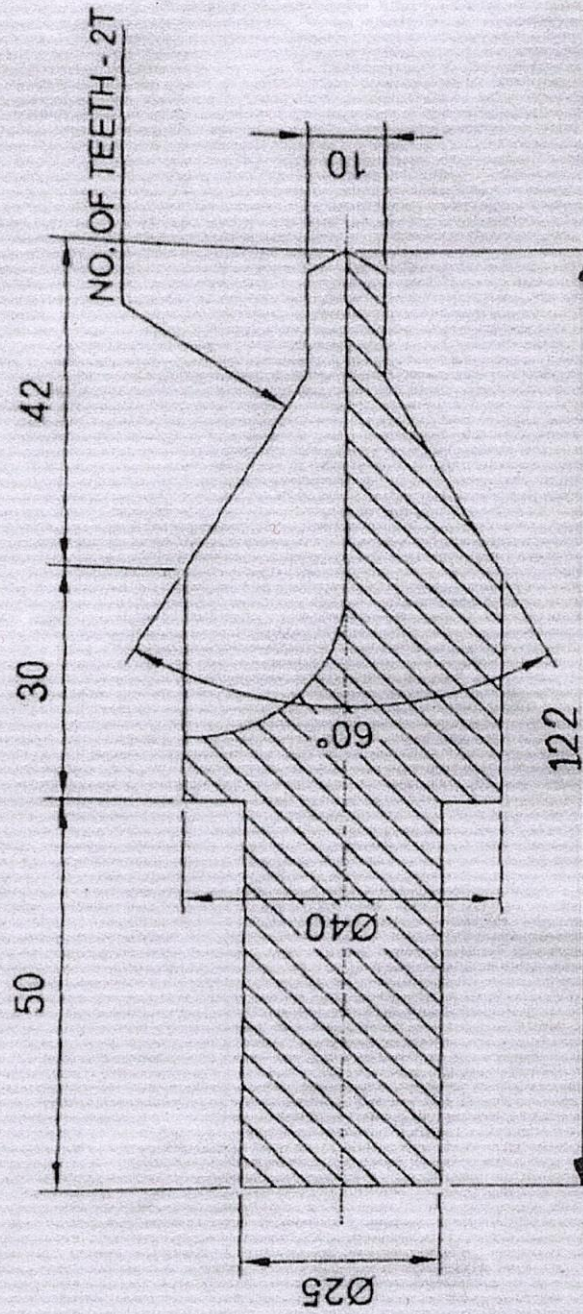




BHARAT HEAVY ELECTRICALS LTD.
JHANSI

NAME	SIGN.	DATE
DRAWN BY K.N. CHAUBEY	<i>[Signature]</i>	19.12.2019
CHD. BY RAKESH KUMAR	<i>[Signature]</i>	20.12.19
APP. BY K.K. DUBEY	<i>[Signature]</i>	20/12/19

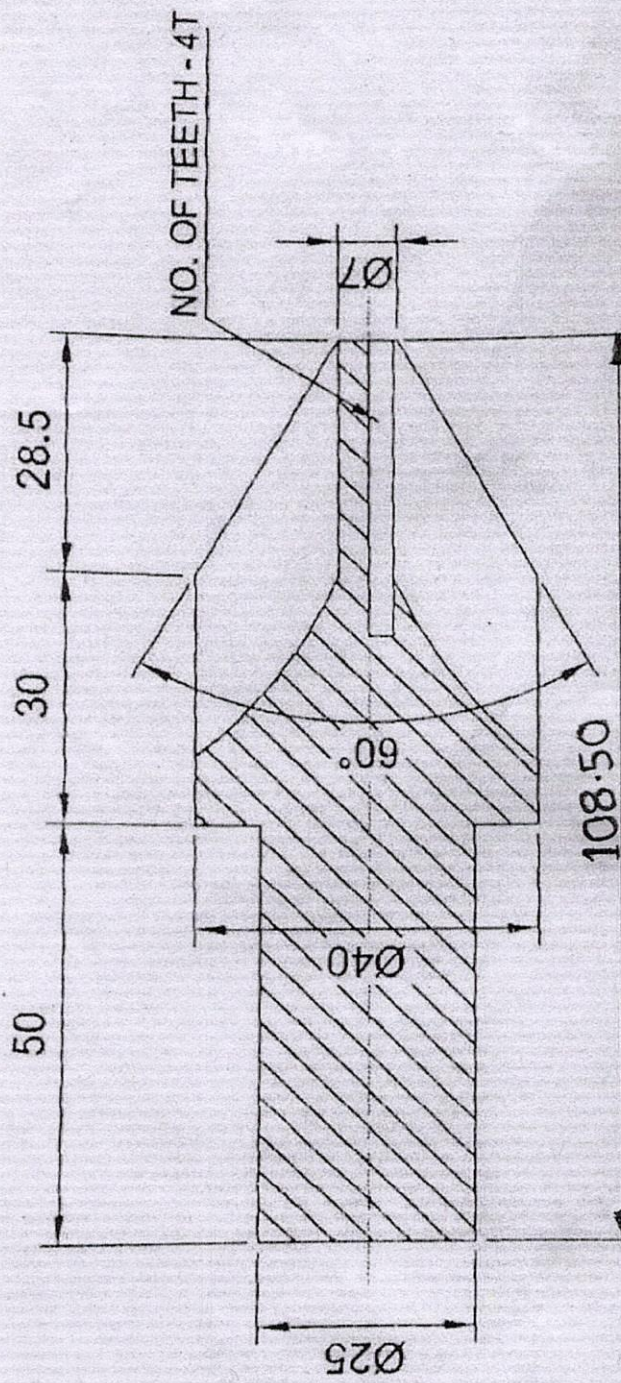
TITLE:- CONING CUTTER
(ROUGH)

SKETCH NO. TLG: 01151

MATERIAL :- HSS.

OPEN TOLERANCE

1-6 → ±0.1
6-30 → ±0.2
30-100 → ±0.3
100-300 → ±0.5
300-1000 → ±0.8
1000-2000 → ±1.2



BHARAT HEAVY ELECTRICALS LTD.

JHANSI

NAME	SIGN.	DATE
K.N. CHAUBEY	[Signature]	20.12.2012
RAKESH KUMAR	[Signature]	20.12.19
K.K. DUBEY	[Signature]	20.12.19

TITLE :- CONING CUTTER
(FINISHED)

SKETCH-NO. TLG:01150

MATERIAL :- TEETH GRADE - T30

CARBIDE TEETH

OPEN TOLERANCE

1-6	→	±0.1
6-30	→	±0.2
30-100	→	±0.3
100-300	→	±0.5
300-1000	→	±0.8
1000-2000	→	±1.2