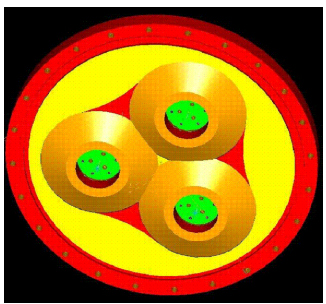
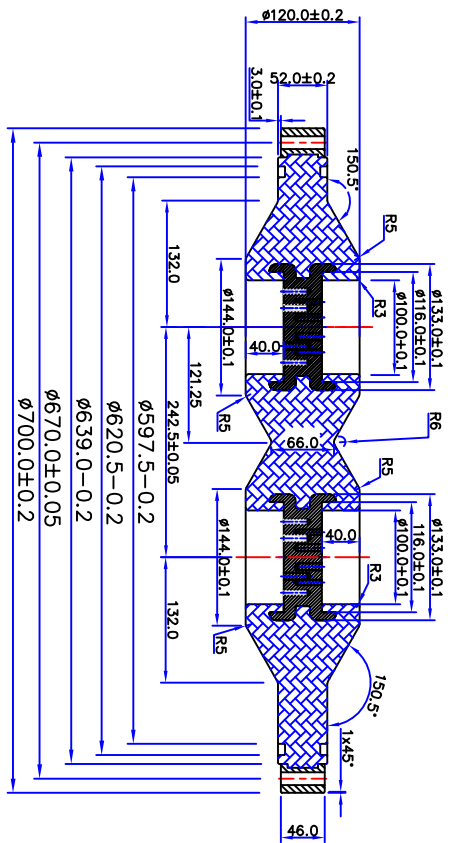
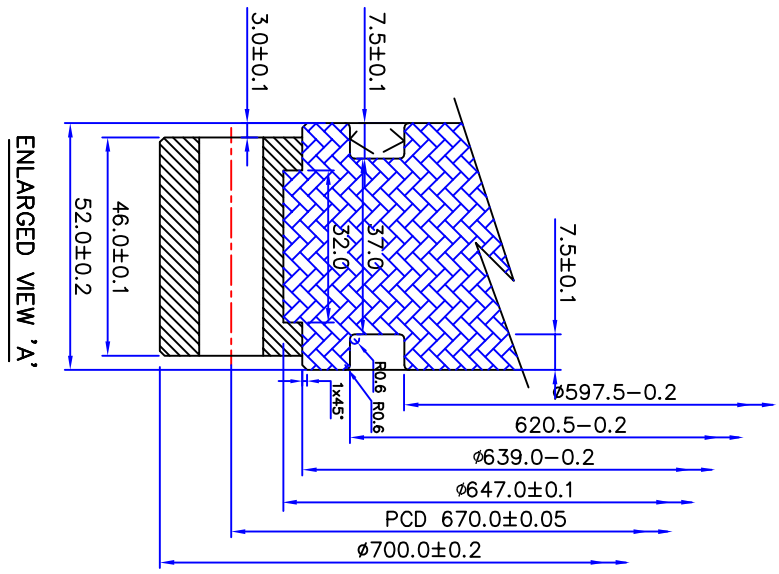
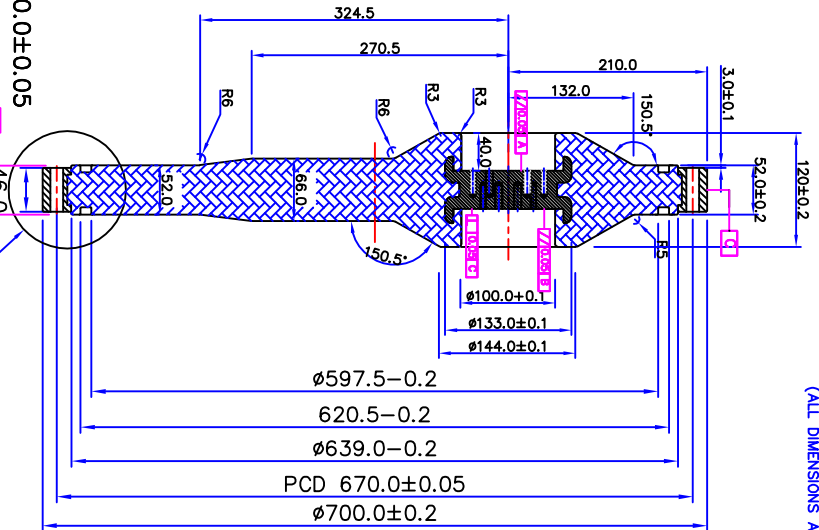
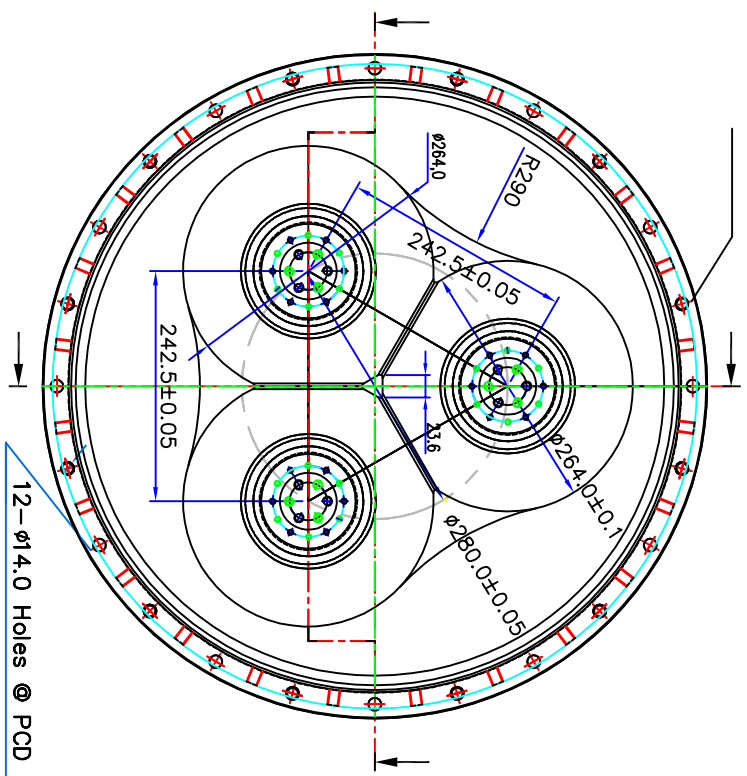


12 No. M12 TAP @ 670.0±0.05 PCD



1. Mould inner surface shall be grounded to RA0.6
2. Mould inner surface shall be plated suitably for smooth surface of insulators
3. Finished insulator shall be in its natural colour.
4. O-RING GROOVE DIMENSIONS SHALL BE AS PER DRAWING
5. INSULATOR SHALL BE PROCESSED SUCH THAT THERE SHALL BE NO GAS LEAKAGE THROUGH LT AND HT INSERTS.

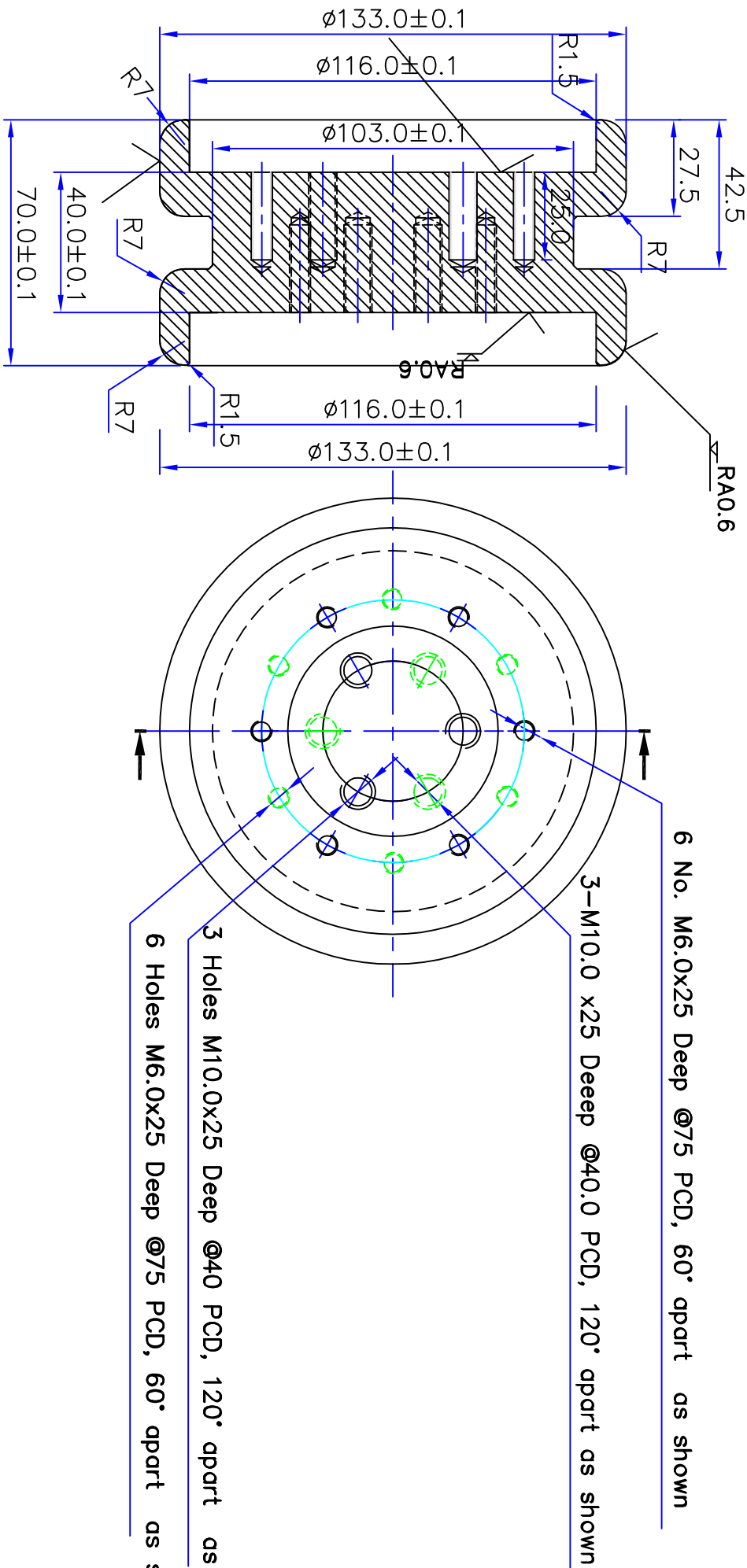
FINAL ON 12/07/14

TYPE OF PRODUCT
NAME OF CUSTOMER
CGSM-145

BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD	
DRN	NAME	SIGN.	DATE
000	KSRAD		06.01.12
001	AL / BSM		07.01.12
002	MRRAD		07.01.12

VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	VAR.	MATL. CODE	UNIT	QTY.	ZONE
01	01	HT INSERT	RD DG 4 35 1133 1001		HTP COPPER		03	
02	02	LT INSERT	RD DG 4 35 1133 1002		HE-30		01	
03	03	EPOXY BODY	RD DG 4 35 1133 1000		FILLED EPOXY		01	

3. FINISHED INSULATOR SHALL BE IN ITS NATURAL COLOR.									
4. O-RING GROOVE DIMENSIONS SHALL BE AS PER DRAWING									
5. INSULATOR SHALL BE PROCESSED SUCH THAT THERE SHALL BE NO GAS LEAKAGE THROUGH LT AND HT INSERTS.									
REV.	DATE	ALTERED	REV.	DATE	ALTERED				
		CHECKED			CHECKED				
ZONE			ZONE						
COMPACT EPOXY INSULATOR							CARD CODE		
DEPT.		GRADE OF TOL. DIM.			SCALE	WEIGHT(KGS)	REF. TO	ITEM NO.	NO. OF SHEETS
CODE		C/M/F	NTS				RD DG 4 35 1133 0000	RD DG 4 35 1133 1000	00
TITLE							DRAWING NO.	REV.	



COMPONENT TO BE POLISHED AND SILVER PLATED.
COMPONENT SHALL BE SILVER PLATED TO 10 to 12 MICRONS.
MARKED / PROFILED SURFACES SHALL BE MACHINED BETTER THAN RA0.6
ALL SHARP EDGES SHALL BE MACHINED TO 0.4x45°

FINAL ON 12/07/14

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	01	HT INSERT	RD DG 4 35 1133 1001	ETP COPPER	03	UNIT W.T.	QTY.

TYPE OF PRODUCT	NAME OF CUSTOMER	CGSM-145
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DEPT.	GRADE OF	SCALE	WEIGHT(G)	DIN	NAME	SIGN.	DATE	NO. OF

HYDERABAD	HYDERABAD
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