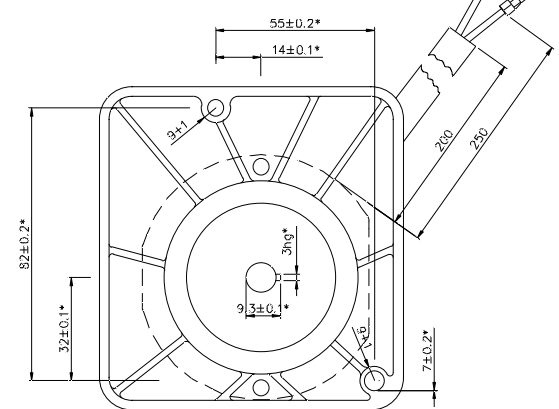
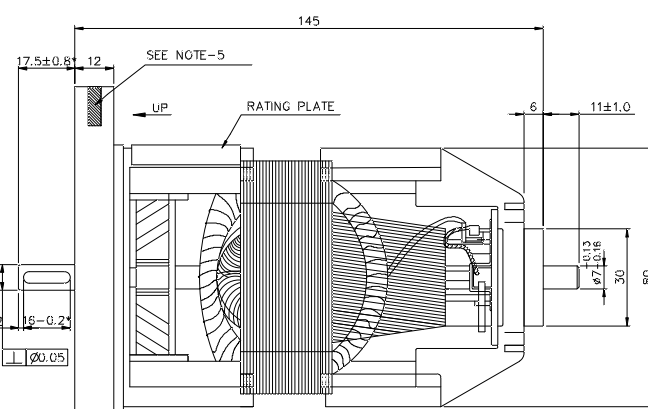
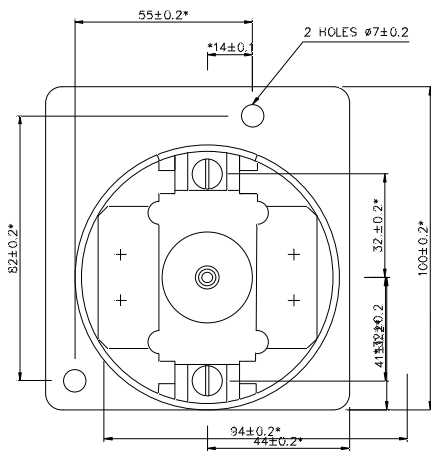
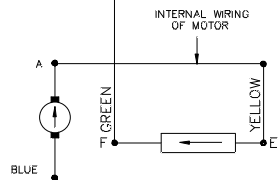


DRG. NO. 2 521 10 01582



L + (L1)
L - (N)



FOR ITEM 001 & 003
(FOR DC MOTORS)

ITEM 001 - GES 409846177
ITEM 003 - GES 409870038
ITEM 007 - GES 409870037

- NOTE :-**
1. REF. PRODUCT STANDARD SG 12710 FOR DETAILS OF RATING, MANUFACTURING & QUALITY INSTRUCTIONS.
 2. DIM. MARKED THUS * ARE CRITICAL, FOR OTHER DIM. SUPPLIER SHOULD GET APPROVAL IN CASE OF DEVIATIONS.
 3. SHAPE OF MOTOR SHOWN IS TYPICAL.
 4. WEIGHT OF MOTOR IS 1.884 Kg.
 5. ITEM 001-220V MOTOR WITH BLUE PAINT & ITEM 003 110V MOTOR WITH YELLOW PAINT AS MARKED FOR IDENTIFICATION.
 6. SUPPLIER NAME, LOGO, PG. NO., SERIAL NO., SUPPLY DATE & BATCH NO. IS TO BE EMBOSSED/LASER PRINT AT LOCATION MARKED ## ON EACH PIECES (STICKER NOT ACCEPTABLE). BATCH NO. SHALL BE SI/YY/XXXX WHERE YY IS THE YEAR OF MANUFACTURING AND XXXX IS 4 DIGIT RUNNING SERIAL NUMBER.
 7. VENDOR SHALL FOLLOW & SUBMIT RECORD OF DOCUMENTS IN LINE WITH QUALITY ASSURANCE PLAN AS PER SG15212

REV.	DATE	ALTERED SKG	REV.	DATE	ALTERED MKN	REV.	DATE	ALTERED PARE
14	03.19	CHECKED AKHIL APPD. AD	13	05.11.11	CHECKED AKHIL APPD. MAK	12	10.08.06	CHECKED ANITA APPD. DIVYA
ZONE	DRAWING NOTE UPDATED.		ZONE	COLOR CODING NOTE ADDED.		ZONE	WEIGHT OF MOTOR ADDED.	
	(DCA. NO. 35870)			(DCA. NO. 30748)			(DCA. NO. 26049)	

REV.	DATE	ALTERED SKG
15	12.07.19	CHECKED AKHIL APPD. AD
ZONE	NOTE 7 ADDED.	
	(DCA. NO. 36044)	
REV.	DATE	ALTERED SKG
11	24.10.04	CHECKED AKHIL APPD. RM
ZONE	DRG. REDRAWN ADDED.	
	(DCA. NO. 21401)	

BP9049468977	007	MOTOR 125V AC/DC	SG 12710	1.520	001
ST-943516	006	MOTOR 230V AC	SG 12710		
ST-943242	005	MOTOR 24V DC			
ST-943211	004	MOTOR 98V DC			
BP9049432409	003	MOTOR 110V DC	SG 12710	1.520	001
ST-943239	002	MOTOR 180V DC			
BP9049432018	001	MOTOR 220VDC/230VAC	SG 12710	1.520	001
VAR. 00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.
28	CARD TYPE-3	28	CARD TYPE-1	28	CARD TYPE-2

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS
O/C - 1
SMGR. PROD - 3
TCX - 1

REV.	DATE	ALTERED S/G
10	9.5.99	CHECKED S/G APPD. S/G
ZONE	CRITICAL DIM MARKED, NOTE 2 & 3 ADDED.	
	(DCA 09521)	

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT VN/VM/BVM/PVN



BHARAT HEAVY ELECTRICALS LTD
BHOPAL

NAME	SIGN	DATE	NO. OF VAR.
C.H.U.	S/d	19.11.87	
B.P.N.	S/d	19.11.87	
R.K.G.	S/d	19.11.87	

DEPT. SWE
CODE 409

UNTOL. DIMS. GR.
DIM. C/M/F

SCALE
1:1

WEIGHT(K.G.)
-

REF. TO ASSY. DRG.
35211001555-011 TO 015 & 024

ITEM NO.
003

DRAWING NO.
2 521 10 01582

SHT. NO. 01

NO. OF SHT. 01