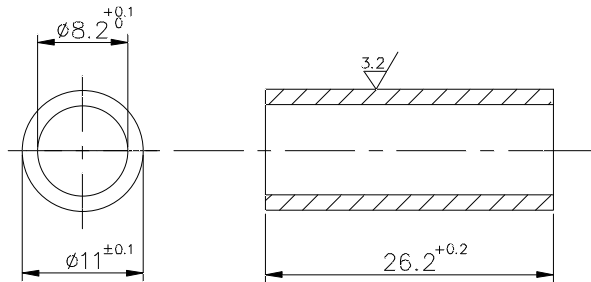


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	VD	REV.	DATE	ALTERED	VD	ADDITIONAL
16	04.07.15	CHECKED	KS	15	06.07.13	CHECKED	KS	INFORMATION
		APPROVED	SKP			APPROVED	SKP	
PART NO. 5048633 NOTE ADDED.				DIM.26.2 +0.2 WAS 27 +0.1, & NOTE MODIFIED.				STATUS OF DRAWING
(D.C.A. NO. 33187)				(D.C.A. NO. 31948)				DISTRIBUTION OF PRINTS
								SWE
								SWM
								TCX
								1
								3
								1



NOTE-

- $\sqrt{12.5}$ SURFACE SHOULD BE GRINDED AFTER NITRIDING.
- SHALL BE ORDERED IN PAIR WITH 5050103,5048633
- LIQUID NITRIDING/TUFFTRIDING TF-2 TO ACHIEVE SURFACE HARDNESS HV 500-600 AS PER SG-15001
- APPLY TRP CASTROL-RUSTILO630/HP RUSTOP 285 FOR STORAGE.
- REMOVE SHARP EDGES.

$\sqrt{12.5}$ ($\sqrt{3.2}$)

5050102-R11-S01 REF. DRG. NO.	- LIQUID NITRIDING/TUFFTRIDING TF-2 TO ACHIEVE SURFACE HARDNESS HV 500-600 AS PER SG-15001														$12.5 / (3.2)$				
	- APPLY TRP CASTROL-RUSTILO630/HP RUSTOP 285 FOR STORAGE. - REMOVE SHARP EDGES.																		
					001		12 DIA. X 27 LG. BRIGHT STL. BAR				AA 1010212052		KG.		0.009				
65				ITEM NO.		DESCRIPTION				AA 10112		001							
REMARKS				ITEM NO.		DESCRIPTION				MATL. CODE		UNIT		UNIT WT.					
										MATL. SPCN.		QTY.							
28 → CARD TYPE-3				28 → CARD TYPE-1				28 → CARD TYPE-2											
				HAKjr gsoh bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL				uke NAME		glrk SIGN		fnugkd DATE		osfj dh lo[,k NO. OF VAR.					
								SDW		Sd/-		16.12.76		-					
								BSR		Sd/-		21.12.76		-					
								BSS		Sd/-		22.12.76		-					
foHAKx DEPT SWE		vu_ Vky_ uki dh Js.kh UNTOLDIMS. GR. M AA 0230208						vugikr SCALE 1:1		HAKj fd_xk- WEIGHT (K.G.) -		vis_M&kbZox dk lonHAZ REF. TO ASSY. DRG. 5L12899,900,517020		en d-- ITEM NG. -		en lo[,k NO. OF ITEM 001			
dksM CODE 409																en lo[,k NO. OF ITEM 16			
INVENTORY NO.		'Ah"Azd@														vk js[A d--@NG NO. 5050102		iqu@REV.	
		SPACER TUBE																	
		(ON LOAD TAP CHANGER)																	
		i="B d- _S@T. No. 01 i="Bkso dh lo[,k OF SHT. 01																	