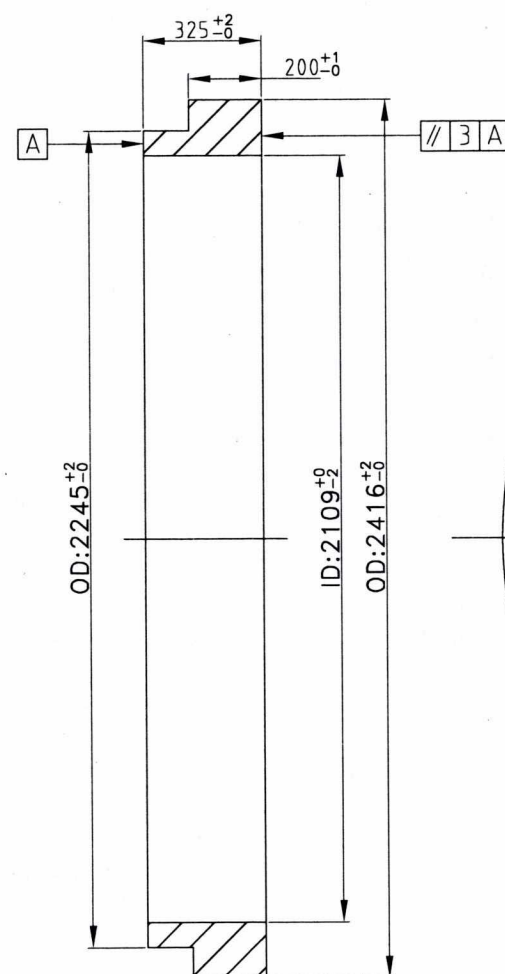
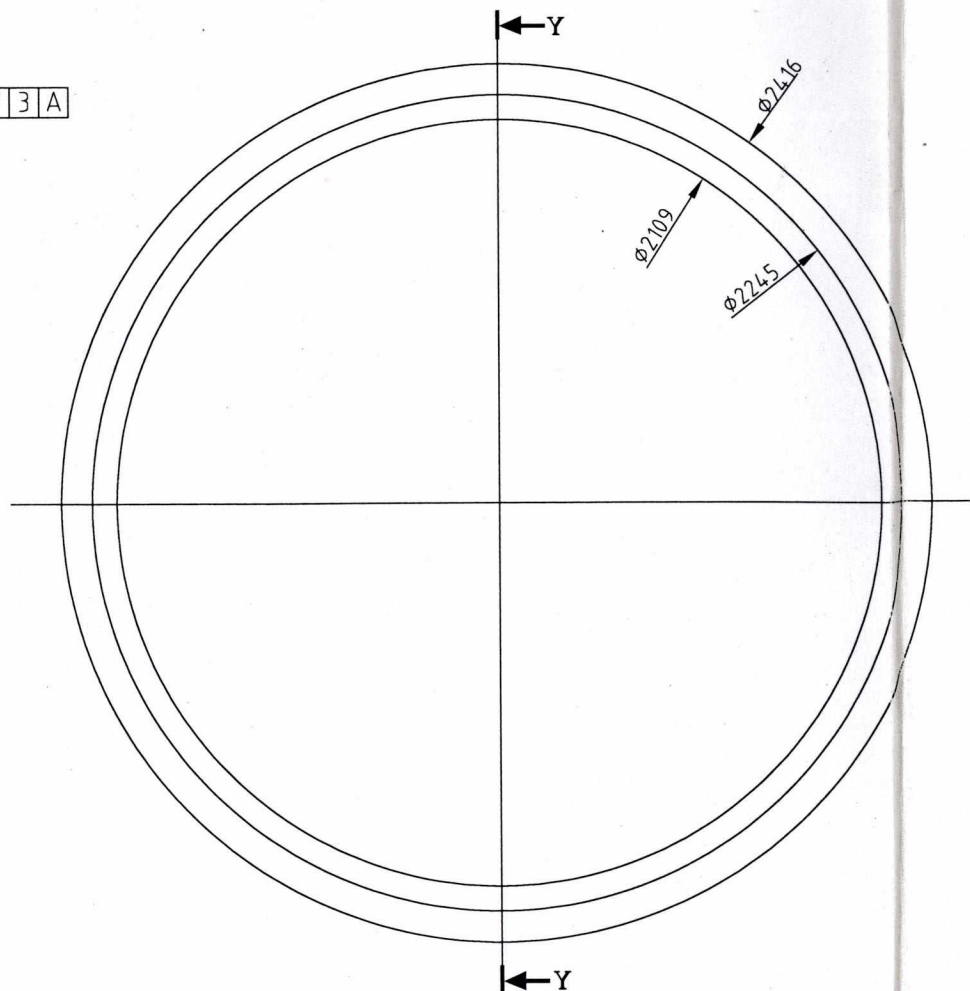


DRAWING NO. 1-16503-40833



SECTION Y-Y

REFER TR.No.6 FOR
STAMPING IDENTIFICATION



TECHNICAL REQUIREMENTS:

1. SUPPLY CONDITION: SOLUTION ANNEALED AND PROOF MACHINED.
2. ALL TECHNICAL AND TESTING REQUIREMENTS SHALL BE AS PER NPCIL APPROVED SPECIFICATION No.- CDE-19-3408.
3. NO REPAIRS WELDING SHALL BE PERMITTED WITHOUT PRIOR APPROVAL OF NPCIL.
4. TEST PIECES FOR TESTING SHALL BE FORMED AS PER SPECIFICATION NO.- CDE-19-3408, CLAUSE NO. 2.7 OF ANNEXURE-2.
5. INSPECTION AGENCY: BHEL/NPCIL.
6. IDENTIFICATION TO BE STAMPED AT LOCATION SHOWN WITH FOLLOWING INFORMATION :
 - a. PURCHASE FORGING NUMBER (IDENTIFICATION NUMBER 218775 TO 218778).
 - b. HEAT NUMBER
 - c. PO NUMBER
 - d. MATERIAL DESIGNATION.
7. FOR FINISHED DIMENSION REFER MACHINING DRAWING NO. 1-16503-40828.

न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड
NUCLEAR POWER CORPORATION OF INDIA LTD.

☒ अनुमोदित / APPROVED
☐ डिप्पण के अनुसार अनुमोदित / APPROVED AS NOTED
☐ संविरचन को रोके बन्द / ROKE BANDI
PROCEED WITH / HOLD FABRICATION
☐ अंतिम ट्रांसपैरेंसी एवं प्रिन्ट्स भेजें !
SEND FINAL TRANSPARENCIES & PRINTS
☐ संशोधन करें एवं अनुमोदन के लिए पुनः प्रस्तुत करें।
REVISE AND RESUBMIT FOR APPROVAL

जाँचकर्ता CHECKED BY	समीक्षाकर्ता REVIEWED BY	अनुमोदन कर्ता APPROVED BY
शिवाजी साहू 10/11/19	अमित 10/11/19	ललित 10/11/19

किए जानेवाले कार्य का अनुमोदन आवधिकता को विनिर्देशनों के अनुसार
 आवृत्ति के उल्लंघन से मुक्त नहीं करता ।
 The Approval of the work to be done does not relieve the supplier of
 responsibility of supply according to specifications.

01	OD:2416 ID:2109	001	CHANNEL FLANGE FORGING		B.O	2211
					SA 182 F316L	
VAR00 QTY	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	UNIT WT.
					IT.NO.	MATL CODE
					VAR.	MATL SPEN.
					UNIT	QTY.

20	CARD TYPE-1	20	CARD TYPE-2
NUCLEAR POWER CORPORATION OF INDIA LIMITED (A GOVERNMENT OF INDIA ENTERPRISE)			
PROJECT : GORAKHPUR HARIYANA ANU VIDHYUT PARIYOJANA 1&2 (700 MWe)			
NPCIL PURCHASE ORDER NO. : CMM/FTP/10-32-1-1152/e-PO/30447, DATED 24.01.2019			
NPCIL DRAWING NO. : GHAVP-1&2/32111/2009/DD REV.00			

[illegible]