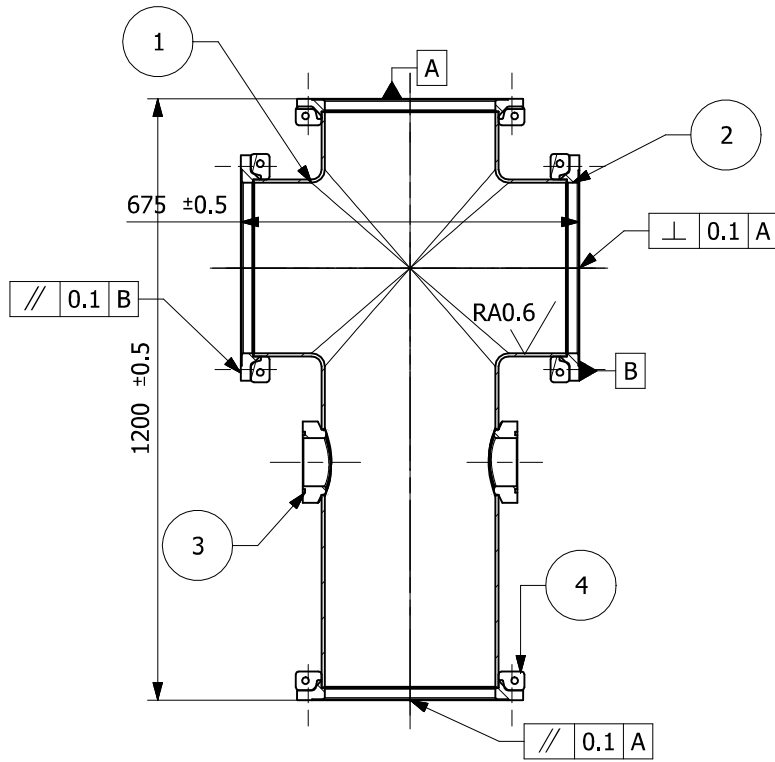
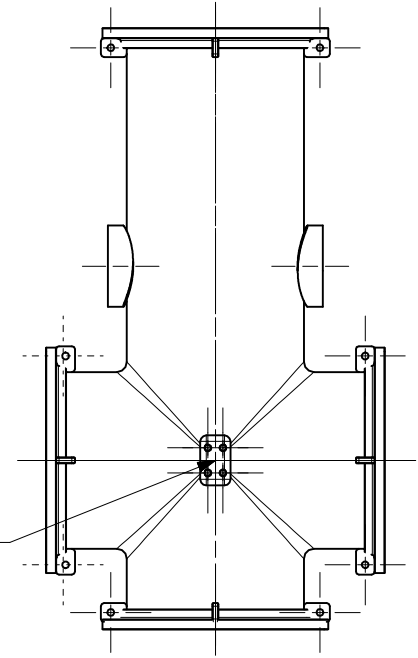
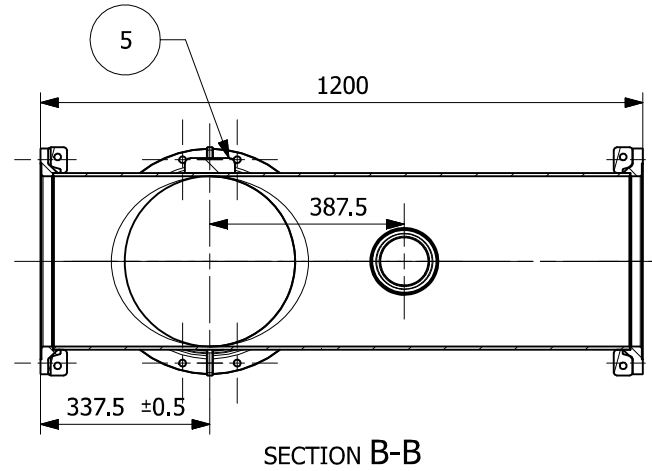
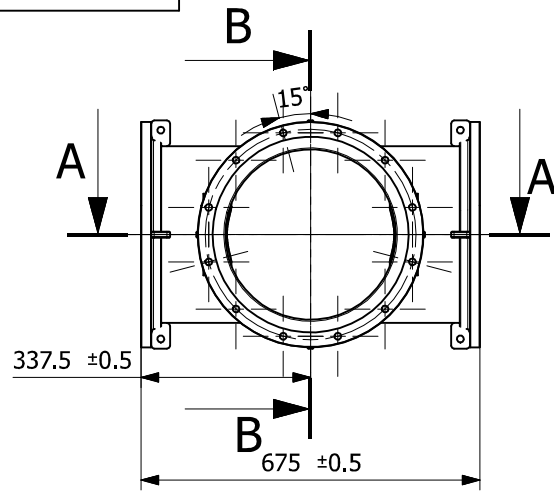
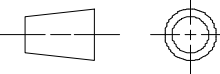
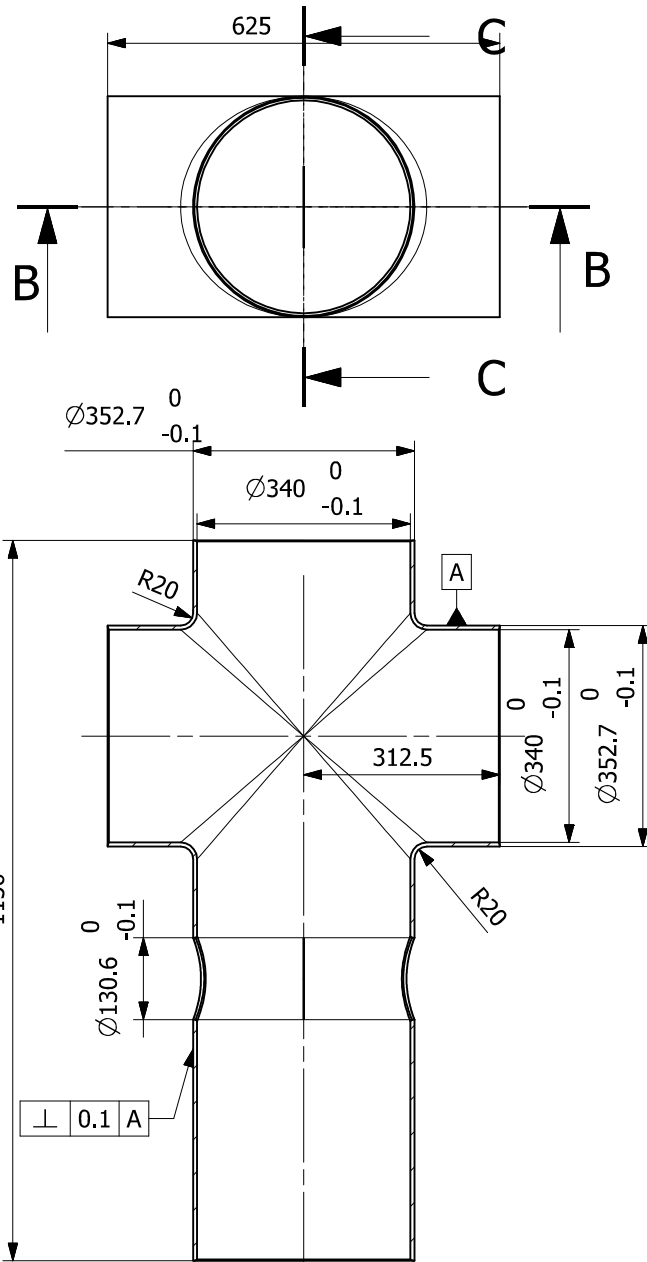


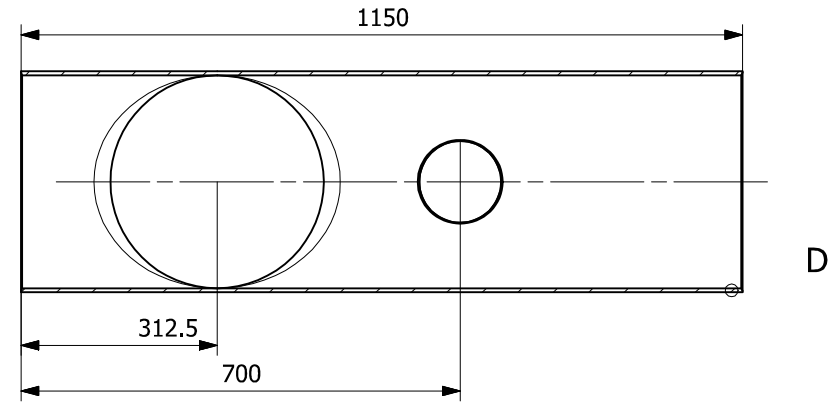
RD DG 435 0517 0810
DRAWING NO.

NOTE:
FLANGES AND PIPE TO BE WELDED
ALL AROUND WITH SUITABLE ELECTRODE

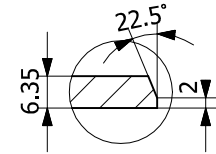
		5	EARTHING PLATE	RDDG43505170080				SS304L				1		
		4	LIFTING LUG	RDDG43505170812				SS304L				16		
		3	FLANGE III	RDDG43511334160A				SS304L				2		
		2	FLANGE II	RDDG43505170013				SS304L				4		
		1	PIPE -MULTI MODULE	RDDG43505170811				SS304L				1		
VAR. NO.	REMARKS	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT. NO.	VAR.	MATL. CODE	MATL. SPCN.	A	UNIT	UNIT WT.	QTY	ZONE
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						GSM - 245								
बी एच ई एल  BHARAT HEAVY ELECTRICALS LIMITED, CORPORATE R & D, HYDERABAD							NAME	SIGN.	DATE	NO. OF VAR				
						DRN.	NT		16.07.2020					
						CKD.	MMR		16.07.2020					
						APPD.	MMR		16.07.2020					
DPT.GSG	UNTOI. DMS. GR.			SCALE	WEIGHT(K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS						
CODE 35				NTS										
TITLE									DRAWING NO.		REV NO.			
MULTI MODULE ENCLOSURE									RD DG 435 0517 0810			-		
									SHT NO. 1		NO. OF SHT. 1			

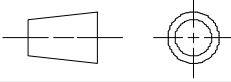


SECTION B-B

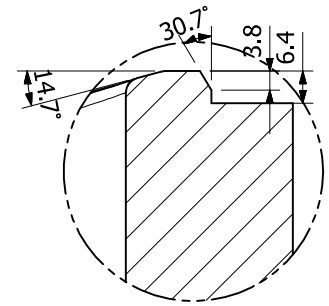
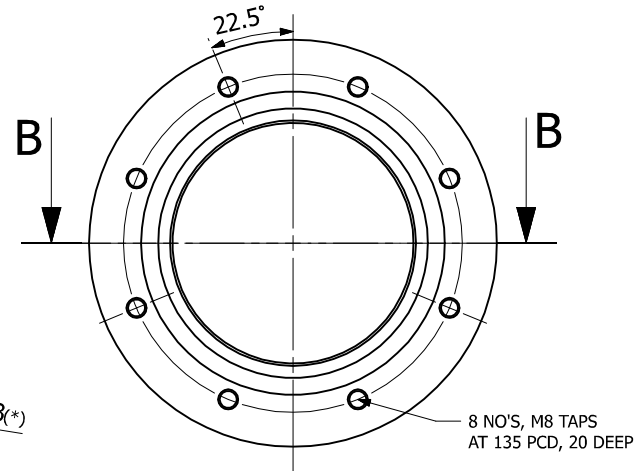
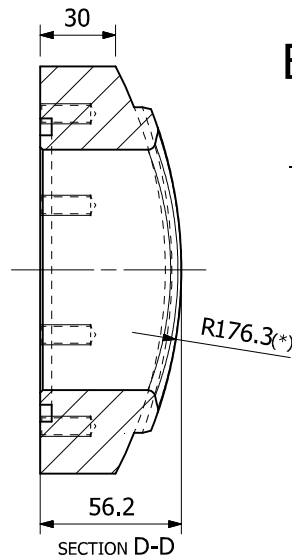
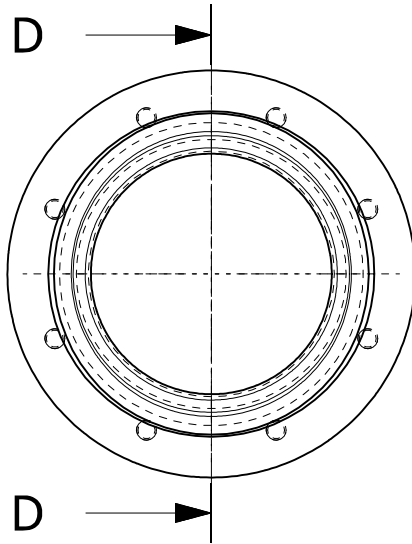
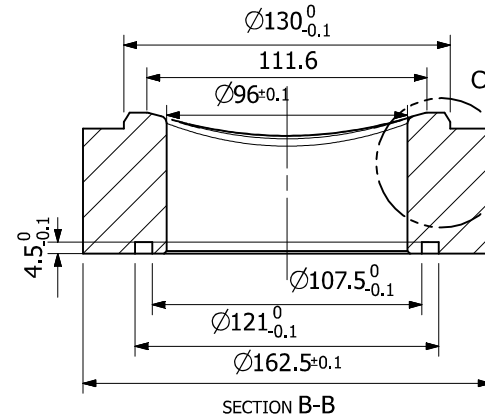
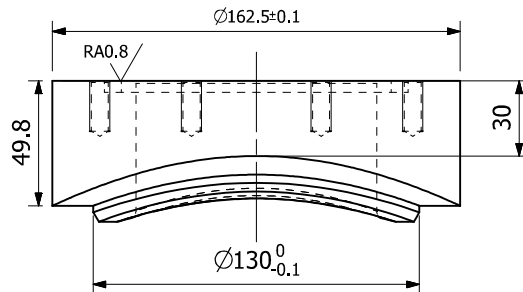


SECTION C-C

DETAIL D
SCALE 1:1

		SPHERICAL PIPE						SS304L							
VAR. NO.	REMARKS	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT. NO.	VAR.	MATL. CODE	MATL. SPCN.	A/C	UNIT	UNIT WT.	QTY	GS	ZONE
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						GSM - 245									
 BHARAT HEAVY ELECTRICALS LIMITED, CORPORATE R & D, HYDERABAD							NAME	SIGN.	DATE	NO. OF VAR					
						DRN.	NT		16.07.2020						
						CKD.	MMR		16.07.2020						
						APPD.	MMR		16.07.2020						
DPT.GSG		UNTOL. DMS. GR.				SCALE		WEIGHT(K.G.)		REF. TO ASSY. DRG.		ITEM NO.		NO. OF ITEMS	
CODE 35				NTS				RDDG43505170810							
TITLE									DRAWING NO.			REV NO.			
PIPE- MULTI MODULE									RDDG43505170811			-			
									SHT NO. 1			NO. OF SHT. 1			

DRAWING NO.

DETAIL C
SCALE 1:1

SECTION B-B

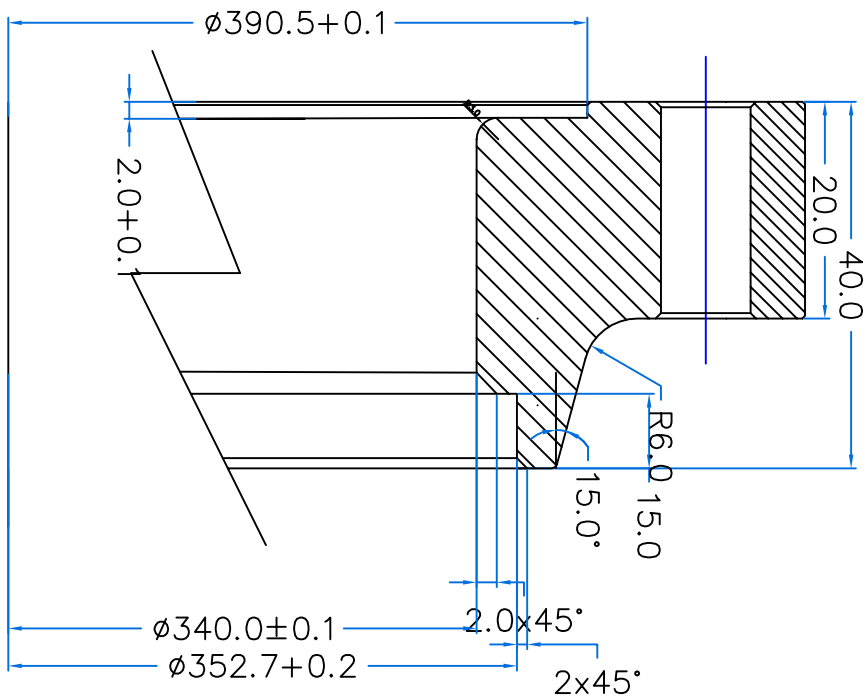
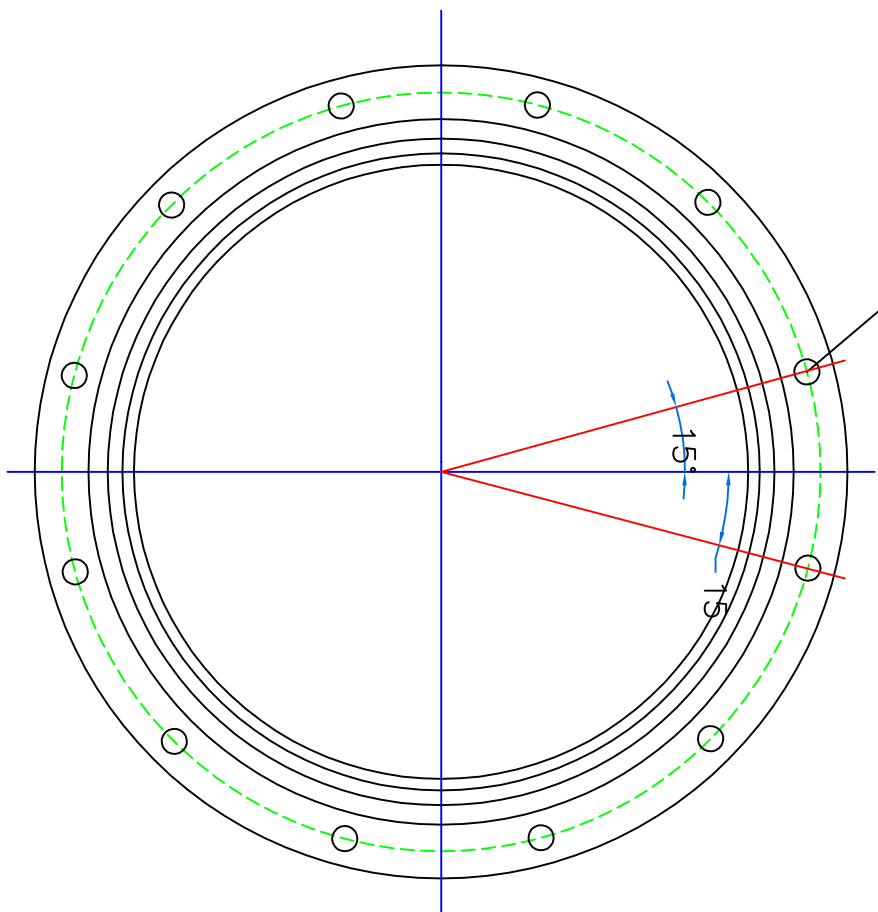
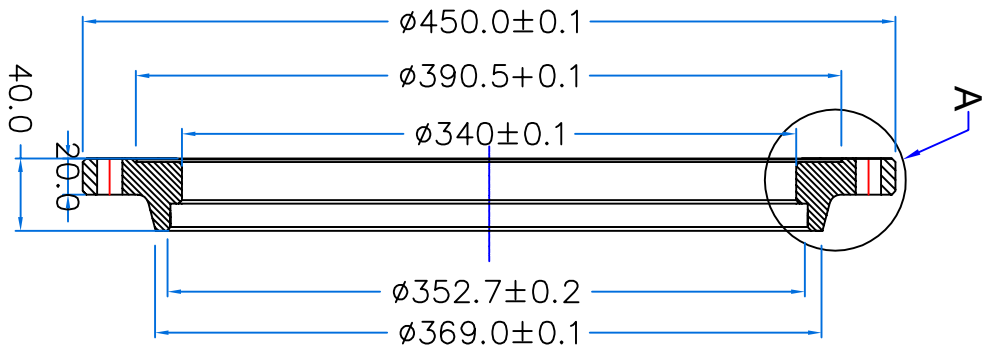
NOTE:

1. RADIUS MARKED '*' SHALL BE FINALIZED BASED ON ENCLOSURE RADIUS.
2. ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45°.

			SS ROD		Ø165X58					SS304L							
VAR. NO.	REMARKS	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT. NO.	VAR.	MATL. CODE	MATL. SPCN.	A	C	UNIT	UNIT WT.	QTY	GS	ZONE	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT								GSM - 245									
बी एच ई एल  BHARAT HEAVY ELECTRICALS LIMITED, CORPORATE R & D, HYDERABAD									NAME	SIGN.	DATE	NO. OF VAR					
								DRN.	NT		16.07.2020						
								CKD.	MMR		16.07.2020						
								APPD.	MMR		16.07.2020						
DPT.GSG		UNTO. DMS. GR.			SCALE	WEIGHT(K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS								
CODE 35					NTS												
TITLE								DRAWING NO.				REV NO.					
FLANGE III								RD DG 435 1133 4160A				-					
								SHT NO. 1		NO. OF SHT. 1							

(21.6)

12 Nos $\phi 14$ Clear holes @P $\dot{C}D$ 420.0 $\pm$ 0.1

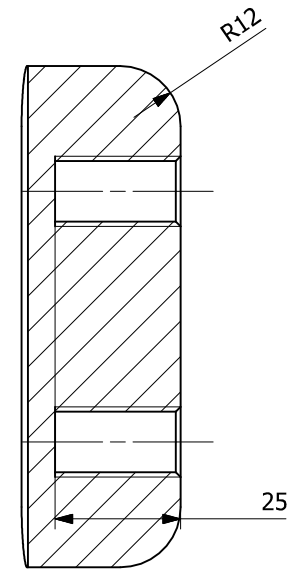
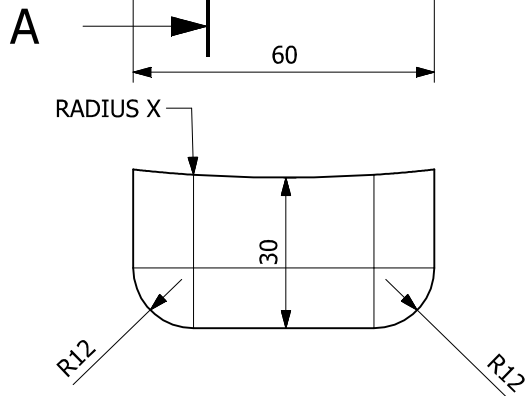
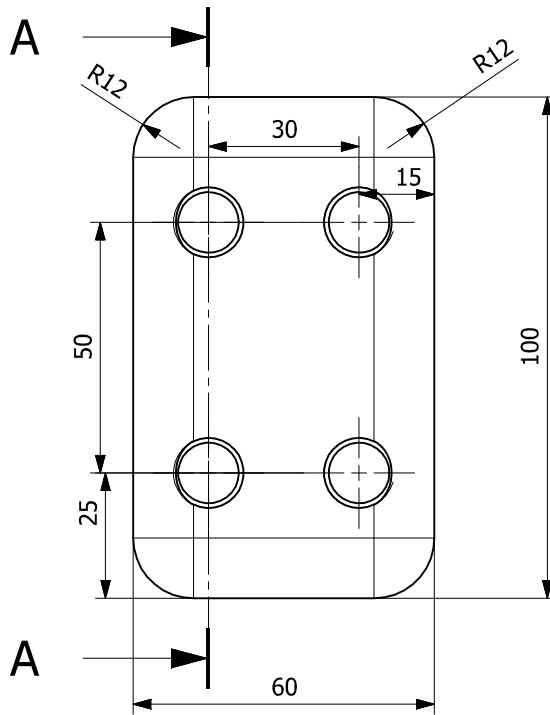


ENLARGED VIEW 'A'

[illegible]

TYPE OF PRODUCT										NAME OF CUSTOMER									
BHARAT HEAVY ELECTRICALS LTD.										GSM-245									
HYDERABAD																			
																			
DEPT. TITLE										CARD CODE									
GRADE OF TO DIM. C/M/F										DRAWING NO.									
										RDDG435-0517-0013									
SCALE NTS										SHEET NO.									
WEIGHT(KG)										NO. OF SHEETS									
APPD																			
REF. TO										REV.									
RDDG435-0569-1010										01									
MIRAO																			
MIRAO																			
DATE										VAR.									
30.04.14																			
30.07.14																			
30.07.14																			
ITEM NO.																			
1																			
REV.																			
ZONE																			
REV.																			
DATE																			
ALTERED																			
CHECKED																			
ZONE																			

DRAWING NO.

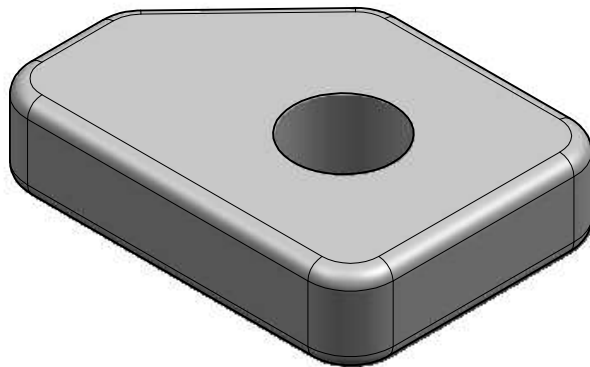
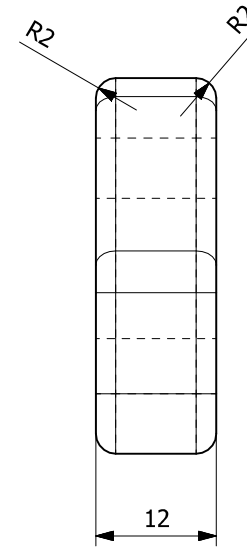
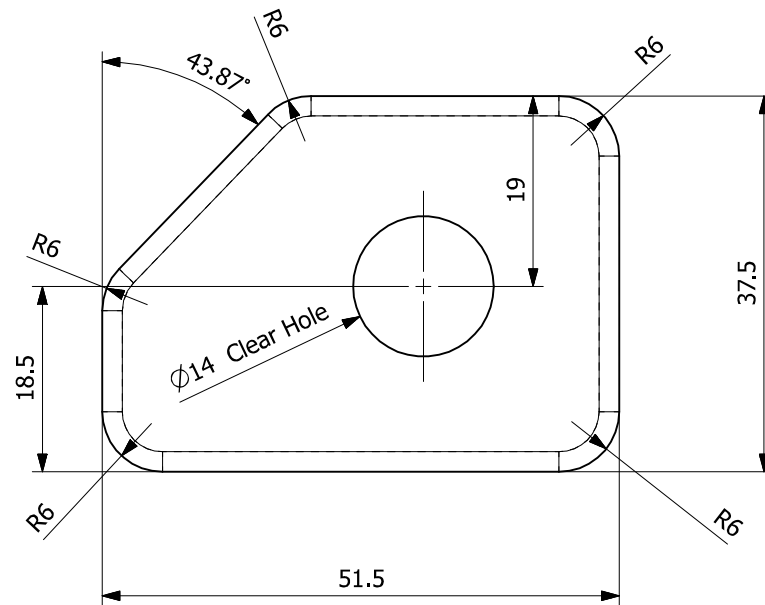


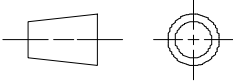
SECTION A-A

NOTE:
1. 'RADIUS X' SHALL BE MADE ACCORDING
TO THE RADIUS OF ENCLOSURE

			SS BLOCK							SS304L							
VAR. NO.	REMARKS	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT. NO.	VAR.	MATL. CODE	MATL. SPCN.	A/C	UNIT	UNIT WT.	QTY	GS	ZONE		
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																	
BHARAT HEAVY ELECTRICALS LIMITED, CORPORATE R & D, HYDERABAD										NAME	SIGN.	DATE	NO. OF VAR				
									DRN.	NT		15.01.2020					
									CKD.	MMR		15.01.2020					
									APPD.	MMR		15.01.2020					
DPT.GSG		UNTOL. DMS. GR.						SCALE	WEIGHT(K.G.)		REF. TO ASSY. DRG.		ITEM NO.		NO. OF ITEMS		
CODE 35				NTS													
TITLE										DRAWING NO.				REV NO.			
EARTHING PLATE										RD DG 435 0517 0080				-			
										SHT NO. 1				NO. OF SHT. 1			

DRAWING NO.

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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETERMENTAL TO THE INTEREST OF THE COMPANY

SS PLATE						SS304L									
VAR. NO.	REMARKS	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT. NO.	VAR.	MATL. CODE	MATL. SPCN.	A/C	UNIT	UNIT WT.	QTY	GS	ZONE
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT															
BHARAT HEAVY ELECTRICALS LIMITED, CORPORATE R & D, HYDERABAD										NAME	SIGN.	DATE	NO. OF VAR		
									DRN.	NT		16.07.2020			
									CKD.	MMR		16.07.2020			
									APPD.	MMR		16.07.2020			
DPT.GSG		UNTOL. DMS. GR.		SCALE	WEIGHT(K.G.)	REF. TO ASSY. DRG.		ITEM NO.		NO. OF ITEMS					
CODE 35				NTS		RDDG43505170810									
TITLE									DRAWING NO.				REV NO.		
LIFTING LUG									RD DG 435 0517 0812				-		
									SHT NO. 1		NO. OF SHT. 1				