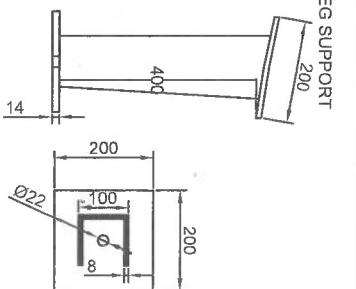
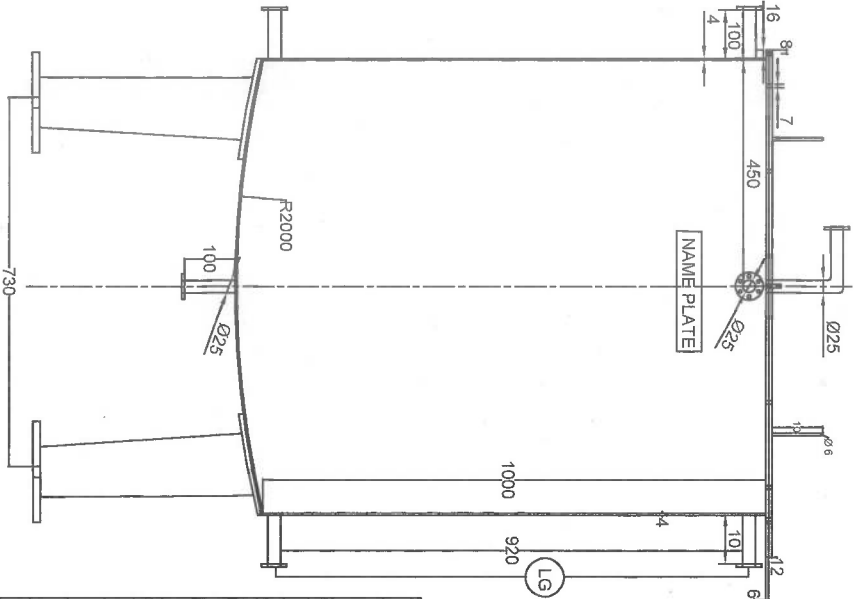
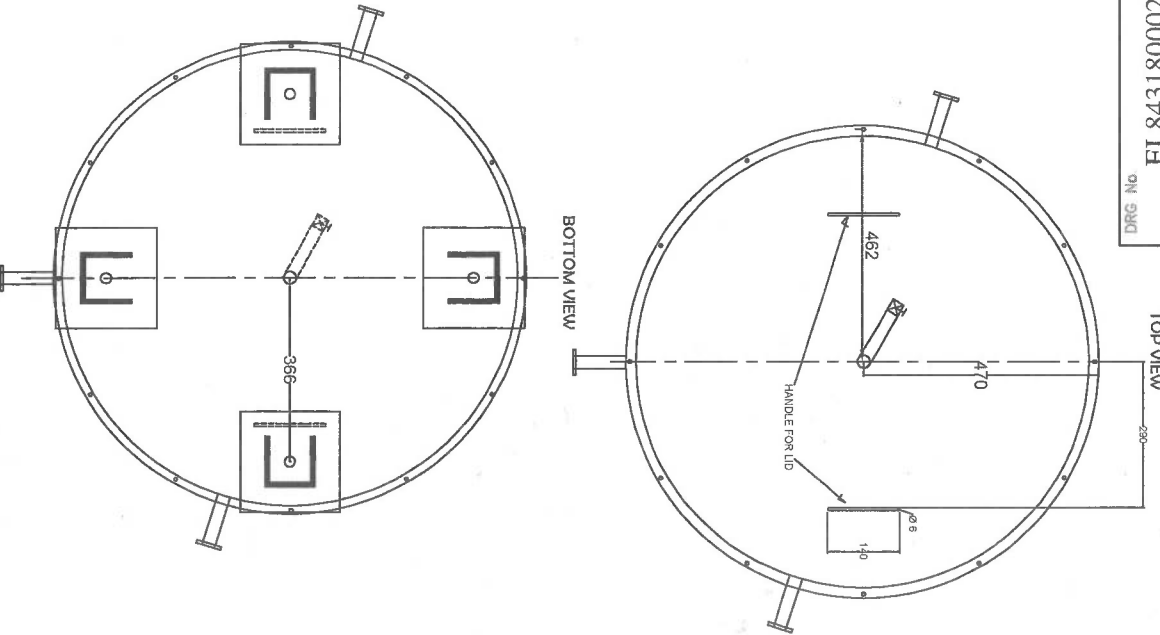


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REV
020000813487E
DRG No

TOP VIEW

BOTTOM VIEW



BILL OF MATERIAL

Sl. No	DESCRIPTION	SIZE	THK. (in mm)	MATERIAL	QUANTITY	REMARKS
1	SHELL		4	SA240 GR 304	1	
2	LID		8	SA240 GR 304	1	
3	SUPPORT LEG		8	IS 2062 2011 GR A/B	4	
4	BASE PLATE	200x200	14	IS 2062 2011 GR A/B	4	
5	PAD PLATE FOR LEG	280x230	10	IS 2062 2011 GR A/B	4	
6	PIPE FOR INLET VENT & OUTLET	25NB SCH-40	25	SA 312 TP 304	6	
7	STUD & NUT FOR LID			SA 193 GR B7 SA 193 GR B7 SA 193 GR B7	12	
8	BOLT FOR LEG	M20		SA 193 GR B7 SA 193 GR B7	4	
9	LEVEL GAUGE				1	
10	GASKET FOR LID	OD 540 X ID 500	3	SPIRAL WOUND SS 304	1	
11	NAME PLATE		3	SS 304	1	
12	GUSSET	16x18	4	IS 2062 2011 GR A/B	12	
13	FLANGE	25NB 150M SOF	6	SA 192 F304	7	
14	GASKET FOR FLANGES		3	SPIRAL WOUND SS304	7	
15	STUD & NUT FOR FLANGE			SA 193 GR B7 SA 194 GR B2	42	

Name of Customer/Project

BHARAT HEAVY ELECTRICALS LTD.,
ELECTRIC & PHOTOVOLTAIC DIVISION
BANGALORE - 560 012

NAME: DEBULAL BASKEY
CHD: PRATAP MUKHERJEE
APPD: PURUSHOTAM CN

DEPT: GRADE OF TOL DIM C/M/F
SCALE: 1:10
WEIGHT (kg): (Approx)

REF TO ASSY.DRG
DRAWING No. EL8431800020
REV. 00

LIQUOR AMMONIA SERVICE TANK

CARD CODE SHEET No. No. OF SHEETS

REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED

INVENTORY No.

SIGN AND DATE REF. DRG. No.

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