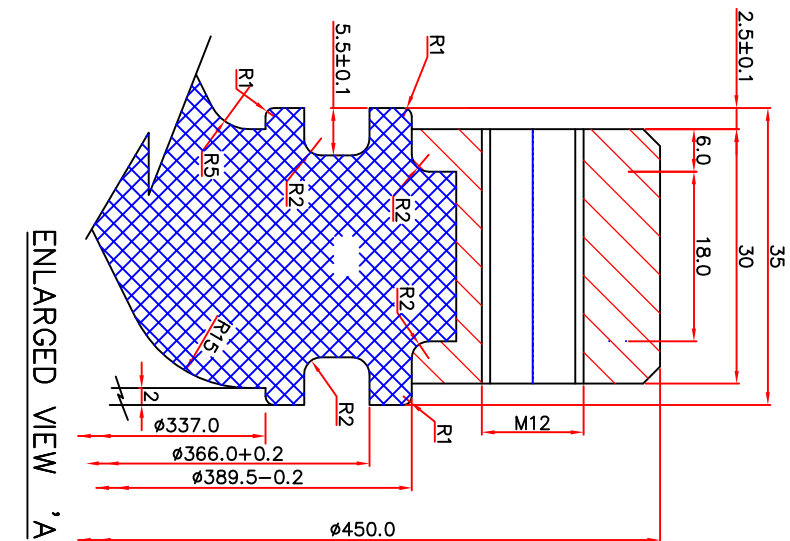
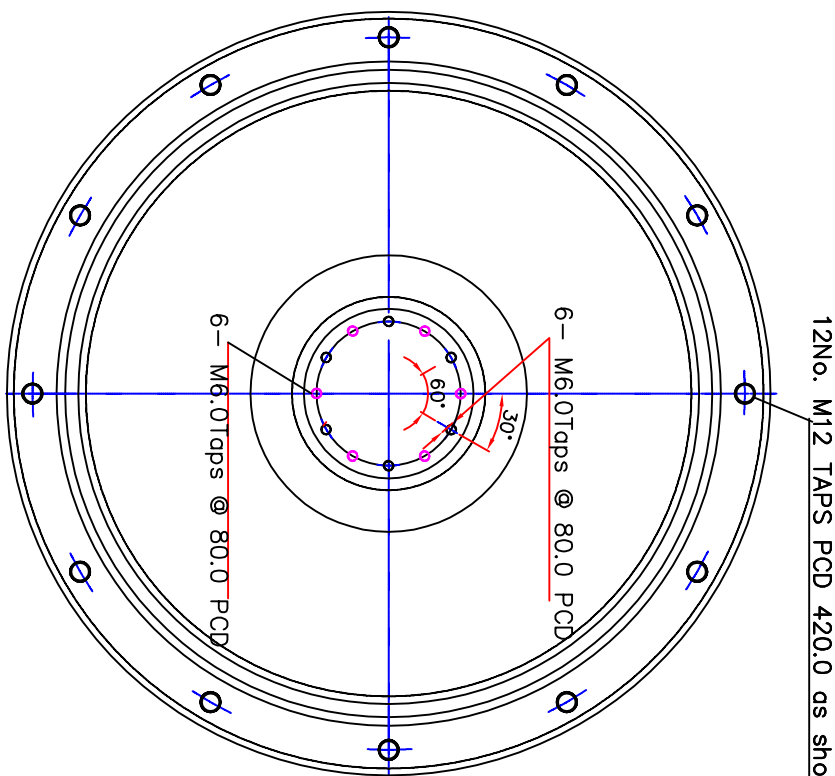
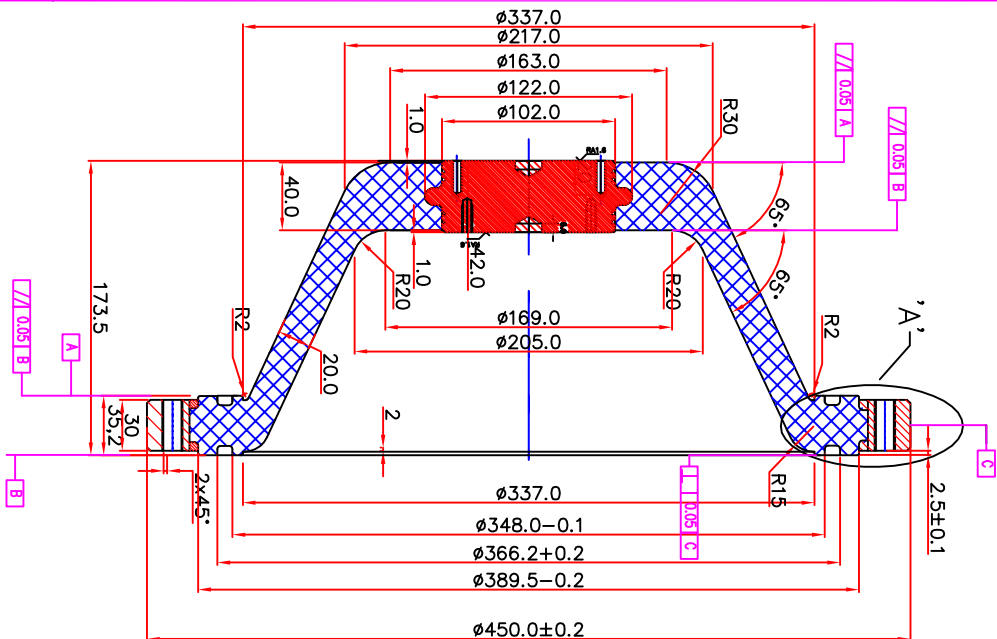




1. Mould inner surface shall be grounded to RA0.6
2. Mould inner surface shall be plated suitably for smooth surface of insulators
3. Finished insulator shall be in its natural colour.
4. O-ring groove dimensions shall be as per drawing
5. Insulator shall be processed such that there shall be no gas leakage through LT and HT inserts.

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR.	UNIT	QTY.	ZONE
03	EPOXY BODY									
02	LT INSERT									
01	HT INSERT									

TYPE OF PRODUCT		NAME OF CUSTOMER		DEPT.		GRADE OF		SCALE		WEIGHT(KG)		DIN		NSK		DATE		NO. OF	
GSM-245		BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD		CONE INSULATOR ASSY		M12		35		RDG435-0517-0001		25.04.13		25.04.13		01	
CONE INSULATOR ASSY		RDG435-0517-0001		RDG435-0517-0024		RDG435-0517-0024		RDG435-0517-0024		RDG435-0517-0024		RDG435-0517-0024		RDG435-0517-0024		RDG435-0517-0024		RDG435-0517-0024	
SHEET NO.		NO. OF SHEETS		SHEET NO.		NO. OF SHEETS		SHEET NO.		NO. OF SHEETS		SHEET NO.		NO. OF SHEETS		SHEET NO.		NO. OF SHEETS	