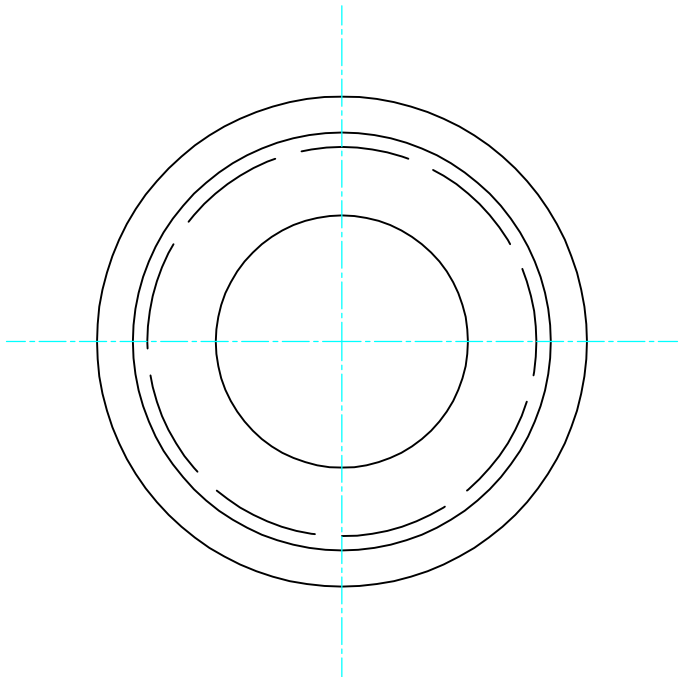
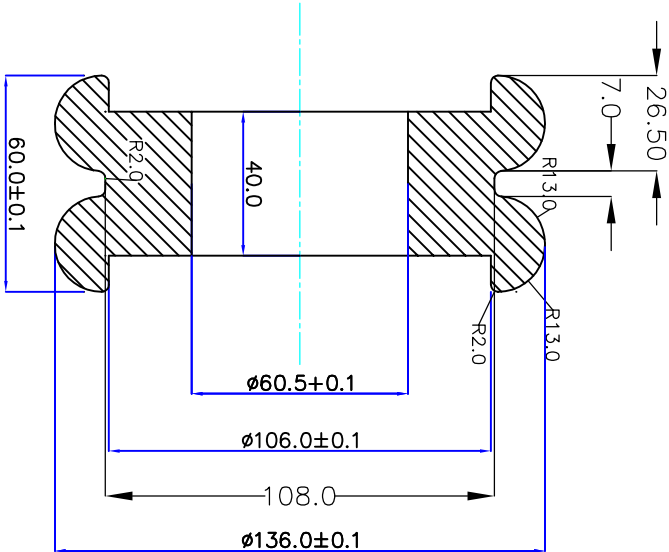


(~3.2)



ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45°
KNURLING SHALL BE DONE ON INSIDE GROOVES ONLY

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR.	ITEM NO.	MATL. CODE	A	UNIT	UNIT WGT.	QTY.	ZONE
		01		HT RING		RDDG435-0519-0012			HE-30			1		



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT.	GRADE OF	SCALE	WEIGHT(KG)	DRN	NAME	SIGN.	DATE	NO. OF
CODE	C/D, P/M	VS	1.20	COO	SULABH KSS RAO		14.08.13	VAR.
				APPD	MMRRAO		14.08.13	

GSM 245

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	DRN	NAME	SIGN.	DATE	NO. OF
ZONE		CHECKED	ZONE		CHECKED	CODE	C/D, P/M	VS	1.20	COO	SULABH KSS RAO		14.08.13	VAR.
										APPD	MMRRAO		14.08.13	

HT INSERT

RDDG435-0519-0012

SHEET NO.

NO. OF SHEETS

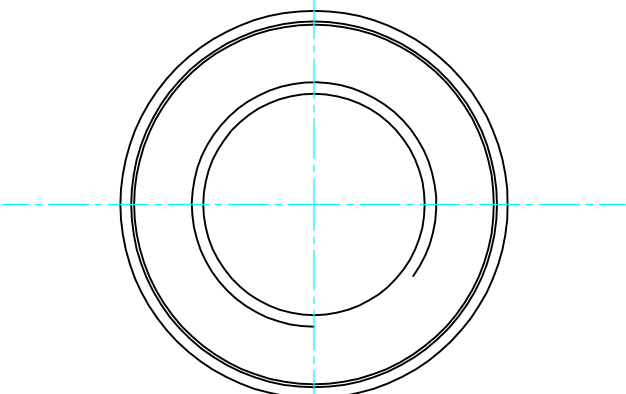
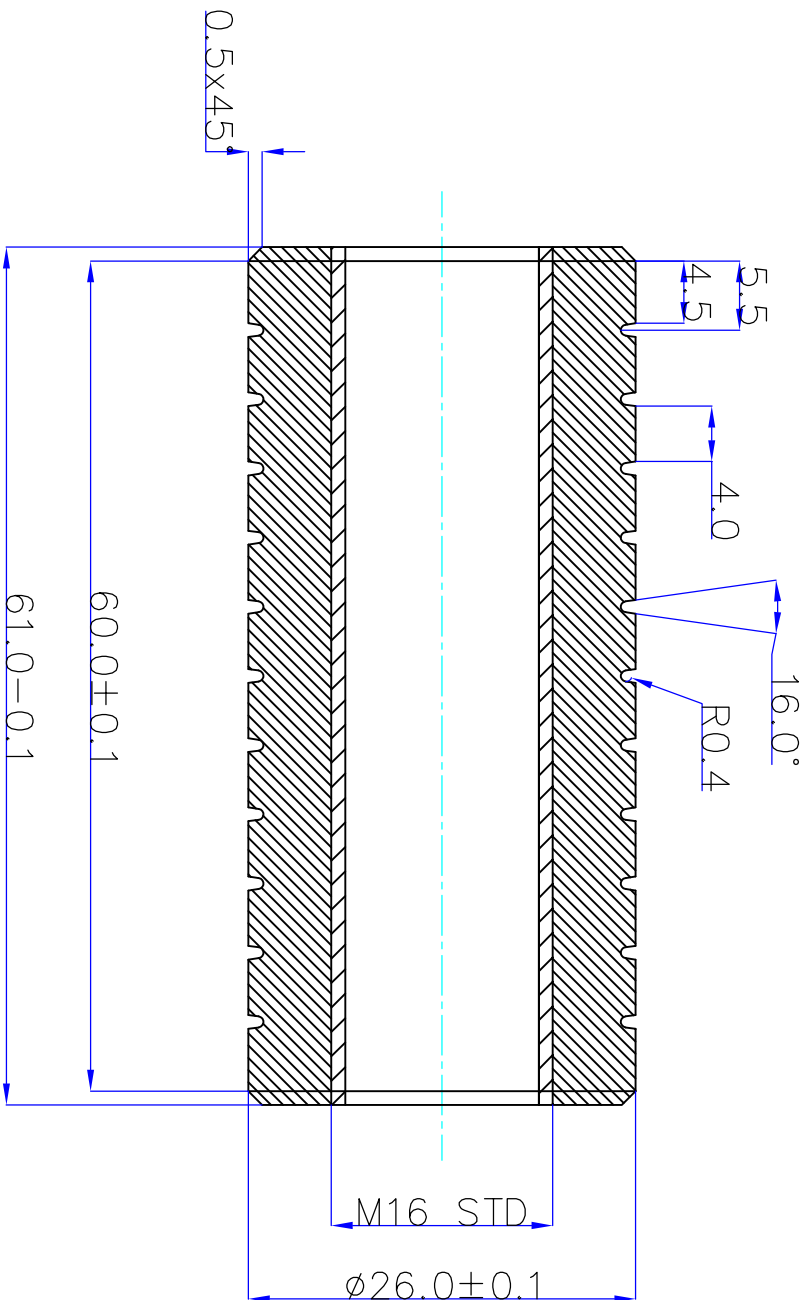
00

DRG. NO. RDDG435-0519-0011

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

(23.2)

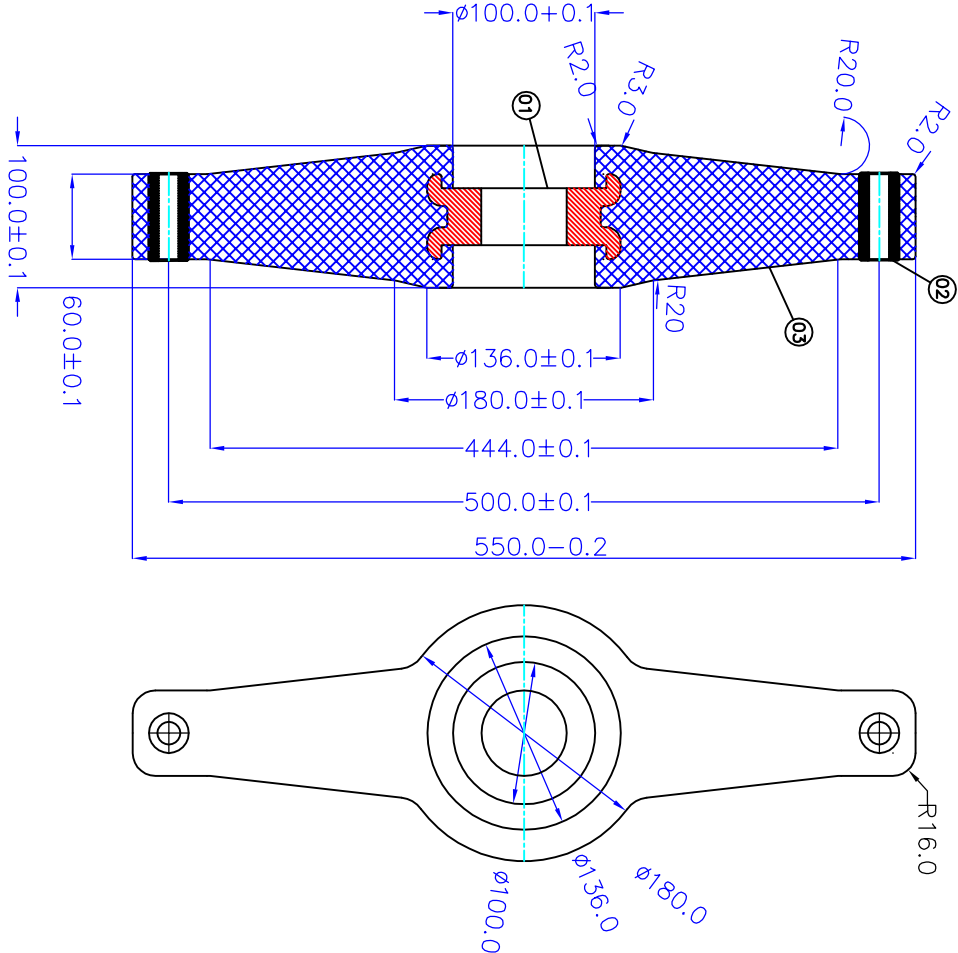


ALL SHARP EDGES SHALL BE MACHINED TO 0.4X45
KNURLING SHALL BE DONE AS PER MARKING.
SPIRAL GROOVING SHALL BE PREFERABLE.

01	LT RING	RDDG435-0519-0011	SS-304L	1
VAR. CO	REMARKS	VAR. ITEM NO.	DESCRIPTION	STD
			DRAWING NO.	IT. NO.
			VAR.	MATL. CODE
				MATL. SPECN.
			UNIT	UNIT WGT.
			QTY.	GS
				ZONE

REV.	DATE	ALTERED		REV.	DATE	ALTERED	
		CHECKED				CHECKED	
ZONE				ZONE			

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM 245		NO. OF SHEETS		NO. OF SHEETS	
BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD		SCALE		REF. TO		NO. OF SHEETS	
GRADE OF TOL. DIA. C/M/P		VS		WEIGHT(KG)		0.150		ITEM NO.	
TITLE		LT RING		SHEET NO.		NO. OF SHEETS		REV.	
DEPT.		CODE		DIN		SUDH		SIGN.	
C/O		KSS RAO		APRD		MMBRAO		14.05.13	
RDDG-435-0519-0010		RDDG-435-0519-0010		02		2		14.05.13	
RDDG-435-0519-0011		RDDG-435-0519-0011		02		2		14.05.13	
RDDG-435-0519-0011		RDDG-435-0519-0011		02		2		14.05.13	



1. MOULD INNER SURFACE SHALL BE GROUNDED TO RA0.6
2. MOULD INNER SURFACE SHALL BE PLATED SUITABLY FOR SMOOTH SURFACE OF INSULATORS
3. FINISHED INSULATOR SHALL BE IN ITS NATURAL COLOUR

VAR. NO.	ITEM NO.	DESCRIPTION	IS	DRAWING NO.	IT. NO.	MATL. CODE	MATL. SPECNL.	A	UNIT WT.	QTY.	ZONE
	03	EPOXY BODY		RDDC435-0519-0010			FILLED EPOXY		1		
	02	LT RING		RDDC435-0519-0011		SS-304 L			1		
	01	HT RING		RDDC435-0519-0012		HE-30			1		

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHECKED	ZONE		CHECKED

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM 245	
DEPT. CODE		GRADE OF TOL. DIM. C/M/F		SCALE VS 20	
TOL. DIM. C/M/F		SCALE VS 20		WEIGHT(KG)	
TITLE		RIB INSULATOR		CARD CODE	
RIB INSULATOR		RIB INSULATOR		DRAWING NO.	
RIB INSULATOR		RIB INSULATOR		RDDC435-0519-0010	
RIB INSULATOR		RIB INSULATOR		SHEET NO.	
RIB INSULATOR		RIB INSULATOR		NO. OF SHEETS	



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DRN SULABH
CRO KSS RAO
APPD MMRPAO
REF. TO

SIGN. DATE
14.05.13
14.05.13

ITEM NO. NO. OF ITEMS

REV.