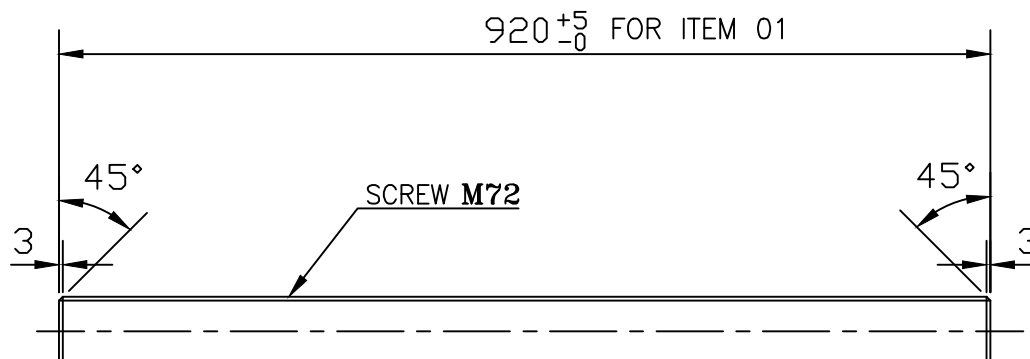


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

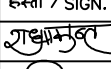
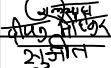
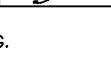
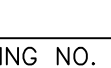
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REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
		CHECKED			CHECKED	
		APPROVED			APPROVED	
						STATUS OF DRAWING
						DISTRIBUTION OF PRINTS CDE-1 STM(Tech)-2 STM-2

**DETAIL OF ITEM 01****NOTES:-**

1. THREADS : AS PER IS-4218 PART-2, PITCH: COARSE.
2. THREADS ARE TO BE FORMED BY ROLLING AND HEAT TREATED.
3. FINISHED FASTENERS TO BE HOT DIP GALVANIZED MEETING SPEC IS-1367 PART-XIII. GALVANIZED THICKNESS : 60µm (MINIMUM).
4. MECHANICAL PROPERTIES AFTER GALVANIZING: PROPERTY CLASS 8.8 OF IS:1367 PART-3. (TENSILE, YEILD, ELONGATION & HARDNESS).
5. NO NEGATIVE TOLERANCE ON LENGTH IS ALLOWED.
6. IT IS TO ENSURE THAT FINISHED GALVANIZED FASTENERS WITH EXTERNAL THREADS (i.e. STUD) CAN BE ASSEMBLED BY HAND FOR FULL THREAD LENGTH WITH INTERNALLY THREADED GALVANIZED FASTENERS (i.e. NUTS).

REF. DRG. NO.	920 LG		01	STRETCHER BOLT M72		CARBON STEEL	30.0
	VAR.00	REMARKS	VAR.00	ITEM NO.	DESCRIPTION	DRAWING NO.	UNIT WT.
SIGN. & DATE							
INVENTORY NO.							

 भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL		नाम / NAME राधाकान्त मेहेर जाया एलियास बेसरा जाया दीपक मोदेकर जाया सुजीत के बिश्वास जाया	हस्ता / SIGN.    	दि. / DATE 03.09.19 03.09.19 03.09.19 03.09.19	वेरि की संख्या NO. OF VAR. — — — —	
विभाग DEPT.CDE कोड CODE 411	उन्.टोल. नाप की श्रेणी UNTOL. DIMS. GR. M AA0230208	अनुपात SCALE 	भार कि.ग्रा. WEIGHT(K.G.)	उन्. ड्राईंग का संदर्भ REF. TO ASSY. DRG.	मद क्र. ITEM NO.	मद संख्या NO. OF ITEM
शीर्षक / TITLE CONVENTIONAL R.E.JOINT STRETCHER BOLT (M72)			ड्राईंग क्र. / DRAWING NO. 4-17053-41050		पुन. / REV. 00	
			पृष्ठ क्र. / SHT. NO. 1 पृष्ठों की सं. NO. OF SHT. 1			