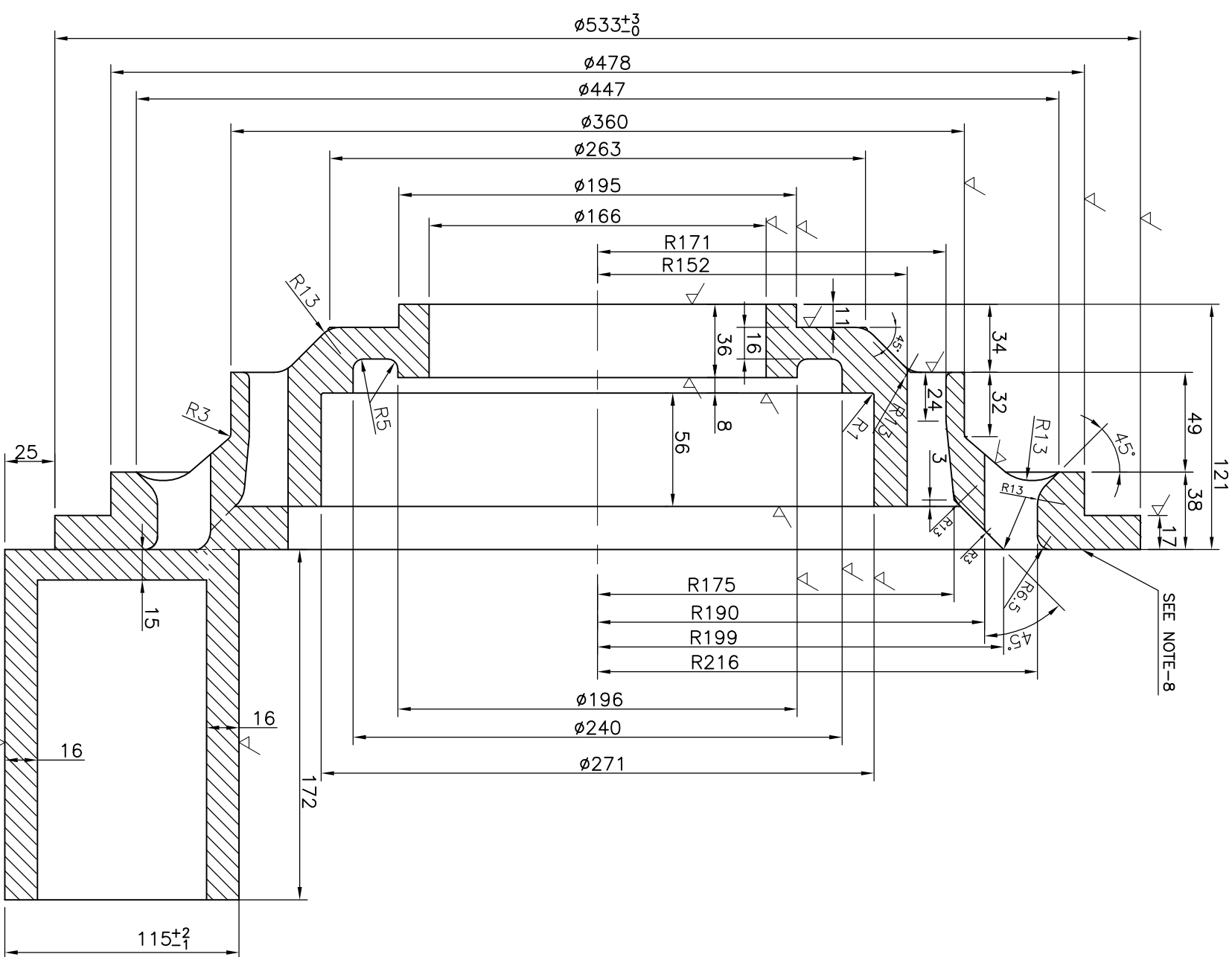
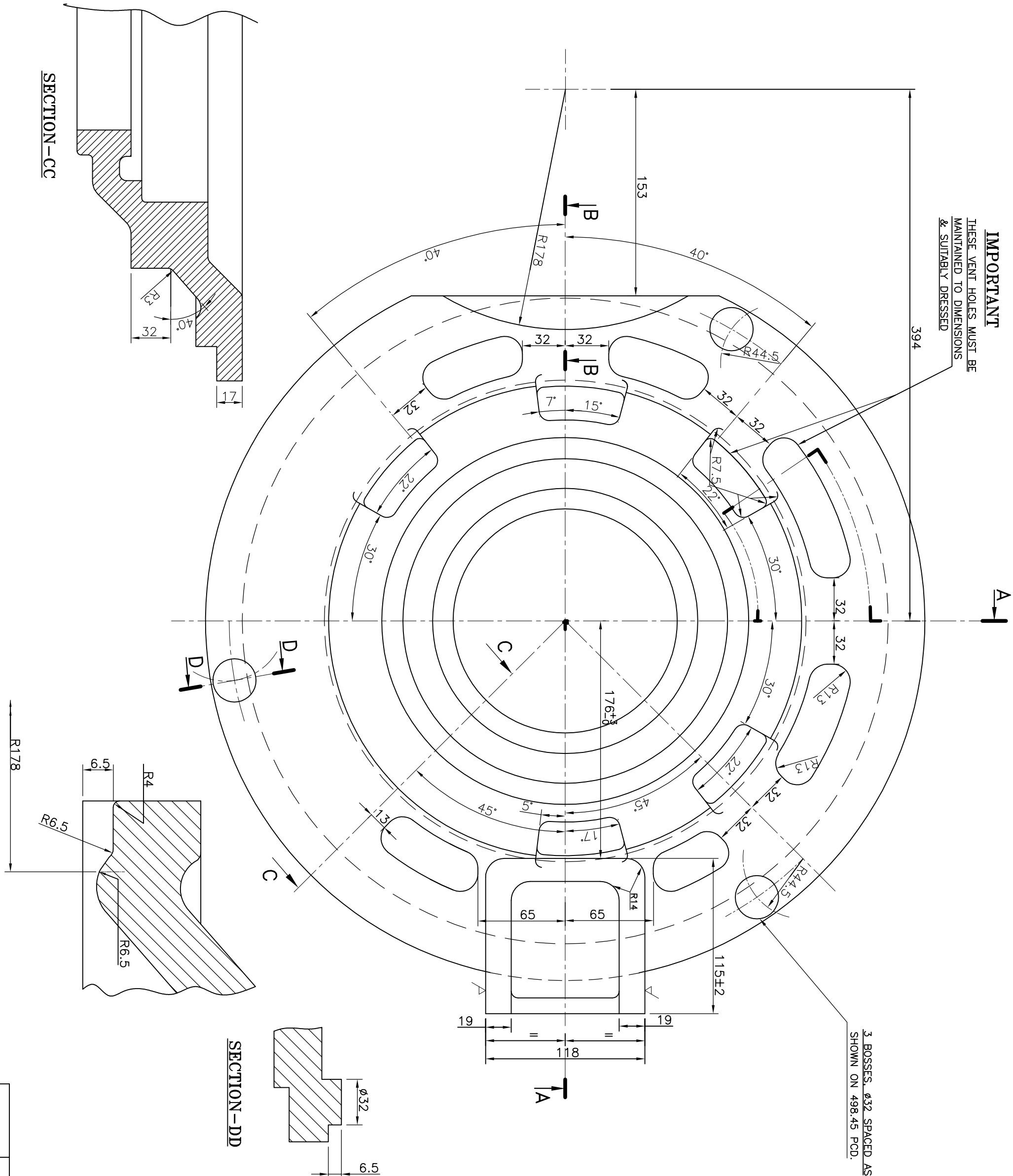


STYLE LIST			DRG. NO. 2 439 43 37 003			
ITEM	DESCRIPTION	STYLE NO.				
001	END SHIELD PE R/MCD CASTING (WITH ARM)	BP9204/62659				



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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

NOTES:-

1. MACHINING TOLERANCE $\pm 0.5\text{MM}$ UNLESS OTHERWISE SPECIFIED.
2. TOLERANCE ON UNTOLERATED CAST DIMENSIONS TO BE AS PER AAO230402 CLASS 3 UNLESS OTHERWISE SPECIFIED.
3. CASTING TO BE STRESS RELIEVED.
4. CASTING TO BE SAND/SHOT BLASTED BEFORE RED PRIMER PAINTED.
5. CASTING TO BE PAINTED WITH RED OXIDE PRIMER PAINT TO TM94217.
6. SURFACE FINISH ON UN-MACHINED CASTED SURFACE TO BE AS PER IS:3073.
7. QAP FOR CASTING TO BE AS PER QTM/QAP/VENDER/13-14/001 (LATEST REVISION).
8. IDENTIFICATION MARKING OF THE CASTING SHALL BE AS PER SPECIFICATION TM12548 AT THE SHOWN LOCATION.
9. 4 NOS. PROTOTYPE TO BE GOT APPROVED BEFORE BULK SUPPLY.

SECTION-BB

[illegible]

ADDITIONAL INFORMATION	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				
STATUS OF DRAWING	TM4601BX				
DISTRIBUTION OF PRINTS TME-1, TXM-3 FYM-1					
	BHARAT HEAVY ELECTRICALS LTD. BHOPAL				
	DRN.	NAME	SIGN	DATE	NO. OF VAR.
		A.JHARIA		20.04.17	
	CHD. R. CHAUDHRY		20.04.17		
	APPD. R. CHAUDHRY		20.04.17	00	

REV.	DATE	ALTERED	APPROVED	DATE	DEPT.	TIME	UNTOOL.	DIMS.	GR.	SCALE	WEIGHT (K.G.)	REF. TO ASSY.	DRG.	ITEM NO.	ITEM NO.	REV.
01	08.05.17	CHECKED	FORWARDED	RECEIVED								14394337001		001		001
ZONE	STYLE LIST ADDED. IN BOM FOR IT.001, CASTING WT. ADDED.															
TITLE																
<u>END SHIELD PE R/MCD</u>																
<u>CASTING (WITH ARM)</u>																
DRAWING NO. 2 439 43 37 003																
SHT. NO. 01 NO. OF SHT. 01																