

PC:SDC-OS:AD:2017-18
Dt.14.06.2017

BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE, CHENNAI 600017

BHEL Piping Centre/Outsourcing is interested in empanelling vendors for the fabrication of **Piping Systems and Tanks & Vessels** for **Conversion Category** (With BHEL Materials)

The Eligibility criteria for applying registration and the job description for Conversion Category are given as per **(ANNEXURE-I)**

Interested vendors may send their request for registration by applying online through our Online Supplier Registration Portal : <https://supplier.bhel.in/>

Online Applications will be scrutinised and vendors meeting our requirements will be evaluated and empanelled as per our Supplier Evaluation Approval Review Procedure (SEARP) guidelines.

VENDORS ARE REQUESTED TO SELECT CAREFULLY IN THE PRODUCTS APPLIED FOR REGISTRATION COLUMN, THAT THEY ARE APPLYING REGISTRATION FOR **"CONVERSION CATEGORY (PIPING WITH BHEL MATERIAL)"**

Completeness of the application and its supporting documents/enclosures may pls be ensured before submission.

Detailed application as above may be sent to:

"SDGM/OUTSOURCING/BHEL PIPING CENTRE
80, GN ROAD, T.NAGAR, CHENNAI-600017"

B. Jadhav
14/6/17

ANNEXURE-I

ELIGIBILITY CRITERIA FOR REGISTRATION - CONVERSION CATEGORY (WITH BHEL MATERIALS)

- 1) Geographical location of the firm should be within the radius of **350 km** from BHEL Trichy
- 2) The company should have been in **continuous business** for the previous **4 financial years**.
- 3) **Experience list** in the field of piping/piping component fabrication shall be furnished for the previous **3 financial years**.
- 4) The firm should have **IBR approval** for undertaking IBR jobs.

NOTE: Jobs Involved under Conversion Category are given below,

Sno	JOB DESCRIPTION (WITH BHEL MATERIAL)
[1]	End chamfering / Square cut/ both end of - CS /AS / SS - Pipes / Fittings / Stubs, Matching piece machined out of pipe - IBR/Non-IBR
[2]	Fabrication of pipe with attachments - AS/CS - IBR/Non-IBR
[3]	Mitre bends from pipe/plate, Welded Tee (main pipe-size) from plate /pipe, Y-piece from plate (without and with attachment like bottom support, flange (free supply) and stub, etc.)
[4]	Welded tees from pipe - IBR/Non-IBR - CS & AS
[5]	Plate formed items - without/ with attachment (involves rolling of plates, LS welding & square cut/EP) - CS & AS - IBR / NIBR
[6]	Tanks, Vessels, Deaerator & Dished Ends (IBR/NIBR)
[7]	Clamps (AS / CS) / Rod Type Clamp/ Clamp made out of Plate
[8]	Welded beam , collecting beam & welded box
[9]	Cut to size
[10]	Machining items / Part processing for shop assemblies - IBR/Non-IBR P91/P92
[11]	Painting including Bundling & Stencilling
[12]	UT Reference Blocks (P91,P92)

B. Jandran
14/6/17