FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm

DRG. NO.

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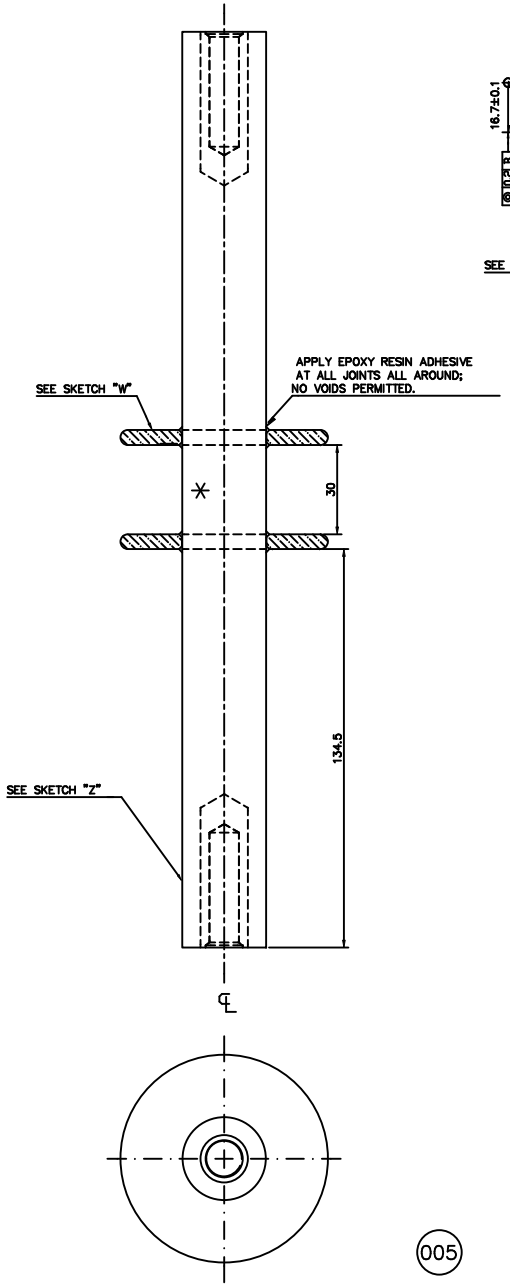
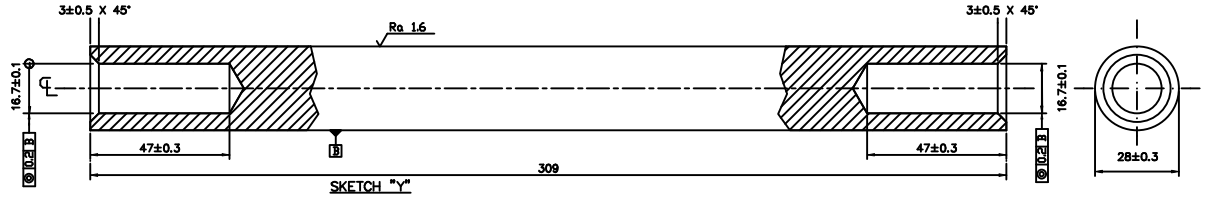
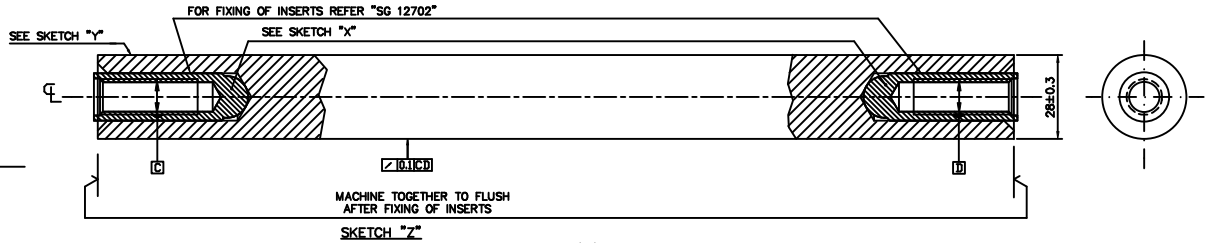
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.





ITEM NO.	VAC.INTT. TYPE
001	VS 10027 (C1)
002	VS 10005 (B1)
003	VS 10007 (B2)
004	VS 12014 (B14) WL 33379 M3
005	VS 30027 (D2)
* 006	VS 3002 (D2) W35871P

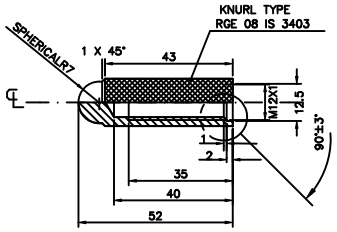


UNSPECIFIED TOLERANCES SHALL BE :-
FOR MACHINING MEDIUM AA0230208

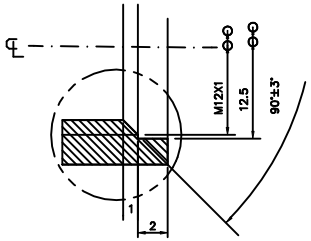
TOOL LIST

TOOL NO.	DESCRIPTION
1564023	TAP M12X1
1564245	FIXTURE FOR CHECKING CIRCULAR RUN-OUT (RADIAL)

* WITH 20 MM. INCREASED LENGTH OF TOP & BOTTOM INSULATORS BY PROVIDING 20 MM.PACKER.



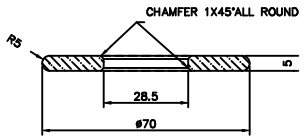
(MAT. ø16 HIGH TENSILE BRASS TO AA12117)

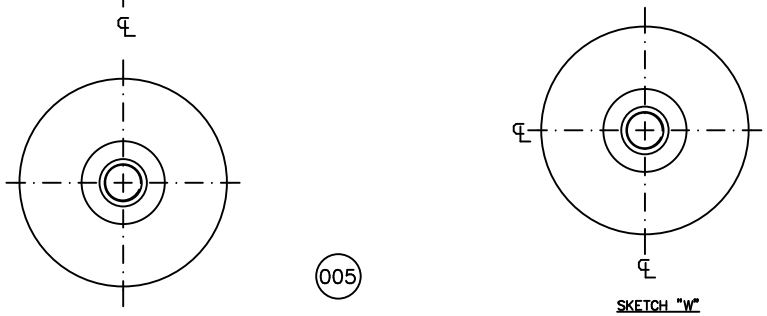


(SCALE 1:5)

NOTES:-

1. REFER PRODUCT STANDARD SG 12702 FOR MATERIALS, MANUFACTURING INSTRUCTIONS, TESTS & ACCEPTANCE CRITERIONS.
2. OTHER DRGS FOR OPERATING ROD P5211001619,25211001574, 25211001591,25211001622,25211001623 AND 25211001624





SKETCH "W"
(SCALE 1:2.5)

			006	321 LG.EPOXY BONDED G.F. ROD ASSY.								SG 12702											
	BP9069111870		005	309LG.EPOXY BONDED G.F. ROD ASSY.								SG 12702											
	BP9069111861		004	188LG.EPOXY BONDED G.F. ROD ASSY.								SG 12702											
	BP9069111853		003	164LG.EPOXY BONDED G.F. ROD ASSY.								SG 12702											
	BP9069111845		002	150LG.EPOXY BONDED G.F. ROD ASSY.								SG 12702											
	BP9069111837		001	144LG.EPOXY BONDED G.F. ROD ASSY.		FG				001	FG	001	SG 12702										
	REMARKS 65–75	VAR. NO. 78 79		ITEM NO. 25–27	DESCRIPTION 29–58	STD 59	DRAWING NO. 60–77		IT.NO. 29–31 VAR. 32 33	MATL. CODE 34–45 MATL. SPCN. 46–54			A C 55	UNIT 56 57	UNIT WT. 59–65 QTY. 68–71		GS 72	ZONE					

28 ——CARD TYPE-3 28 ——CARD TYPE-1 28 ——CARD TYPE-2

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS
O.COPY-----1
SWM--------3
TCX---------1

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: VM-12

भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल
BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	नाम/NAME	हस्ता./SIGN.	दिनांक/DATE	रेवि. की संख्या NO. OF VAR.
बनाया DRN.	B.K.TOTAWAR		3.4.92	
जाँचा CKD.	B.K.R./JSP		4.4.92	
स्वीकृत APPD.	R.BOSE		4.4.92	

विभाग DEPT SWE; कोड CODE 409; उल.टान.नाप की त्रेपी UNTOL. DIMS. GR.; अनुपात SCALE 1:1; भार (कि.ग्रा.) WEIGHT (KG.)

शीर्षक/TITLE: OPERATING ROD

उसे.ड्राईंग का संदर्भ REF. TO ASSY. DRG.

मद क्र. ITEM NO.

मद संख्या NO. OF ITEM 006

ड्राईंग क्र./DRAWING NO. 2 521 10 01 627

पुन. REV. 07

पृष्ठ क्र./SHT. NO. 01 पृष्ठों की संख्या/NO. OF SHT. 04

REV.	DATE	ALTERED	P PARE	REV.	DATE	ALTERED	P PARE	REV.	DATE	ALTERED	MANI	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED	P.K.N			CHECKED	MANI			CHECKED	MANI			CHECKED			
07	15.07.10	APPROVED	DIVYA	06	21.08.09	APPROVED	DIVYA	05	02.07.09	APPROVED	MAK	04	09.03.06	APPROVED	03	30.3.95	APPROVED
	PETTCOATS SHOWN IN SECTIONAL VIEW (DCA NO-29863)				ITEM 006 & SH-04 ADDED. (DCA NO-29115)				DIM 1&2 WERE 5&10 IN SKETCH'X'. R5 WAS R2.5 IN SKETCH'W'. (DCA-28936)				DRG. REDRAWN.SHEET 02 AND 03 ADDED.VIEWS ADDED FOR EACH ITEMS.09/03/2006 2529 (DCA-25294)				NOTE-2 DELETED (DCA NO.06719)		

INVENTORY NO. | SIGN AND DATE | REF. DRG. NO.

07/04/2015