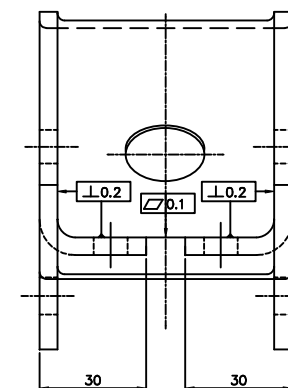
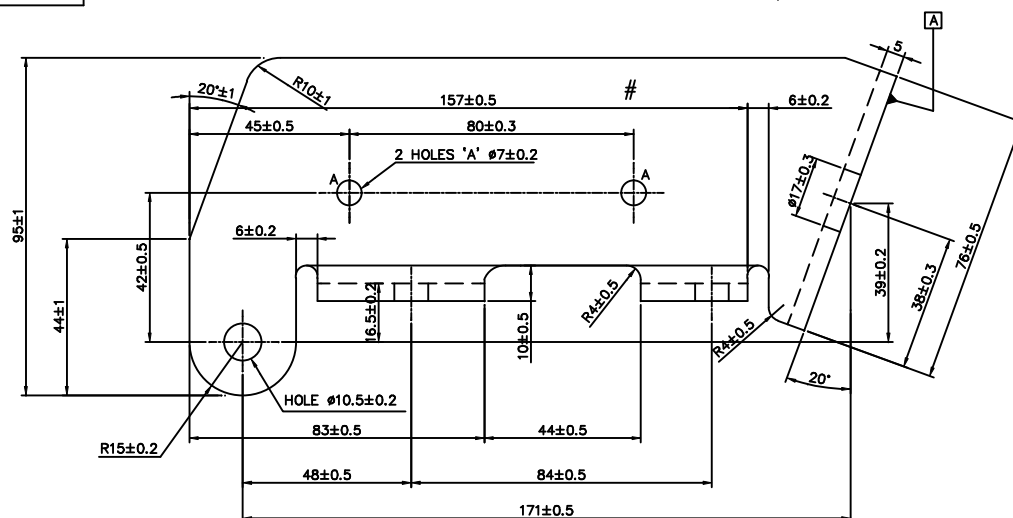


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FINISH : - PROCESS AS PER AA0674112
EXCEPT PORTION SHOWN THUS
BENDING RADIUS = 4 ± 0.5 MM.

NOTE: —
SUPPLIERS IDENTIFICATION MARKS & PO NO. TO BE PROVIDED AT
LOCATIONS MARKED # BEFORE BENDING.

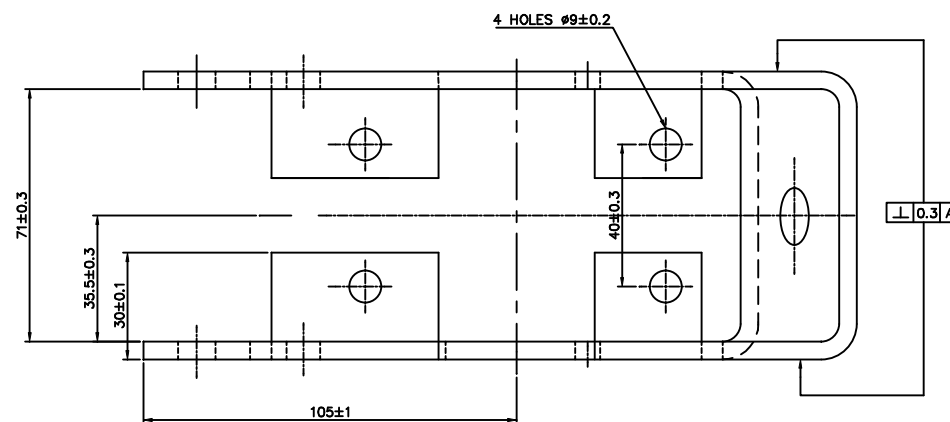


TABLE FOR TOOL NOS.		
SL.NO.	DESCRIPTION OF JOB	TOOL NO
1.	BLANKING OF JOB	1520982
2.	PIERCING OF HOLE	1520986
3.	BENDING OF INSIDE PART	1520987
4.	U-BENDING OF JOB	1520988

		ST943433		001		5 TK. STRUCTURAL STEEL PLATE						AA10108											
58	64	65	75	76	78	25	27	39	58	60	77	78	31	34	45	48	51	58	65	72			
VAR.00		REMARKS		VAR NO.		ITEM NO.		DESCRIPTION		DRAWING NO.		ITNO		34 MATL. CODE		A C		UNIT WT.		ZONE			
												33		34 MATL. SPGN.		UNIT		QTY.		CS			
												VAR.											
28 --CARD TYPE--3								28 --CARD TYPE--1								28 --CARD TYPE--2							

ADDITIONAL INFORMATION			TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					V.C.B.				
STATUS OF DRAWING			BHARAT HEAVY ELECTRICALS LTD. BHOPAL					DRN	NAME	SIGN	DATE	NO. OF VAR.
DISTRIBUTION OF PRINTS								CKD	B.D.V.	Sd/-	30.9.84	00
O/C - 1									MZG/GMK	Sd/-	1.11.84	
SWM - 3									R.B	Sd/-	4.11.84	
TCX - 1												
REV.	DATE	ALTERED CHECKED	DEPT	SWE	UNTOL. DIMS. GR.		SCALE	WEIGHT(K.G.)	REF. TO ASSY.DRG. 35214001525	ITEM NO. 111	NO. OF ITEM 001	
01	24.10.04	APPD. RM	CODE	409	M AA2030208							
ZONE DRG. REDRAWN			TITLE					DRAWING NO.			REV. 05	
(DCA. NO. 21732)			SUPPORT FOR TOP POLE					2 521 10 01537				
								SHT. NO. 01		NO. OF SHT. 02		

REV.	DATE	ALTERED CHECKED	MKN AKHIL	REV.	DATE	ALTERED CHECKED	P.PARE AKHIL	REV.	DATE	ALTERED CHECKED	S.D.Mishra AKHIL	REV.	DATE	ALTERED CHECKED	AKN AKHIL
05	11.12.13	APPD.	MAK	04	02.05.13	APPD.	HRP	03	24.07.12	APPD.	HRP	02	5.10.11	APPD.	MAK
ZONE	NOTE ADDED.			ZONE	TABLE FOR TOOL LIST ADDED & TITLE MODIFIED.			ZONE	TABLE FOR TOOL LIST ADDED & TITLE MODIFIED.			ZONE	SH.02 ADDED FOR DEVELOPMENT VIEW.		
	(DCA. NO. 32300)				(DCA NO. 31853)				(DCA NO. 31202)				(DCA NO. 30708)		