3311.26687P 92 203 135 0000	013	
03	PROOF MACHINED FORGING	92 201 877	SA182 F91-ATTEST	NORMALISED & TEMPERED	—	690.5	—	4.V.3316.26687P 92 201 877 0000	013	
02	PROOF MACHINED FORGING	92 201 649	ASTM A182 F22 — CL.3 ATTEST.	NORMALISED & TEMPERED	—	690.5	—	4.V.3245.26687P 92 201 649 0000	013	
01	PROOF MACHINED FORGING	92 201 876	ASTM A105 ATTEST.	NORMALISED	—	690.5	—	4.V.3315.26687P 92 201 876 0000	013	
S L No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMP. CODE	ITEM No	
 365-122 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.					DRN	NAME M.SRINIVASAN	SIGN	DATE 07.03.07	NO.OF VAR	
					CHD	P.BOOMINATHAN		07.03.07		
					APPD	M.RAJAKUMAR		07.03.07		
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS	
CODE 320			NTS	690.5	CAD : F426687P					
TITLE					CARD CODE	DRAWING NO.				REV
BONNET (PROOF MACHINED FORGING)					U 01	4-V-0000-26687P				02

Size A4