

(9)

Technical Pre-Qualification Requirement (PQR) of Short Circuit Ring

Date: 18.03.2019

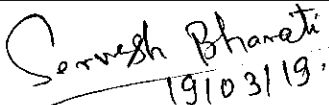
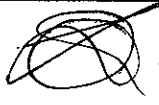
The Technical Pre-Qualification Requirement of Short Circuit Ring is as under:

Sl No.	Description	Vendor to comment	
		Yes/No	Supporting relevant document submitted
1.	Short Circuit Ring should be as per BHEL drawing no. 34454509002 Rev. 04.	Yes/No	-----
2.	Vendor to preferably have in-house plant and machinery, required to manufacture the above item as per drawing no. 34454509002 Rev. 04. Detailed plant and machinery available at manufacturer works to be provided	Yes/No	Detailed plant and machinery available at manufacturer works to be submitted.
3.	Availability of Testing facilities required to conduct testing as per specification of Short Circuit Ring, preferably in-house.	Yes/No	- List of in-house testing facilities to be submitted. - Outsourced facilities (if any) should also be submitted.
4.	All testing facilities have to be duly calibrated and traceable to either NABL or equivalent international accreditation agency. List of outsourced testing facilities (if used) shall be submitted. Outsourced testing labs/firms should necessarily be NABL or equivalent international agency accredited	Yes/No	Undertaking from manufacturer that testing facility used is/ are calibrated by NABL or equivalent international agency.
5.	Manufacturing and supply experience in preceding 3 years (from tender opening date) of same/similar * item.	Yes/No	- Un-priced PO copies of same/similar item OR - Documentary proof of supply OR - Undertaking from manufacturer that they have supplied same/similar item to reputed electrical machine manufacturer, along with acknowledgement of supply/ certificate. - Quantity of same/similar item supplied in past - Drawing or photograph along with test report of supply material

6.	Manufacturing and Testing facilities assessment may be carried out by BHEL at supplier's works. Supplier to give it confirmation to agree for the same.	Yes/No	-----
7.	For vendors supplying this item to BHEL Bhopal for the first time, first lot of Short Circuit Ring shall be supplied for quality inspection at BHEL Bhopal and bulk supply shall be undertaken only after clearance of first lot by BHEL Bhopal.	Yes/No	-----
In case vendor is not a manufacturer, in such case authorization from original manufacturer stating that vendor is authorized to quote the above item to BHEL is mandatorily required in addition to above information mentioned in PQR.			

Notes:

1. (*): Short Circuit Ring used for three phase motor application shall be considered as similar item.
2. Compliance of above Technical PQR is mandatory. In absence of compliance of above vendor offer is liable to be rejected.
3. Vendor has to initiate the supplies as per PO delivery only. Delay in supply of first lot of Short Circuit Ring or rejection of Short Circuit Ring due to any non-conformity/ quality deficiency shall not be considered as reason for delay in supply of Short Circuit Ring in subsequent deliveries as per PO delivery requirement.

Prepared By:	Checked By:	Approved By
 19/03/19 TME	 19.03.19 TME	 19/3/19 TME