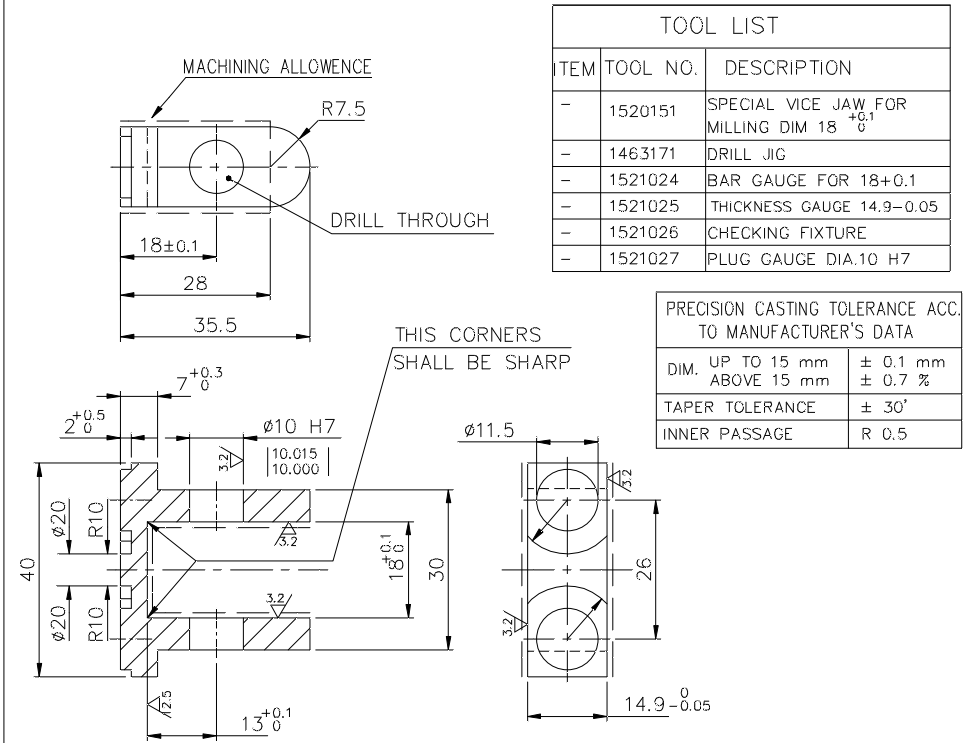


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FIRST ANGLE PROJECTION				(ALL DIMENSIONS ARE IN mm)							
REV.	DATE	ALTERED	VD	REV.	DATE	ALTERED	AKU	ADDITIONAL INFORMATION			
11	30.05.20	CHECKED	KS	10	19.09.08	CHECKED	AKI				
		APPROVED	SKP			APPROVED	RKS				
TOOL NO. 1521024, 025, 026, 027 ADDED.				DRAWING REDRAWN				STATUS OF DRAWING			
(DCA NO.- 36580)				(DCA NO.- 21907)				DISTRIBUTION OF PRINTS	SWE	SWM	TCX
								1	3	1	



RADIUS NOT SHOWN = R 0.5

LIQUID NITRIDING/TUFFTRIDING-TF2 TO ACHIEVE
SURFACE HARDNESS HV500-600 AS PER SG-15001

12.5/ 3.2/ ✓

CASTING PART NO. 5250411		001	1.5% Ni-Cr-Mo PRECISION STL. CASTING HEAT TREATED	BP 19594		0.05	
REMARKS		ITEM NO.	DESCRIPTION	MATL. CODE	MATL. SPCN.	UNIT W.T.	QTY.

28 → CARD TYPE-3		28 → CARD TYPE-1		28 → CARD TYPE-2				
बी एच ई एल BHEL		HAKjr gsoh bysDV&hdYI fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHPAL		ukr NAME cuk;k DRN V.KUMAR tkopk CKD B.S.R vugeksfnr APPD B.S.S		qlrk SIGN Sd/- Sd/- Sd/-	fnuakd DATE 13.12.76 15.12.76 02.01.77	csfj_ dh loL;k NO OF VAR.
fchHAKx DEPT SWE dksM CODE 409	wu_ Vky_ uki dh Js.kh UNTOL.DIMS. GR. M AA 0230208		vuqikr SCALE 1:1	HAKj fd_xk_ WEIGHT (KG) 0.05	vis_M&kkbZox dk ionHAZ REF TO ASSY. DRG 5011105		en d_ ITEM NO.	en lof;k NO OF ITEM 001
'Ah"AZdC SPRING FORK (ON LOAD TAP CHANGER)					vkjs[A d_ DRG NO 5048052		iquREV. 11	
					i="B d_ SHT. No. 01 i="Bksa dh loL;k OF SHT. 01			