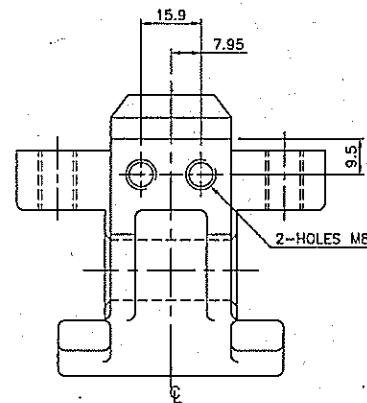


INVENTORY NO.	SIGN AND DATE	E 860468, IT. 3
		REF. DRG. NO.



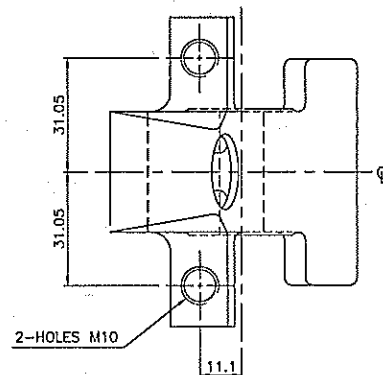
TOOL LIST		
ITEM	TOOL	DESCRIPTION
001	1488103	MILLING FIXTURE (2 OFF)
001	1488744	TURNING FIXTURE
001	1488827	DRILL JIG
001	1488993	INSPECTION GAUGE FOR 135°/MCD FACE
001	1488994	INSPECTION GAUGE FOR FACE MARKED THUS *
001	1488995	INSPECTION GAUGE FOR CONTACT SEAT (DIM.25)
001	1555278	HOLDING FIXTURE (MAHO)
001	1555482	TURNING FIXTURE
001	1555798	CHECKING GAUGE FOR ANGLES 135° & 52° AND DIM. 25.

FINISH :-

ELECTRO TIN TO PR.S. AA 0673602 (0.008TK).

NOTE :-

1. MAX. TAPER 0.01 PER MM.
2. COMPONENT TO BE PELIFILM DIPPED TO PROTECT MACHINED SURFACES.
3. FACES MARKED THUS * ARE TO BE FLAT SMOOTH & WITHOUT TAPER.
4. MIN. RAD. IN CORNERS 2.
5. REF. PLANE THUS MARKED # SHALL BE OBTAINED 52" FROM CENTRE LINE & SHALL BE MACHINED IF REQUIRED.

[illegible]

REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED R.J. CHECKED A.S.A. APPROVED S.K.R.	REV.	DATE	ALTERED H.K.G. CHECKED M.S.J. APPROVED A.U.
ZONE			ZONE			ZONE	NOTE-5 ADDED, F842		ZONE	STYLE NO. WAS IN 6 DIGITS.	
F REV.	DATE	ALTERED V. JOHN CHECKED P.T.P. APPROVED P.T.P.	REV.	DATE	ALTERED C.K.M. CHECKED S.C.V. APPROVED S.C.V.	REV.	DATE	ALTERED K.L.J. CHECKED S.C.V. APPROVED S.C.V.	REV.	DATE	ALTERED K.L.J. CHECKED S.C.V. APPROVED S.C.V.
O6	11.09.93		O5	15.01.92		O4	06.01.87		O3	21.11.89	
ZONE	TOOL NO. 1555482 DELETED. TOOL NO. 1555798 ADDED.		ZONE	DIM. 25 WAS 27 AGAINST THE DESCRIPTION OF TOOL NO. 148B995 IN TOOL LIST.		ZONE	NOTE-2 ADDED.		ZONE	DIM. 25 WAS 27 AT C-S. THICKNESS FOR FINISH ADDED.	
		TCM144					D458			I	D439

COMPUTER DRG.
FILE:- 25801130004

ADDITIONAL INFORMATION			TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		D.E. LOCO INDIAN RAILWAYS					
STATUS OF DRAWING M					NAME		SIGN.	DATE	NO. OF VAR.	
DISTRIBUTION OF PRINTS					DRN.	A.S.E.				
O/C -1 SWM -4, TCX (SWM) -1					OKD.	R.S.V.	Sd/-	20.02.80	-	
					APFD.	M.B.S.	Sd/-	20.04.80		
REV.	DATE	ALTERED R.C. BHOPAL	DEPT	UNITD. ENGS. GR.		SCALE	WEIGHT (K.G)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
01	08.08.84	CHECKED S.C.V. APPROVED S.C.V.	CEE							
ZONE	TOOL NO. 1555278 ADDED.		CODE	407	REF. CG 06503	1:1	0.6	0 580 11 3 0001	012	REV.
/TITLE						DRAWING NO.				
DETAILS OF MOVING CONTACT CARRIER (E.P. CONTACTOR)						2 580 11 3 0004			08	
TCM123						SHT. NO. 01		NO. OF SHT. 01		