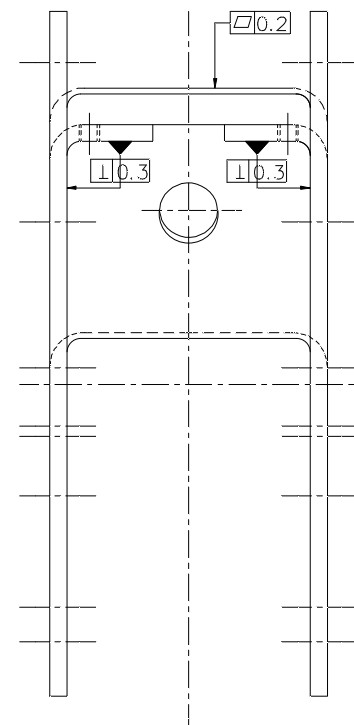
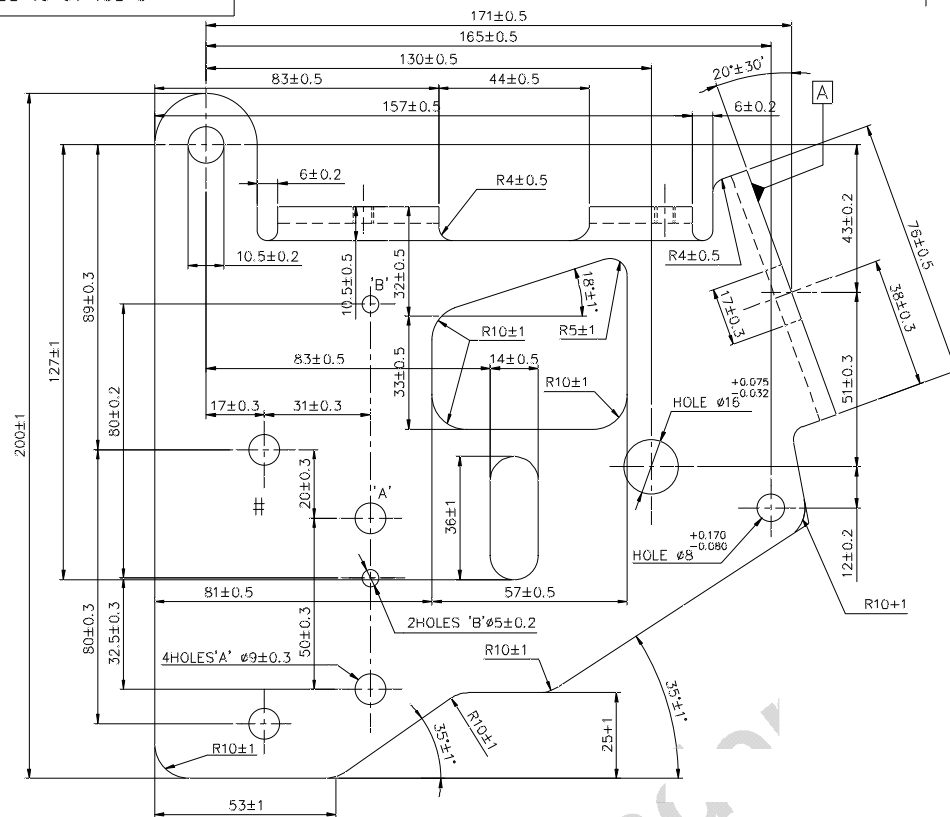


DRG. NO. 2 521 10 01 536

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FINISH: — PAINT TO AA0674112.

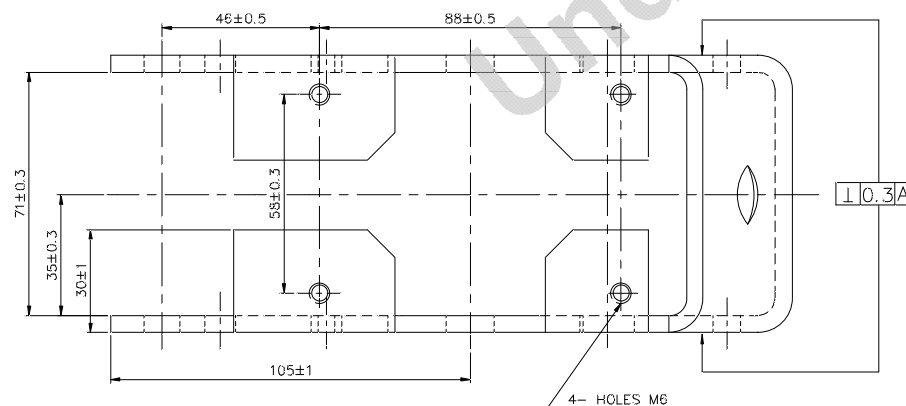
NOTE: —

SUPPLIERS IDENTIFICATION MARK & PO NO. TO BE PROVIDED
AT LOCATIONS MARKED # BEFORE BENDING

BENDING RADIUS = 4±0.5MM

TABLE FOR TOOL NOS.

SL.NO.	DESCRIPTION OF JOB	TOOL NO.
1.	BLANKING OF JOB	1520983
2.	PIERCING OF HOLE	1520989
3.	BENDING OF INSIDE PART	1520990
4.	U-BENDING OF JOB	1520991



ST943432			001		5TK STRUCTURAL STEEL PLATE								AA 10108				KC								
59	64	65	75	76	79	85	87	89	58	59	60	77	78	79	84	45	55	56	57	59	UNIT WT.	65	78		
VAR00			REMARKS			VAR NO.		ITEM NO.		DESCRIPTION			STD		DRAWING NO.			IT.NG		MATL. CODE		UNIT WT.		65	78
VAR			VAR			VAR		VAR			VAR			VAR			VAR			MATL. SPCN.		QTY.		71	73
28 → CARD TYPE-3			28 → CARD TYPE-1			28 → CARD TYPE-2			28 → CARD TYPE-2			28 → CARD TYPE-2			28 → CARD TYPE-2			28 → CARD TYPE-2			28 → CARD TYPE-2			28 → CARD TYPE-2	

ADDITIONAL INFORMATION

STATUS OF DRAWING B

DISTRIBUTION OF PRINTS

O/C- 1

SWM-4 TCX-1

TYPE OF PRODUCT OR

NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.
BHO PAL

DEPT/SW

CODE 409

TITLE

BOTTOM POLE SUPPORT

DRAWING NO.

2 521 10 01 536

SHT. NO. 01

NO OF SHT 02

REV. 06

REV. 06

REV. 06

REV. 06

REV.	DATE	ALTERED	MKN	REV.	DATE	ALTERED	P.PARE	REV.	DATE	ALTERED	S.D.Mishro	REV.	DATE	ALTERED	AKN	REV.	DATE	ALTERED	AKN
06	11.12.13	CHECKED	AKHIL	05	02.05.13	CHECKED	AKHIL	04	24.07.12	CHECKED	AKHIL	03	15.10.11	CHECKED	AKHIL	02	03.09.05	CHECKED	AKHIL
		APPROVED	MAK			APPROVED	HRP			APPROVED	HRP			APPROVED	MAK			APPROVED	MAK
NOTE ADDED.				IN SH.02 DEVELOPMENT VIEW CORRECTED WITH CORRECT LENGTH.				TABLE FOR TOOL LIST ADDED & TITLE MODIFIED. HOLE Ø17 ADDED IN DEVELOPMENT VIEW.				SH.02 ADDED FOR DEVELOPMENT VIEW.				DRG. REDRAWN			
(DCA. NO. 32301)				(DCA NO. 31852)				(DCA NO. 31203)				(DCA NO. 30707)				(DCA NO. 23886)			

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