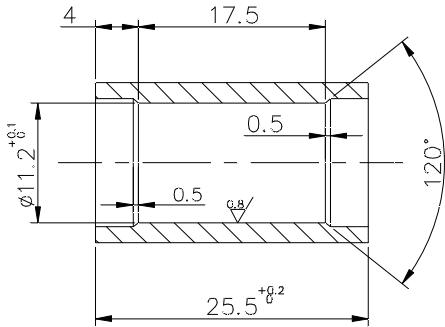
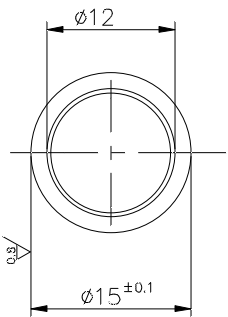


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

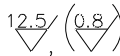
REV.	DATE	ALTERED	VD	REV.	DATE	ALTERED	AKU	ADDITIONAL
06	13.01.12	CHECKED	KS	05	22.06.09	CHECKED	KIRTI	INFORMATION
		APPROVED	SKP			APPROVED	SKP	
DIM. 17.5 & 25.5 WAS 9 & 26, NOTE ADDED.				DRG. REDRAWN.				STATUS OF DRAWING
(D.C.A. NO. 30837)				(D.C.A. NO. 28909)				DISTRIBUTION OF PRINTS
								SWE
								1
								SWM
								3
								TCX
								1

TOOL LIST		
ITEM	TOOL NO.	DESCRIPTION
—	1463119	TAPER MANDREL



NOTE—

- SURFACE SHALL BE GRINDED OR RIMMED AFTER HARDENING.
- SHALL BE ORDERED IN PAIR WITH 5050102
- HARDEN AND TEMPER HRC — 35 ± 2
- APPLY TRP CASTROL—RUSTILO630/HP RUSTOP 285 FOR STORAGE.
- REMOVE SHARP EDGES.



5050103—R04—S01
REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.

	001	16 DIA. X 26 LG. BRIGHT STEEL BAR	AA 1020209070		KG.	0.012
65	7525 2729	ITEM NO.	58 59 34	45	55 A C	58
REMARKS		DESCRIPTION	MATL. CODE		UNIT	UNIT WT.
			MATL. SPCN.	54		QTY.
28 —→ CARD TYPE—3	28 —→ CARD TYPE—1	28 —→ CARD TYPE—2				
			HAkjr gsoh bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL	uke NAME SDW	gLRk— SIGN Sd/—	fnuakd DATE 16.12.76
				tkopk CKD BSR	Sd/—	21.12.76
				vugcksfnr APPD BSS	Sd/—	22.12.76
foHAKx DEPT SWE	vu_ Vky_ uki dh Js.kh UNTGL.DIMS. GR. M AA 0230208	vuqikr SCALE 1: 1	HAkj fd_xk— WEIGHT (K.G.) —	vis_M&kbZox dk ionHAZ REF. TO ASSY. DRG. 5L12899,900,5L17020	en d— ITEM NO. —	en lof;k NO. OF ITEM 001
dkSM CODE 409						
'Ah"AZd@	ROLLER			vkjs[A d— DRAWING NO. 5050103		iqu@REV. 06
	(ON LOAD TAP CHANGER)					
				i="B d— SHT. No. 01	i="Bksa dh lof[NO. OF SHT. 01	