

(ALL DIMENSIONS ARE IN mm)



NOTE:-

1. SILVER PLATE TO BP 0673613 (0.013 TO 0.015 TK.) AT MACHINED
FACES MARKED* FOR ITEM 003 ONLY. AREA OF SILVER PLATING 99.23 SQ. CM.
2. FOR QUALITY CHECKS & ACCEPTANCE CRITERIA REFER PRODUCT
STANDARD SG 12722.

FINISH: - AFTER DEGREASING APPLY ONE COAT OF BLACK PAINT TO
AA 56139 AS PER PAINTING PROCESS BP0674174
(EXCLUDING MACHINED AND PLATED FACES MARKED

STYLE NO. FOR MACHINIG: -
ITEM 001-BP 9099468610
ITEM 002-BP 9099468628
ITEM 003-BP 9099468636

WEIGHT: —
CASTING—2.11 KG.
MACHINED—2.10 KG.

TOOL LIST
1498713 - HOLDING FIXTURE FOR N.C.
1498714 - DRILL JIG FOR Ø10 HOLE
1492766 - 6 Eg REAMER
1492767 - 6 Eg PLUG GAUGE

BP 9099109644	005	HIGH CONDUCTIVITY COPPER CASTING			AA19002	2.11	8.0
BP 9099107625	004	AL ALLOY CHILLED GRAVITY DIECASTING			SG 12722	2.11	
BP 9099465882	003	AL ALLOY CHILLED GRAVITY DIECASTING			SG 12722	2.11	
BP 9099431546	002	AL ALLOY CHILLED GRAVITY DIECASTING			SG 12722	2.11	
BP 9099431538	001	AL ALLOY CHILLED GRAVITY DIECASTING			SG 12722	2.11	
VAR00	REMARKS	DESCRIPTION	DRAWING NO.	STG. NO.	MATL. CODE	QTY.	
28	VAR1	ITEM NO.	29	30	31	32	33
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114	115	116	117	118	119	120	121
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970	971	972	973	974	975	976	977
978	979	980	981	982	983	984	985
986	987	988	989	990	991	992	993
994	995	996	997	998	999	1000	1001

VAR00

REMARKS

DESCRIPTION

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CARD TYPE-1

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