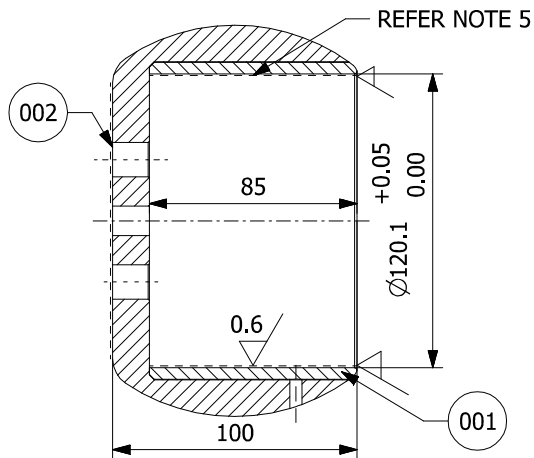
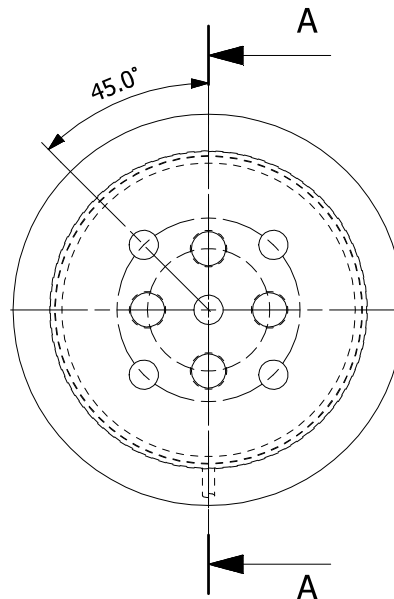


DRG.NO. 35027600280



SECTION A-A

VAR.00



NOTES

1. ETP COPPER TUBE (IT.002) SHALL BE PRESS FIT (PRESSING) INSIDE SHIELD.
2. COMPONENT SHALL BE FINISHED TO DIMENSIONS AFTER PRESS FIT.
3. COMPONENT SHALL BE CNC MACHINED.
4. ID OF THE COMPONENT SHALL BE MACHINED AFTER COPPER TUBE FIT.
5. COMPONENT SHALL BE SILVER PLATED ON AREA MARKED -----
AS PER SG12512. SILVER PLATING THICKNESS SHALL BE MINIMUM 5 MICRON.

0.6
(▽) ✓

001			002	SHIELD II		35027600281	001			KG	1.65 001		
001			001	TUBE		35027600282	001			KG	1.77 001		
VAR 00	REMARKS	VAR. NO.	ITEM NO	TITLE	STD.	DRAWING NO.	IT. NO. VAR	MATL.CODE MATL.SPCN.	A C	UNIT	UNIT WT. QTY.	G.S.	ZONE

ADDITIONAL INFORMATION

STATUS OF DRAWINGS

DISTRIBUTION OF DRAWINGS

SWE	SWM	TCX

mRikn dk izdkj ;k
xzkgd@ifj;kstuk dk uke
TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

GIS-420



Hkkjr gsoh bysfDV` dYI fyfeVsM
Hkksiky
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

uke/NAME
SRS
SONALI
SKP

gLrk-/SIGN.
Sd/-
Sd/-
Sd/-

nuakd/DATE
14/05/14
14/05/14
14/05/14

osfj- dh
la;k
NO.OF
VAR
00

REV.	DATE.	ALTERED - CHECKED - APPD -	REV.	DATE.	ALTERED - CHECKED - APPD -	REV.	DATE.	ALTERED - CHECKED - APPD -	foHkx DEPT,SWE	fu-Vky-uki dh Js,kh UNTOL,DMS. GR.	vuqikr SCALE	Hkksj (fd-xzk-) WEIGHT(K.G.)	vls-MkbZax dk lanHkZ REF.TO ASSY.DRG.	en dz- ITEM NO.	en-dh la;k NO.OF ITEMS
ZONE			ZONE			ZONE			AA0230208		1:2		35027200100,25027500100 ,35027000001	-	002
									'kh"kZd/TITLE				vkjs[k d-/DRAWING NO.		qu-/REV.
									HT SHEILD II				35027600280		00
													"B dz-/SHT NO.1 i	"Bksa dh la;k/NO.OF SHT.1	

SHIELD II

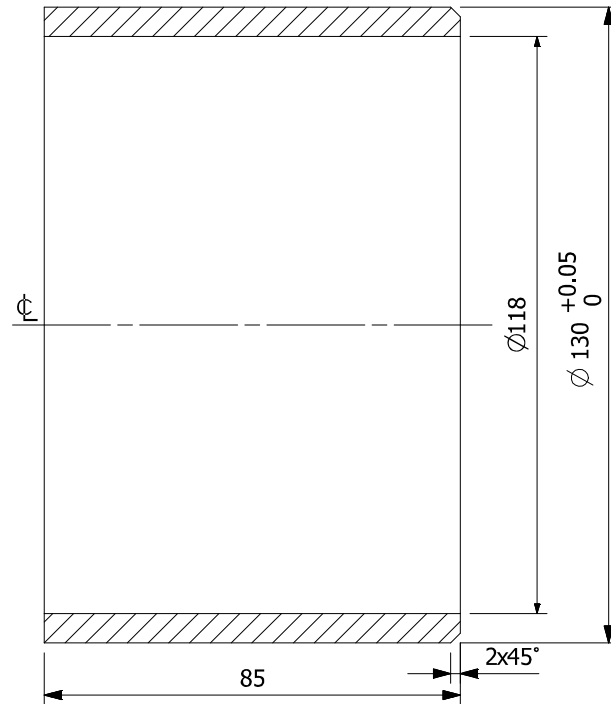
FIRST ANGLE PROJECTION

1

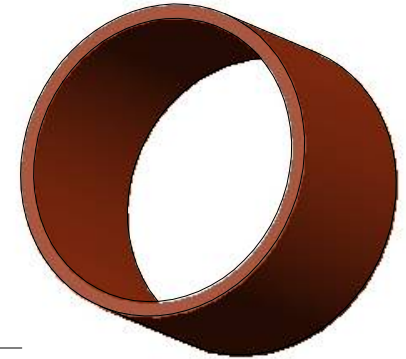
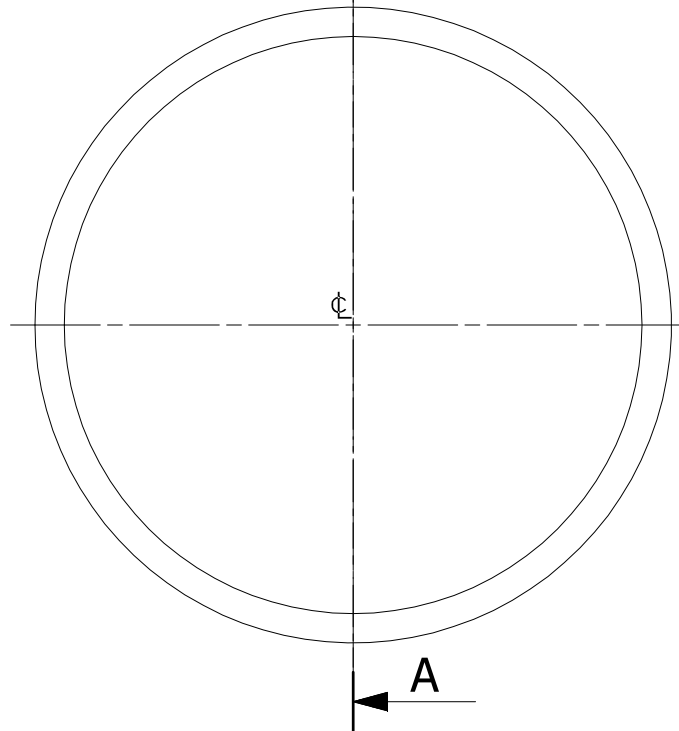
2

(ALL DIMENSIONS ARE IN MM)

DRG.NO. 35027600282



SECTION A-A



VAR 00	REMARKS	VAR. NO.	ITEM NO.	001	OD 135XID 115X86 LG. ETP COPPER	STD.	DRAWING NO.	IT. NO. VAR	AA12024	KG	3.02 001	G.S. ZONE

ADDITIONAL INFORMATION				mRikn dk izdkj ;k xzkgd@ifj;kstuk dk uke							
STATUS OF DRAWINGS				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
DISTRIBUTION OF DRAWINGS				GIS-420							
SWE				SWM				TCX			
foHkx DEPT.SWE				u-Vky-uki dh Js.kh				vugikr SCALE			
dksM CODE 409				M AA0230208				1:1			
'kh"kZd/TITLE				TUBE				vls-MkbZax dk lanHkZ REF.TO ASSY.DRG.			
								35027600280			
								002			
								001			
								00			

1

A3