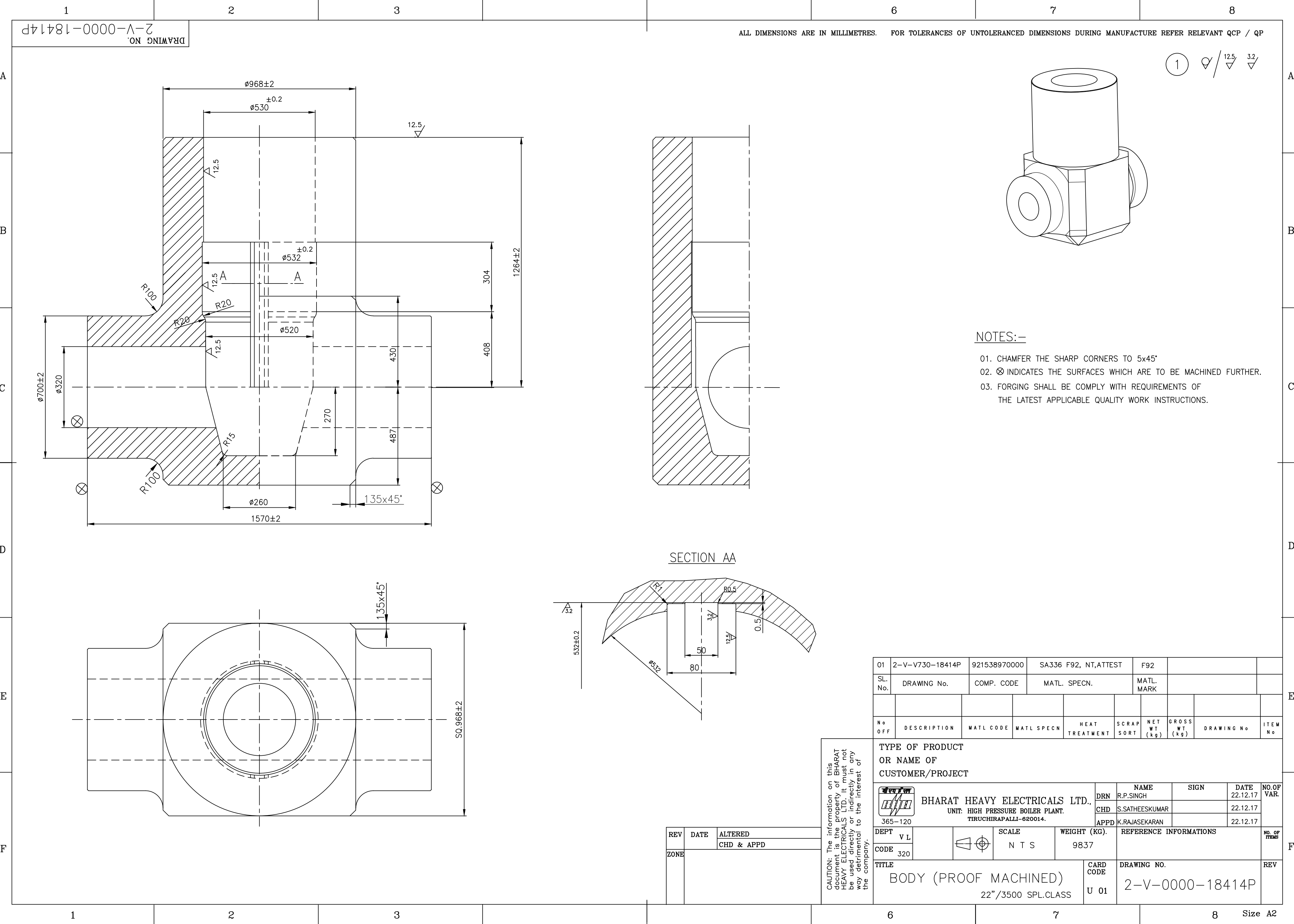




NOTES:—

01. CHAMFER THE SHARP CORNERS TO 5x45°
02. ⊗ INDICATES THE SURFACES WHICH ARE TO BE MACHINED FURTHER.
03. FORGING SHALL BE COMPLY WITH REQUIREMENTS OF THE LATEST APPLICABLE QUALITY WORK INSTRUCTIONS.

01	2-V-V730-18414P	921538970000	SA336 F92, NT,ATTEST	F92		
SL. No.	DRAWING No.	COMP. CODE	MATL. SPECN.	MATL. MARK		
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)
						GROSS WT (kg)
						DRAWING No
						ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.				DRN	R.P.SINGH	NAME
365-120				CHD	S.SATHEESKUMAR	SIGN
				APPD	K.RAJASEKARAN	DATE
DEPT	V L		SCALE	WEIGHT (KG).	REFERENCE INFORMATION	
CODE	320		N T S	9837		
TITLE				CARD CODE	DRAWING NO.	NO.OF VAR.
BODY (PROOF MACHINED) 22"/3500 SPL.CLASS				U 01	2-V-0000-18414P	NO.OF ITEMS
						REV

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		CHD & APPD
ZONE		

A
B
C
D
E
F