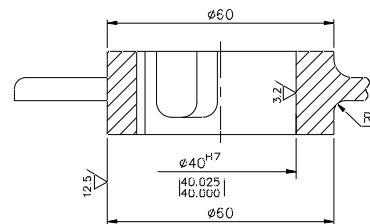


INVENTORY NO:



TOOL LIST		
ITEM	TOOL NO.	DESCRIPTION
—	1520217	TURNING FIXTURE
—	1520218	CNC HOLDING FIXTURE
—	1520219	BROACHING FIXTURE
—	1520211	KEYWAY BROACH 12N9
—	1520220	KEYWAY CHECKING GAUGE WITH REF. TO 15H8 SLOT
—	1520221	GRINDING FIXTURE
—	1520221	—
—	1520221	GRINDING FIXTURE
—	1520221	GRINDING FIXTURE
—	1521012	DIA.40 H7 PLUG GAUGE
—	1521013	THICKNESS GAGUE FOR 27~0.05
—	1521014	PROFILE TEMPLATE

- LIQUID NITRIDING/TUFFTRIDING-TF2 TO ACHIEVE SURFACE HARDNESS HV 500-600 AS PER SG-15001.

		CASTING PART NO. 5251190		001		1.5% MANGANESE STEEL CASTING								AA 19521		Q.43			
																001			
VAR00		REMARKS		VAR NO.		ITEM NO.		DESCRIPTION		STD		DRAWING NO.		MATL. CODE		UNIT WT.			
														MATL. SPEN.		QTY.			

28 —→ CARD TYPE-3

28 —→ CARD TYPE-1

28 —→ CARD TYPE-2

ADDITIONAL INFORMATION				TYPE OF PRODUCT OR NAME OF CUSTOMER / PROJECT				ON LOAD TAPCHANGER				
STATUS OF DRAWING B												
DISTRIBUTION OF PRINTS				SW, TCX & VM  BHARAT HEAVY ELECTRICALS LTD. BHOPAL				DRN	NAME	SIGN	DATE	NO. OF
SWE	SWM	TCX						CKD.	B.S.R.	Sd/-	15.12.76	VAR
1	3	1						APPD.	B.S.S.	Sd/-	18.12.76	
REV.	DATE	ALTERED	AKU	DEPT	UNTOOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF	
12	8.09.08	CHECKED	KIRTI	SWE	M		1:1	-	5L12899,900		ITEM	
		APPROVED	SKP	CODE	AA 0230208				5L17020		ITEM	
ZONE	DRG. REDRAWN			TITLE			DRAWING NO.			REV		
	(D.C.A NO. 21887)			DRIVE STAR			5046957			13		
							SHEET NO 01		NO OF SHEETS 01			