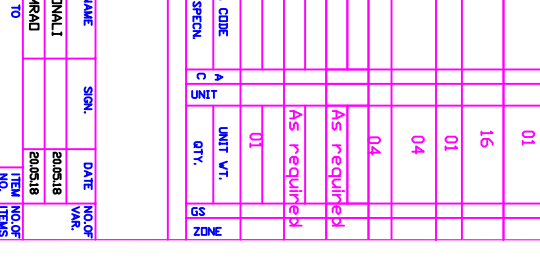
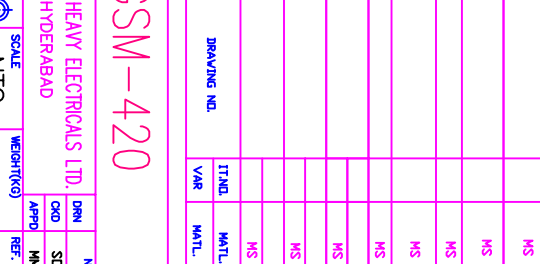
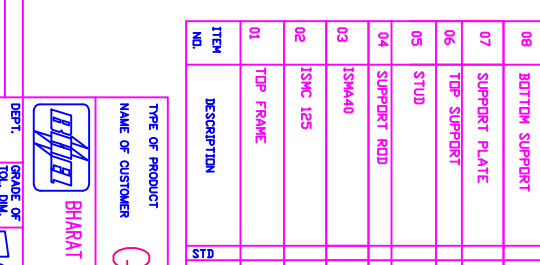
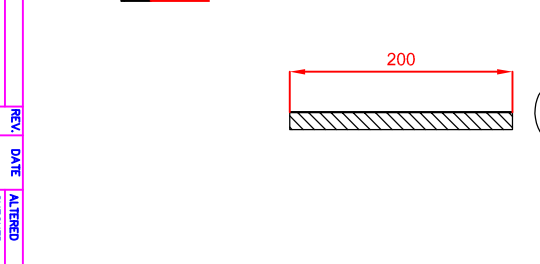
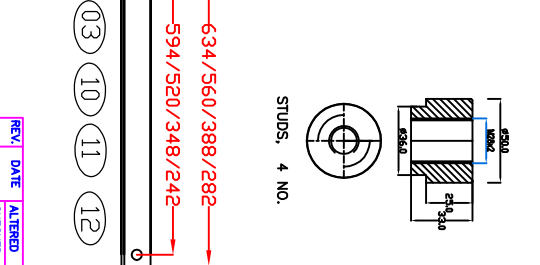
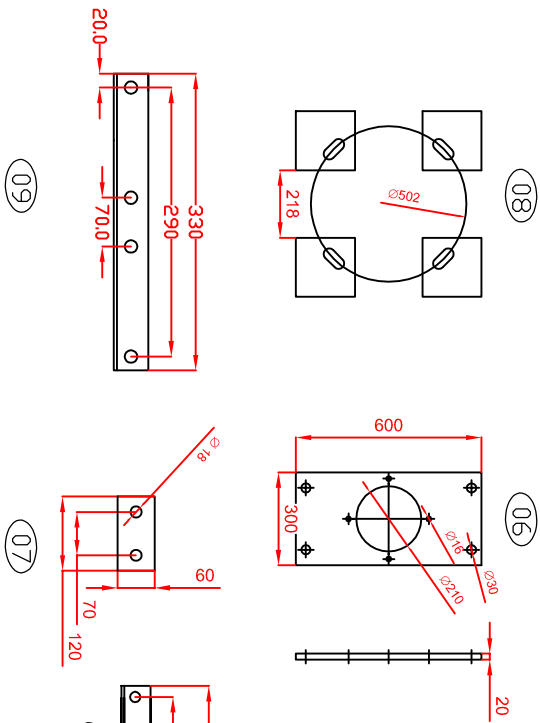
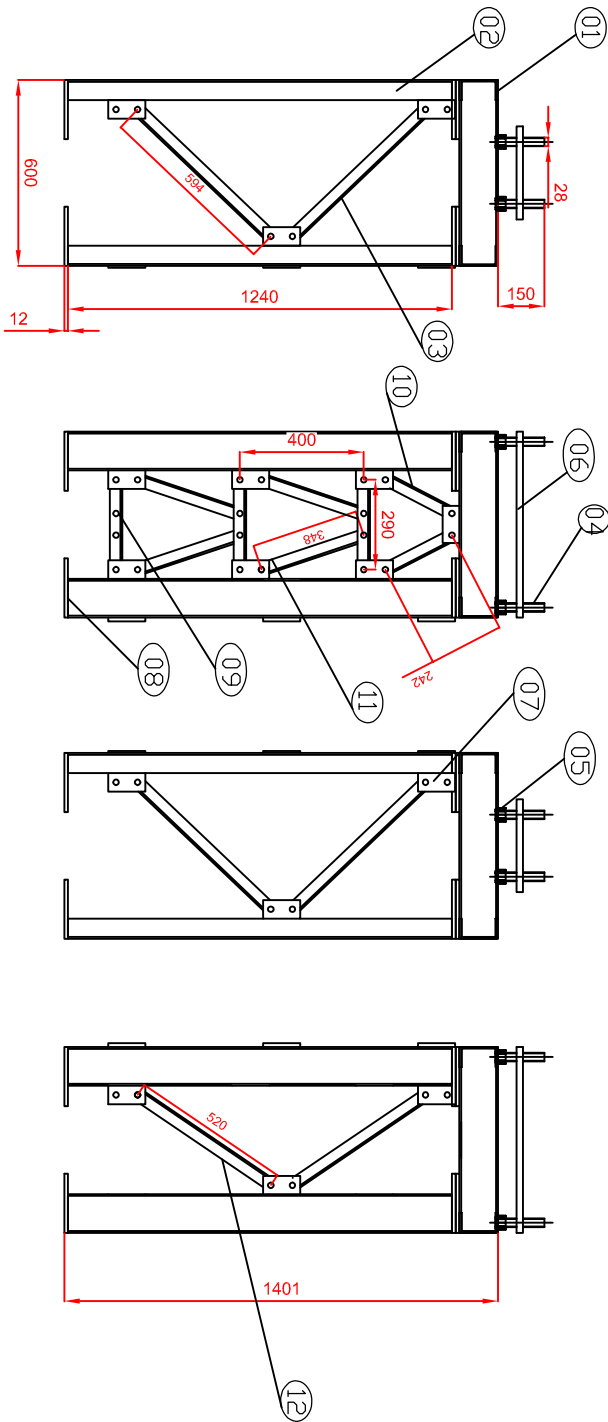


INVENTORY NO. SIGN. AND DATE REF. DRG. NO.

DRG. NO.

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)



ITEM NO.	DESCRIPTION	STD	DRAWING NO.	UNIT	QTY.	ZONE
01	TDI FRAME			MS	01	
02	ISMC 125			MS	16	
03	ISMA40			MS	01	
04	SUPPRT ROD			MS	04	
05	STUD			MS	04	
06	TOP SUPPORT			MS	04	
07	SUPPORT PLATE			MS	04	
08	BOTTOM SUPPORT			MS	04	

GSM-420

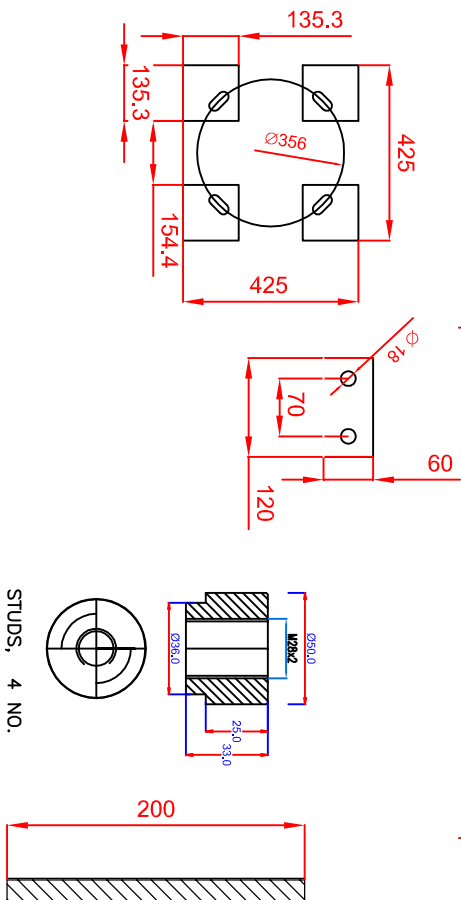
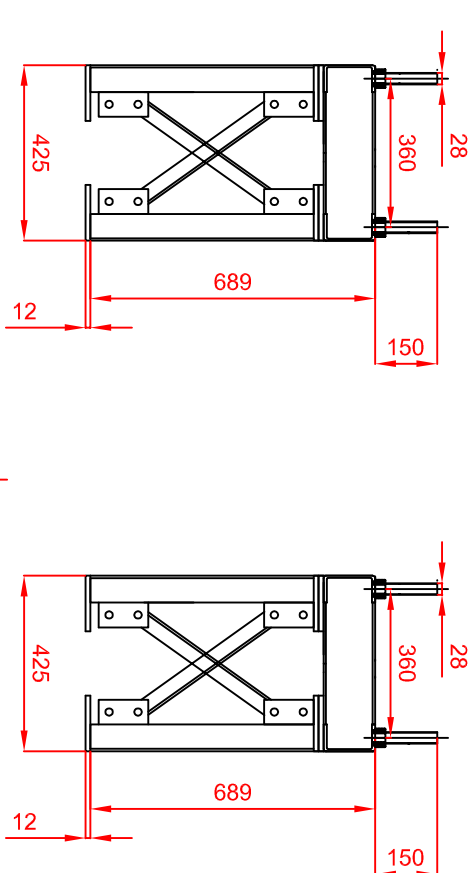


BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME: SDMALI
DATE: 20.05.18
SIGN: SDMALI
NO. OF SHEETS: 1

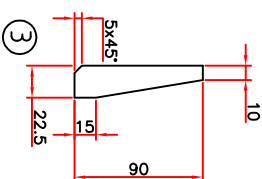
REV. DATE ALTERED
ZONE
REV. DATE ALTERED
ZONE

SUPPRT STRUCTURE-DS/ES
RD DG 4.35 0517 0081
NO. OF SHEETS: 1



ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT NO.	MATL CODE	A	UNIT	QTY.	ZONE
06	BOTTOM SUPPORT				MS			01	
07	SUPPORT PLATE				MS			16	
06	TOP SUPPORT				MS			01	
05	STUD				MS			04	
04	SUPPORT ROD				MS			04	
03	ISM440				MS		As required		
02	ISMIC 125				MS		As required		
01	TOP FRAME				MS		01		

TYPE OF PRODUCT		GSM-420	
NAME OF CUSTOMER			
BHARAT HEAVY ELECTRICALS, LTD.			
HYDERABAD			
DEPT.	GRADE OF TOL. FIN.	SCALE	WEIGHT(KG)
CODE	C/M/F		NTS
TITLE			
CARD CODE	DIN	NAME	SIGN.
	CNO	SONALI	
	APPD	MMBRAO	
	REF. TO		
		20.05.18	
		20.05.18	
DRAWING NO.	ITEM NO.	DATE	NO. OF SHEETS
RD DG 4 35 0517 0082			
SHEET NO.	NO. OF SHEETS	VAR.	REV.
0			



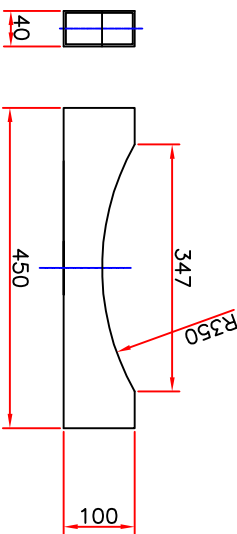
Technical drawing of a mechanical part showing a front view and a side view.

Front View (Top):

- Outer diameter: $\phi 300$
- Inner hole diameter: $\phi 75+0.2$
- Slot width: 16

Side View (Bottom):

- Thickness: 10



TYPE OF PRODUCT	NAME OF CUSTOMER
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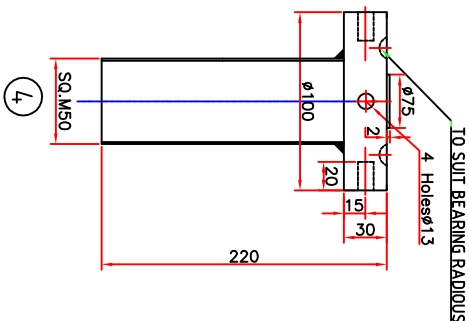
TO SLIT BEARING RADIIIS

9

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED
ZONE			ZONE		

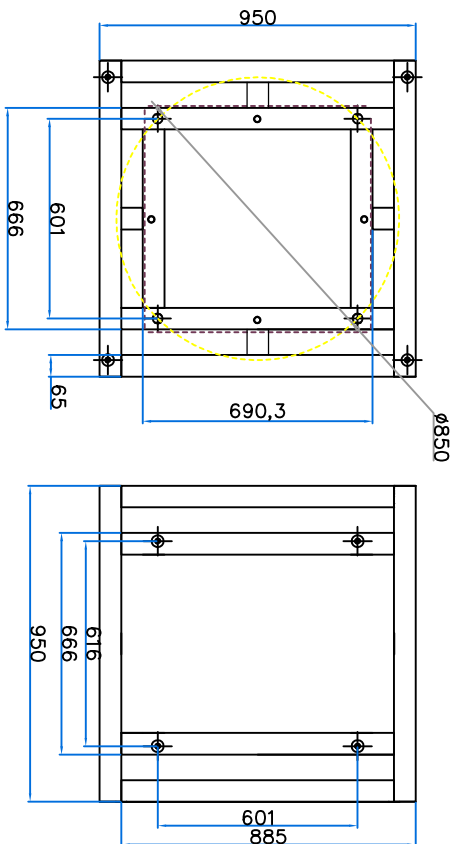
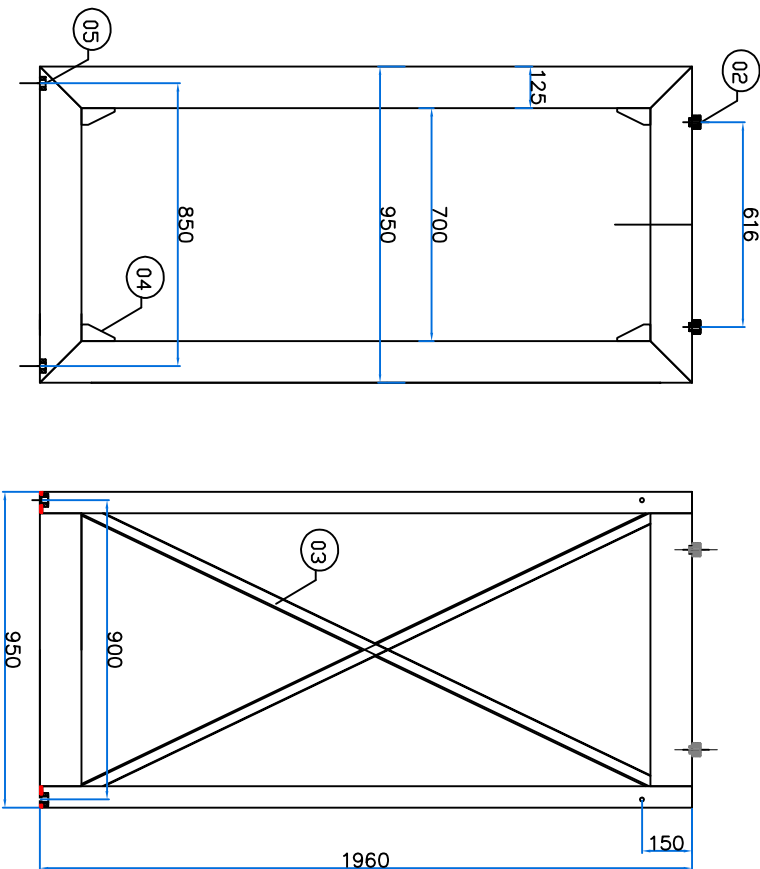
SUPPORT STAND

DRAWING NO.	REV.
RD DG 4 35 0517 0083	
SHEET NO.	NO. OF SHEETS



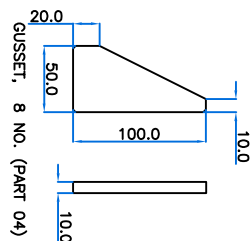
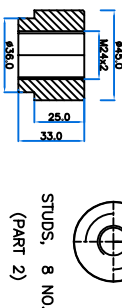
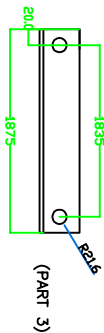
TO SUIT BEARING RADIOUS

TITLE		DRAWING NO.		REV.
SUPPORT STAND		RD DG 4 35 0517 0084		
CARD CODE	SHEET NO.		NO. OF SHEETS	



NOTE:

1. INDIVIDUAL COMPONENT SHALL BE MADE AS PER DRAWING ASSEMBLY.
2. FRAME SHALL BE WELDED MAINTAINING PARALLELITY AND ORTHOGONALITY.
3. STUFS SHALL BE WELDED TO FRAME.
4. THE ASSY. SHALL BE SAND BLASTING AND POWDER COATING AS PER SPECIFICATION



ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITNO.	MATL. CODE	A	UNIT	QTY.	GS	ZONE
				VAR	MATL. SPECN.	LINS				
06	STUD (M16X2)				MS			08		
05	STUD (M24X2)				MS			06		
04	GUSSET PLATE				MS			08		
03	ISMA 40				MS			04		
02	ISMB 200				MS					
01	ISMIC 125				MS			AS REQ		

TYPE OF PRODUCT		NAME OF CUSTOMER		GSM-420	
REV.		DATE	ALTERED		
CHECKED					
ZONE					
DEPT.		GRADE OF	SCALE	WEIGHT(KG)	
CODE		9/16	1:1	NTS	
TITLE		CB BASE FRAME ASSY.			
CARD CODE		RD DG 4 35 0517 0085			
DRAWING NO.		SHEET NO. NO. OF SHEETS			
REV.		ITEM NO. ITEM			