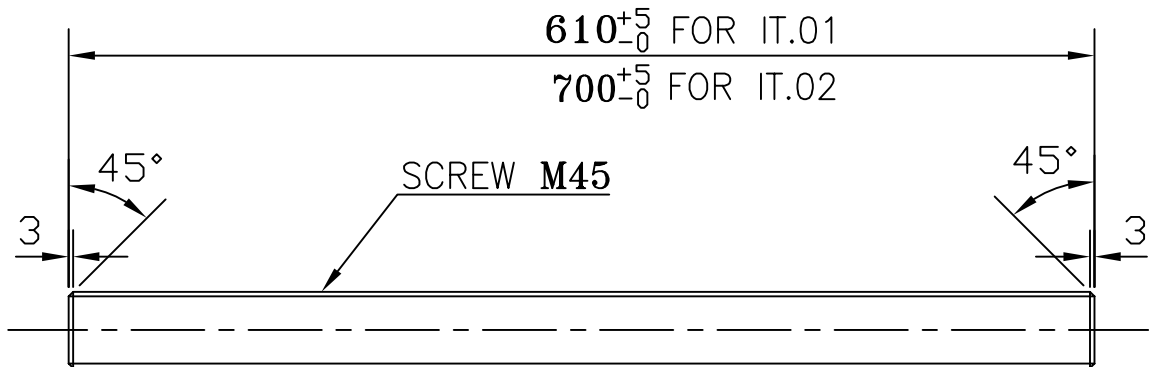


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REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL W.O.No.- INFORMATION
		CHECKED			CHECKED	
		APPROVED			APPROVED	
						STATUS OF DRG. LIST No. DRAWING
						DISTRIBUTION OF PRINTS CDE-2 STM-2 STM(Tech)-2

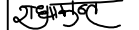
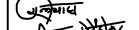
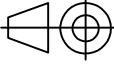


DETAIL OF ITEM- 01 & 02

NOTES:

1. THREADS : AS PER IS-4218 PART-2, PITCH: COARSE.
2. THREADS ARE TO BE FORMED BY ROLLING AND HEAT TREATED.
3. FINISHED FASTENERS TO BE HOT DIP GALVANIZED MEETING SPEC IS-1367 PART-XIII. GALVANIZED THICKNESS : 60μm (MINIMUM).
4. MECHANICAL PROPERTIES AFTER GALVANIZING: PROPERLY CLASS 8.8 OF IS:1367 PART-3. (TENSILE, YEILD, ELONGATION & HARDNESS).
5. NO NEGATIVE TOLERANCE ON LENGTH IS ALLOWED.
6. IT IS TO ENSURE THAT FINISHED GALVANIZED FASTENERS WITH EXTERNAL THREADS (i.e. STUD) CAN BE ASSEMBLED BY HAND FOR FULL THREAD LENGTH WITH INTERNALLY THREADED GALVANIZED FASTENERS (i.e. NUTS).

700	02	STRETCHER BOLT M45 (STUD)		CARBON STEEL	6.7
610	01	STRETCHER BOLT M45 (STUD)		IS:1367 P8.8	5.8
VAR.00	REMARKS	VAR 00	ITEM NO.	DESCRIPTION	DRAWING NO.
			ITEM NO.	MATL. CODE	UNIT WT.
			VAR	MATL. SPECN.	QTY.

बीएचईएल BHEL भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL		कच्चा DRN.	नाम / NAME	हस्ता / SIGN.	दि./ DATE	पेज की संख्या NO. OF VAR.	
		जीया CKD.	राधाकान्त मेहेर		04.09.19		
		स्वीकृत APPD.	एलियास बेसरा दीपक मौंदेकर		04.09.19		
			ए.के.माहौर		04.09.19	—	
विभाग DEPT.CDE	उन.टोल. नाप की श्रेणी UNTOL. DIMS. GR.		अनुपात SCALE	भार. कि.ग्रा. WEIGHT(K.G.)	उपे. ड्राईंग का संदर्भ REF. TO ASSY. DRG.	मद क. ITEM NO.	मद संख्या NO. OF ITEM
कोड CODE 411	M AA0230208		1:2		3-17053-41896	03	—
शीर्षक/TITLE STRETCHER BOLT (M45)					ड्राईंग क./ DRAWING NO.		पुन./REV.
					4-17053-41056		
					पृष्ठ क./ SHT. NO. 1 पृष्ठों की सं. NO. OF SHT. 1		