

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED	ADDITION INFORMATION
		CHECKED			CHECKED	STANDARD
		APPROVED			APPROVED	STATUS OF DRAWING
						DISTRIBUTION AME-1, TEX-3 OF PRINT IMM-3

Specification for PU based non-setting / non-hardening Joining Compound (Sealant)

Properties:

1. Application: Should be suitable for Metal to Metal / Metal to Plastic / Metal to Rubber Gasket applications etc.
2. Appearance: Permanent plasticity, pasty
3. Adhesion property: Excellent adhesion to bonding surfaces
4. Resistance properties: Should be resistant to industrial fuels, additives, air, gases, mineral oils and multitude of synthetic oils, water, brine, glycol and methanol mixtures, lubricating oil, grease etc.
5. Effect on Metals: Should prevent atmospheric corrosion
6. Density: 1.1 - 1.5 g/cm³ (Approx.)
7. Contents: a) Solid content: 55 - 75 % Polyester urethane
b) Solvent content: q. s. (Mix Acetone / Ethyl acetate / Similar)
8. Temperature range: -50°C to +250°C
9. Shelf life: At least 18 months from supply date when stored in a cool, dry place below 25°C in the original unopened packing
10. Packing: 100 gm Tube or 350 gm Cartridge as specified in the order

Note:

1. Supplier must submit all the technical specification of the offered product at the time of bid submission.
2. Deviation to properties mentioned above, if any, shall be clearly spelt in the offer, and a sample of the offered product must be sent for our review in case of deviation.

28 → CARD TYPE-3		28 → CARD TYPE-1		28 → CARD TYPE-2	
REMARKS		ITEM NO.	DESCRIPTION	STD.	MATL. CODE
					MATL. SPCN.
					UNIT
					UNIT WT.
					QTY.
DEPT. AME		GRADE OF UNTOL. DIM. 2/M/F	SCALE NTS	WEIGHT (kg)	REF. TO ASSY. DRG.
CODE 404					ITEM NO.
TITLE		NON-SETTING JOINING COMPOUND			DRAWING NO.
					4 402 05 40 313
					SHEET NO. 01
					NO. OF SHEET 01

SIZE A4