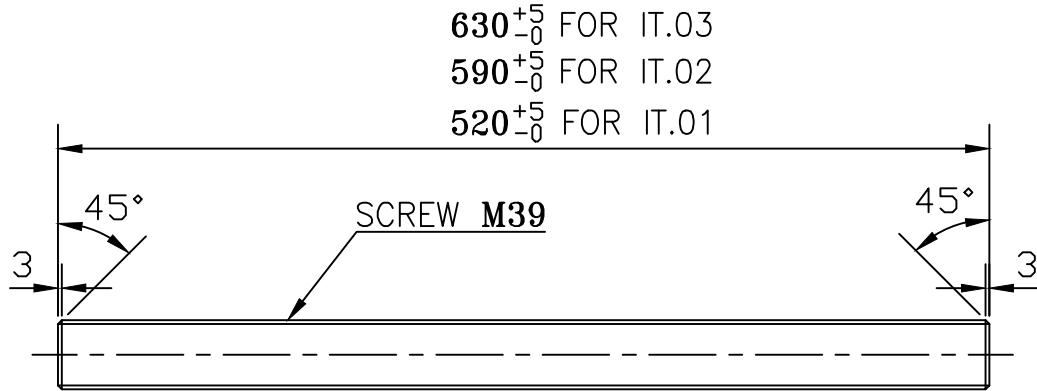


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL W.O.No.- INFORMATION
		CHECKED	01	03.09.19	CHECKED	STATUS OF DRG. LIST No.
		APPROVED			APPROVED	DRAWING
			IT.02 & 03 ADDED.			DISTRIBUTION CDE-2 STM-2 OF PRINTS STM(Tech)-2

DETAIL OF ITEM-01, 02 & 03NOTES:

1. THREADS : AS PER IS-4218 PART-2, PITCH: COARSE.
2. THREADS ARE TO BE FORMED BY ROLLING AND HEAT TREATED.
3. FINISHED FASTENERS TO BE HOT DIP GALVANIZED MEETING SPEC IS-1367 PART-XIII. GALVANIZED THICKNESS : 60μm (MINIMUM).
4. MECHANICAL PROPERTIES AFTER GALVANIZING: PROPERLY CLASS 8.8 OF IS:1367 PART-3. (TENSILE, YEILD, ELONGATION & HARDNESS).
5. NO NEGATIVE TOLERANCE ON LENGTH IS ALLOWED.
6. IT IS TO ENSURE THAT FINISHED GALVANIZED FASTENERS WITH EXTERNAL THREADS (i.e. STUD) CAN BE ASSEMBLED BY HAND FOR FULL THREAD LENGTH WITH INTERNALLY THREADED GALVANIZED FASTENERS (i.e. NUTS).

630	03	STRETCHER BOLT M39 (STUD)	CARBON STEEL	5.93
			IS:1367 P8.8	
590	02	STRETCHER BOLT M39 (STUD)	CARBON STEEL	5.55
			IS:1367 P8.8	
520	01	STRETCHER BOLT M39 (STUD)	CARBON STEEL	4.90
			IS:1367 P8.8	
VAR.00	REMARKS	VAR.00	ITEM NO. MATL. CODE	UNIT WT.
			VAR. MATL. SPECN.	QTY.

SIGN. & DATE

INVENTORY NO.

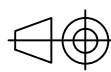


भारत हेवी इलेक्ट्रिकल्स लिमिटेड
भोपाल

BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

विभाग
DEPT.CDE
कोड
CODE 411

उत्प. टोल. नाप की श्रेणी
UNTOL. DIMS. GR.
M
AA0230208



अनुपात
SCALE
1:2

भारत कि.ग्रा.
WEIGHT(K.G.)

नाम / NAME
विजय कुमार कुशवाहा
दीपक मोदीकर
ए.के.माहौर

हस्ता / SIGN.
दि. / DATE
25.01.19
25.01.19
25.01.19

वे.रि. की संख्या
NO. OF
VAR.

उत्प. ड्राइंग का संदर्भ
REF. TO ASSY. DRG.

मद. क्र.
ITEM NO.

मद. संख्या
NO. OF
ITEM

शीर्षक / TITLE

STRETCHER BOLT
(M39)

ड्राइंग क्र. / DRAWING NO.

4-17053-41020

पुन./REV.

01

पृष्ठ क्र. / SHT. NO. 1 पृष्ठों की सं. NO. OF SHT. 1

A4 SIZE