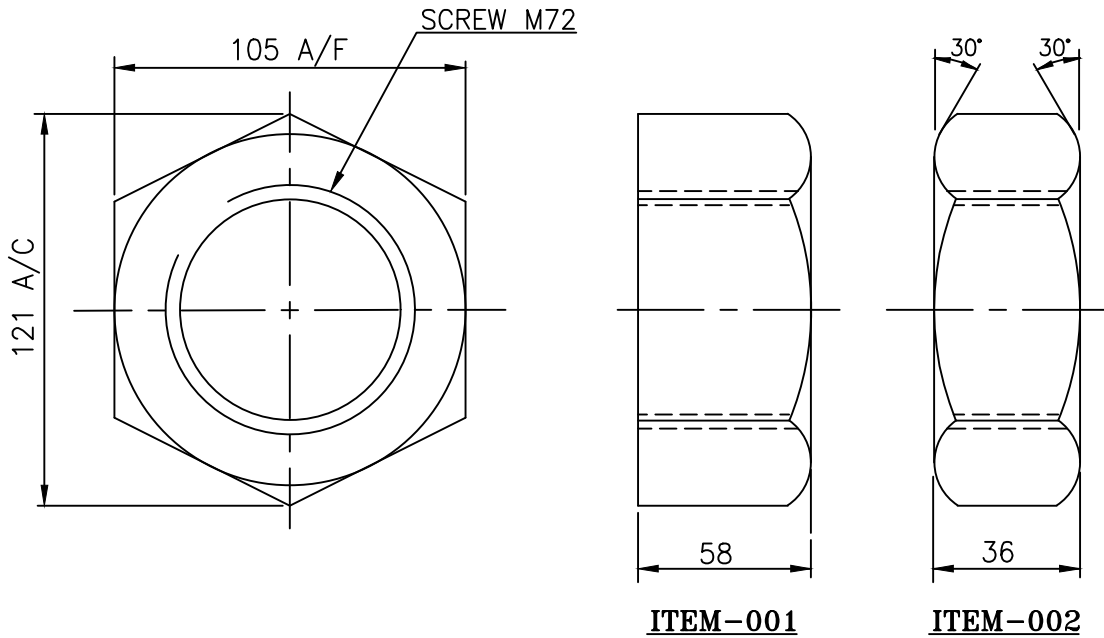


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL W.O.No.
		CHECKED			CHECKED	INFORMATION
		APPROVED			APPROVED	STATUS OF DRG.LIST No.
						DRAWING
						DISTRIBUTION OF PRINTS CDE-2 STM-4

**TECHNICAL REQUIREMENTS (TR)**

1. MATERIAL OF CONSTRUCTION USED SHALL MEET REQUIREMENTS OF PROPERTY CLASS: P8 OF APPLICABLE SPEC.
2. MACHINE ALL OVER EXCEPT ON HEXAGONAL SURFACE.
3. THREADS: AS PER IS: 4218 PART-2, PITCH: COARSE.
4. MECHANICAL PROPERTY AFTER GALVANIZING:
MATERIAL FOR MANUFACTURE OF NUT TO BE TESTED AND CERTIFIED TO MEET THE MECHANICAL PROPERTY OF CLASS, P8 OF IS:1367 PT-6.
5. EACH NUT SHALL BE HOT DIP GALVANIZED MEETING SPEC IS:1367 PART-XIII.
COATING THICKNESS : 60μm (MINIMUM).

REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.

	002	HEX LOCK NUT M72		CARBON STEEL IS:1367 P8	C	No	1.53
	001	HEX NUT M72	1	CARBON STEEL IS:1367 P8	C	No	2.53
REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	A		UNIT WT
				MATL SPECN.	C		QTY.
भारत हेवी इलेक्ट्रिकल्स लिमिटेड BHARAT HEAVY ELECTRICALS LTD. BHOPAL				नाम / NAME	हस्ता / SIGN.	दि./ DATE	वेरि की संख्या NO. OF VAR.
				क्या DRN.	राधाकान्त मेहर	03.09.19	
				जांचा CKD.	एलियास बेसरा दीपक मोदेकर	03.09.19	
				स्वीकृत APPD.	ए.के.साहू	03.09.19	
विभाग DEPT.CDE	उत्तोल. नाप की श्रेणी UNTOL. DIMS. GR.	उत्पात SCALE	भारत कि.ग्रा. WEIGHT(K.G.)	उत्ते. ड्रॉग का संदर्भ REF. TO ASSY. DRG.		मद क. ITEM NO.	मद संख्या NO. OF ITEM
कोड CODE 411	M AA0230208	1:5	-	3-17053-41884		07,08	
शीर्षक/TITLE				ड्रॉग क./ DRAWING NO.		पुन./REV.	
HEX NUT & HEX LOCK NUT (M72)				4-17053-41052		00	
(P8)				पृष्ठ क./ SHT. NO. 1		पृष्ठों की सं. NO. OF SHT. 1	

A4 SIZE