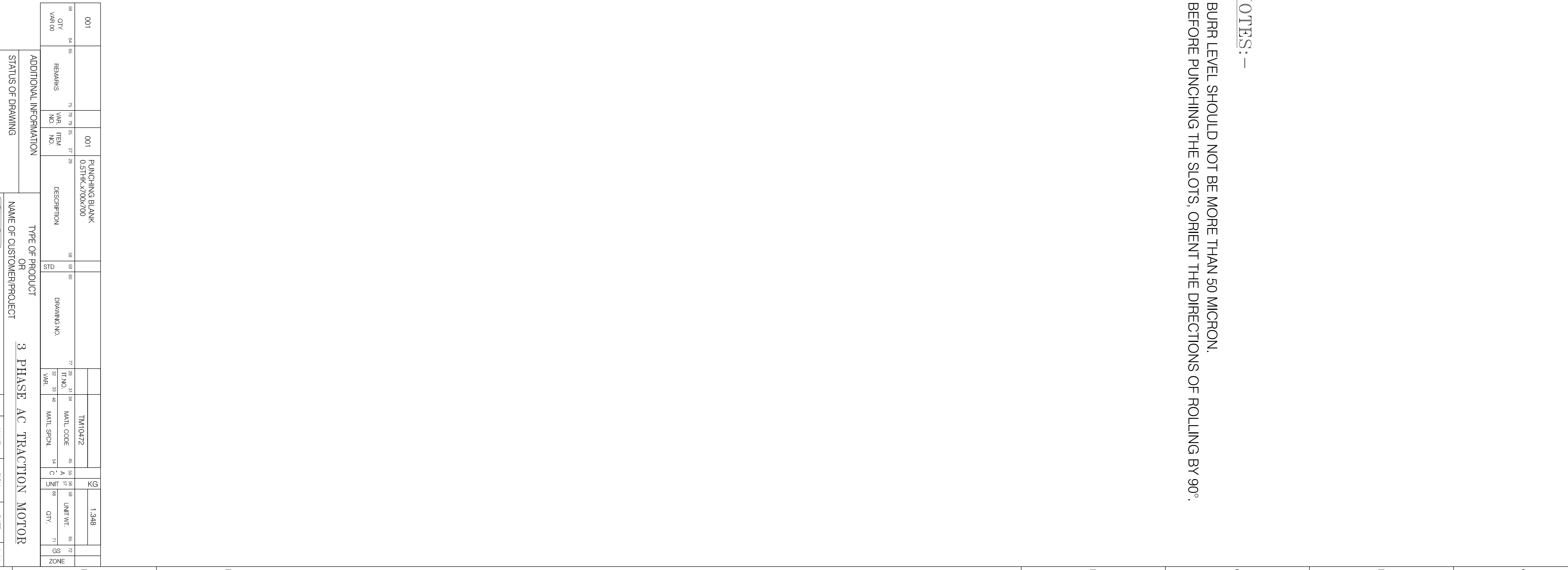




1. BURR LEVEL SHOULD NOT BE MORE THAN 50 MICRON.
2. BEFORE PUNCHING THE SLOTS, ORIENT THE DIRECTIONS OF ROLLING BY 90°

[illegible]