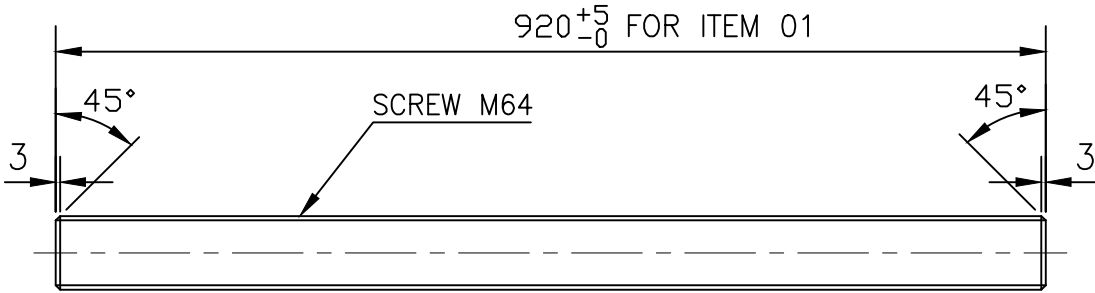
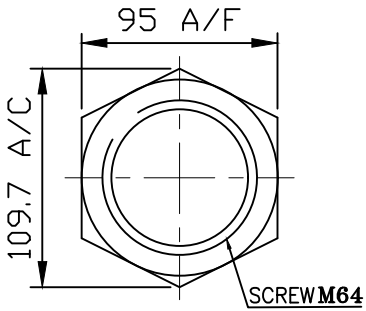


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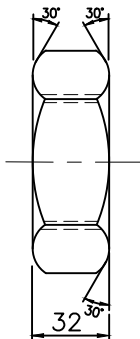
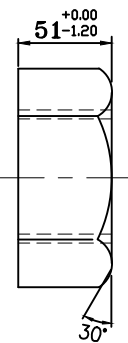
REV.	DATE	ALTERED	REV.	DATE	ALTERED एलियास बेरास 	ADDITIONAL INFORMATION
		CHECKED			CHECKED दीपक मीदेकर 	
		APPROVED			APPROVED सुनील के निखार 	
			NOTE 02 MODIFIED.			STATUS OF DRAWING
						DISTRIBUTION CDE-1 STM(Tech)-2 OF PRINTS STM-2



DETAIL OF ITEM 01



ITEM 02



ITEM 03

NOTES:

- 1. MACHINE ALL OVER EXCEPT ON HEXAGONAL SURFACE.
- 2. THREADS : AS PER IS:4218 PART-2, PITCH: COARSE.
- 3. THREADS ARE TO BE FORMED BY ROLLING AND HEAT TREATED.
- 4. FINISHED FASTENERS TO BE **HOT DIP GALVANISED** MEETING SPEC. IS:1367 PART-XIII. GALVANIZED THICKNESS : 60 m (MINIMUM).
- 5. MECHANICAL PROPERTIES AFTER GALVANIZING :
FOR BOLTS : PROPERTY CLASS 8.8 OF IS:1367 PART-3 (eg.TENSILE, YIELD, ELONGATION, HARDNESS, etc.)
FOR NUTS : PROPERTY CLASS 8 OF APPLICABLE SPEC.
- 6. NO NEGATIVE TOLERANCE ON LENGTH OF STUD.
- 7. IT IS TO ENSURE THAT FINISHED GALVANISED FASTENERS WTH EXTERNAL THREADS (i.e. STUD) CAN BE ASSEMBLED BY HAND FOR FULL THREAD LENGTH WITH INTERNALLY THREADED GALVANISED FASTENERS (i.e. NUTS).

REF. DRG. NO.

		03	HEX LOCK NUT M64			CARBON STEEL		1.56		
						IS:1367 P8.8				
		02	HEX NUT M64			CARBON STEEL		1.95		
						IS:1367				
		01	STRETCHER BOLT M64 (STUD)			CARBON STEEL		23.5		
						IS:1367 P8.8				
VAR.00	REMARKS	VAR 100	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO	MATL. CODE	A C	UNIT WT.	
						VAR	MATL. SPECN.		QTY.	

SIGN. & DATE



भारत हेवी इलेक्ट्रिकल्स लिमिटेड
भोपाल
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

नाम / NAME	हस्ता / SIGN.	दि. / DATE	चेर की संख्या NO. OF VAR.
खया DRN. विजय कुमार कुशवाहा	विजयकुमार	29.09.18	
जोया CKD. दीपक मौंदेकर	दीपक मौंदेकर	29.09.18	
स्वीकृत APPD. सुजीत के बिस्वास	सुजीत	29.09.18	

INVENTORY NO.

विभाग DEPT.CDE	अन.टोल. माप की श्रेणी UNTOL. DIMS. GR.	अनुपात SCALE	भार कि.ग्रा. WEIGHT(K.G.)	उत्प. इकाई का संदर्भ REF. TO ASSY. DRG.	मद क. ITEM NO.	मद संख्या NO. OF ITEM
कोड CODE 411	M AA0230208	1:10				
शीर्षक / TITLE				ड्राईंग नं. / DRAWING NO.	पृष्ठ/REV.	
STRETCHER BOLT, NUT & LOCK NUT				4-17053-41018	01	
				पृष्ठ नं. / SHT. NO. 1	पृष्ठों की सं. NO. OF SHT. 1	