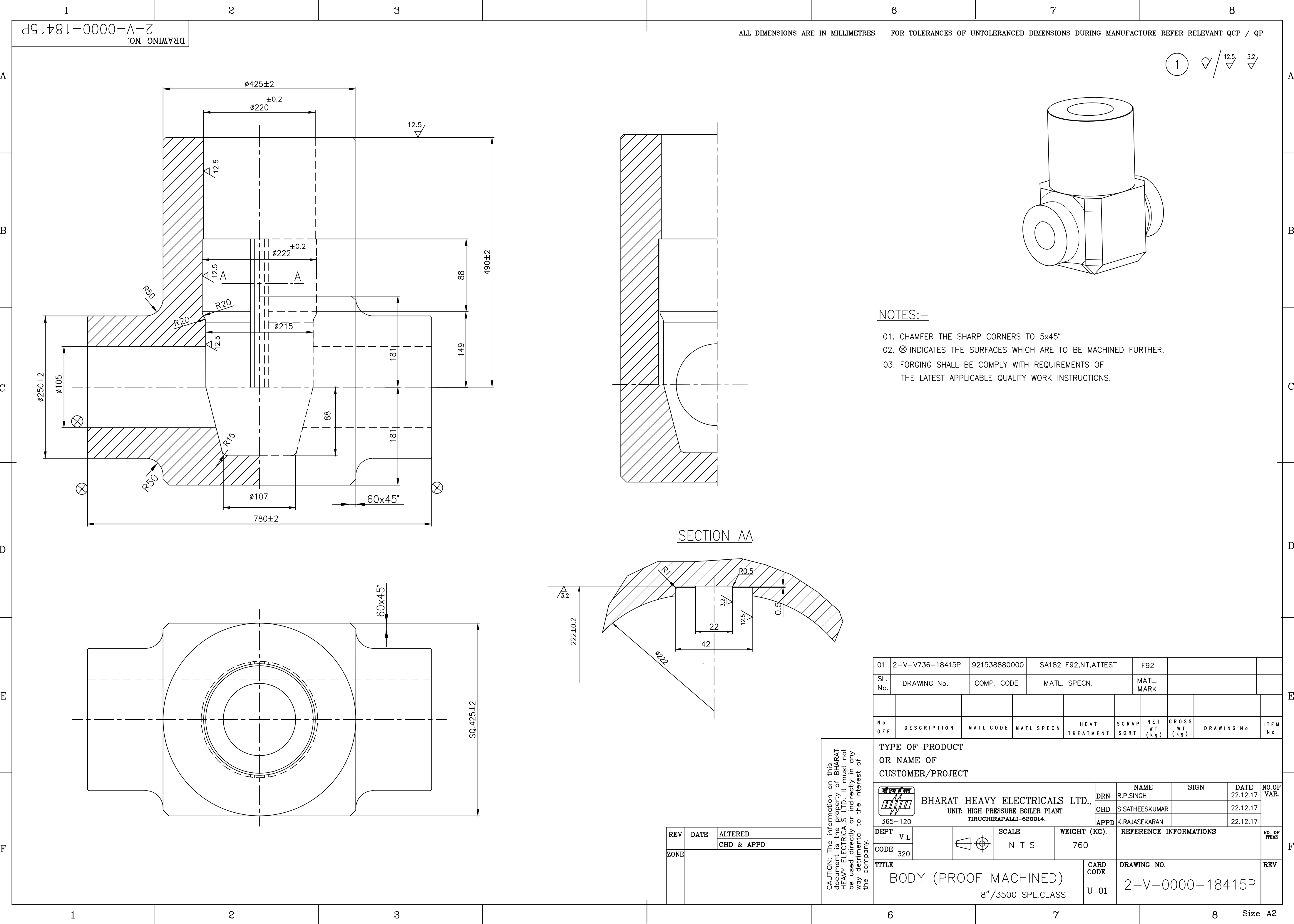




NOTES:—

- 01. CHAMFER THE SHARP CORNERS TO 5x45°
- 02. ⊗ INDICATES THE SURFACES WHICH ARE TO BE MACHINED FURTHER.
- 03. FORGING SHALL BE COMPLY WITH REQUIREMENTS OF THE LATEST APPLICABLE QUALITY WORK INSTRUCTIONS.

|                                                                                               |                 |              |                     |                |                       |               |
|-----------------------------------------------------------------------------------------------|-----------------|--------------|---------------------|----------------|-----------------------|---------------|
| 01                                                                                            | 2-V-V736-18415P | 921538880000 | SA182 F92,NT,ATTEST | F92            |                       |               |
| SL. No.                                                                                       | DRAWING No.     | COMP. CODE   | MATL. SPECN.        | MATL. MARK     |                       |               |
| No OFF                                                                                        | DESCRIPTION     | MATL CODE    | MATL SPECN          | HEAT TREATMENT | SCRAP SORT            | NET WT (kg)   |
|                                                                                               |                 |              |                     |                |                       | GROSS WT (kg) |
|                                                                                               |                 |              |                     |                |                       | DRAWING No    |
|                                                                                               |                 |              |                     |                |                       | ITEM No       |
| TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT                                                   |                 |              |                     |                |                       |               |
| BHARAT HEAVY ELECTRICALS LTD.,<br>UNIT: HIGH PRESSURE BOILER PLANT.<br>TIRUCHIRAPALLI-620014. |                 |              |                     | DRN            | R.P.SINGH             | NAME          |
| 365-120                                                                                       |                 |              |                     | CHD            | S.SATHEESKUMAR        | SIGN          |
|                                                                                               |                 |              |                     | APPD           | K.RAJASEKARAN         | DATE          |
|                                                                                               |                 |              |                     |                |                       | 22.12.17      |
|                                                                                               |                 |              |                     |                |                       | 22.12.17      |
| DEPT                                                                                          | V L             |              | SCALE               | WEIGHT (KG).   | REFERENCE INFORMATION |               |
| CODE                                                                                          | 320             |              | N T S               | 760            |                       |               |
| TITLE                                                                                         |                 |              |                     | CARD CODE      | DRAWING NO.           | NO.OF ITEMS   |
| BODY (PROOF MACHINED)<br>8"/3500 SPL.CLASS                                                    |                 |              |                     | U 01           | 2-V-0000-18415P       | REV           |

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

|      |      |            |
|------|------|------------|
| REV  | DATE | ALTERED    |
| ZONE |      | CHD & APPD |

E

F